

KENTUCKY DEPARTMENT OF HIGHWAYS

I-71 TWIN BRIDGES OVER ZORN AVENUE

LOUISVILLE-COVINGTON ROAD

JEFFERSON COUNTY

BILL OF INCIDENTAL MATERIAL (TOTAL FOR BOTH BRIDGES)			
ITEM	NO	SIZE AND DESCRIPTION	
Preformed Joint Seal	2	7 1/2" X 3 1/4" X 40' 0" See Std. Dwg. G353C	

REFERENCES AND ESTIMATE OF QUANTITIES

ITEM	SHEET NO.	CONCRETE CLASS "A"	REINFORCEMENT	PROTECTIVE COATING	SLOPE PROTECTION	STRUCTURE EXCAVATION	STRUCTURAL STEEL	SHEAR CONNECTORS	HIGH STRENGTH HANDRAIL	CONCRETE PILING LIN. FT.												ELECTRICAL CONDUIT	EN BE BACK CU.	
										SEE GENERAL NOTE FOR DESCRIPTION OF ALTERNATE PILES														
										ALTERNATE "A"		ALTERNATE "B"		ALTERNATE "C"		ALTERNATE "D"		ALTERNATE "E"		ALTERNATE "F"				
		CU. YDS.	LBS.	SQ. YDS.	SQ. YDS.	CU. YDS.	LUMP SUM	LUMP SUM	LIN. FT.	FURNISH	DRIVE	FURNISH	DRIVE	FURNISH	DRIVE	FURNISH	DRIVE	FURNISH	DRIVE	FURNISH	DRIVE	LUMP SUM		
TITLE SHEET	1																							
PLAN SHEET	2																							
LAYOUT SHEET	3																							
GENERAL NOTE	4-5																							
SUBSTRUCTURE QUANTITIES (SOUTHBOUND)																								
END BENT NO. 1	6-7-8-9	70.5	4866			140				728	728	728	728	728	728	728	728	728	728	728	728	728	728	70
PIER NO. 1	10	58.1	13807			110				1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	
PIER NO. 2	11	58.1	13807			125				1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	
END BENT NO. 2	11-12-13-14	70.5	4866			140				728	728	728	728	728	728	728	728	728	728	728	728	728	728	70
PILE RECORD	24-25																							
SOUNDINGS	26																							
ARMORED EDGE	AE 1 & Sht 30																							
ALTERNATE PILE	(See General Note)																							
End Bent Backfill	SF 22																							
SUBSTRUCTURE TOTAL S. B.		257.2	37346			515				3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	
SUPERSTRUCTURE QUANTITIES (SOUTHBOUND)																								
SPAN 1-2-3 SLAB DETAILS	34-35-36	297.7	69006																					
SPAN 1-2-3 STEEL DETAILS	27-28-29-30-31																							
EXPANSION DEVICES	32-33																							
CONSTRUCTION ELEVATIONS	37-38																							
ANCHOR BOLT PLAN	40																							
High Strength Handrail	H115 or H150																							
Preformed Joint Seal	G353C																							
Superstructure Total (S. B.)		297.7	69006	1211					543	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	
TOTAL FOR S. B. BRIDGE		554.9	106352	1211	740	515	(1)	(3)	543	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	
SUBSTRUCTURE QUANTITIES (NORTHBOUND)																								
END BENT NO. 1	15-16-17-18	70.5	4866			140				728	728	728	728	728	728	728	728	728	728	728	728	728	728	70
PIER NO. 1	19	58.1	13807			55				1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	
PIER NO. 2	20	58.1	13807			180				1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	1080	
END BENT NO. 2	20-21-22-23	70.5	4866			140				728	728	728	728	728	728	728	728	728	728	728	728	728	728	70
PILE RECORD	24-25																							
SOUNDINGS	26																							
ARMORED EDGE	AE 1 & Sht 33																							
ALTERNATE PILE	(See General Note)																							
End Bent Backfill	SF 22																							
SUBSTRUCTURE TOTAL (N. B.)		257.2	37346			515				3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	
SUPERSTRUCTURE QUANTITIES (NORTHBOUND)																								
SPAN 1-2-3 SLAB DETAILS	34-35-36	297.7	69006																					
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Total for N. B. Bridge		554.9	106352	1211	740	515	(2)	(4)	543	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	3616	
TOTAL FOR BOTH BRIDGES		1109.8	212704	2422	1480	1030	(5) One	(6) One	1096	7232	7232	7232	7232	7232	7232	7232	7232	7232	7232	7232	7232	7232	7232	(7) One

SOUTHBOUND BRIDGE

- Approximate weight of Structural Steel 264550 lbs
- Option 1 - Approximate weight 3704 lbs
- Option 2 - Approximate weight 2585 lbs
- Option 3 - Approximate weight 2584 lbs

NORTHBOUND BRIDGE

- Approximate weight of Structural Steel 264550 lbs
- Option 1 - Approximate weight 3704 lbs
- Option 2 - Approximate weight 2585 lbs
- Option 3 - Approximate weight 2584 lbs
- Total approximate weight of Structural Steel 529100 lbs
- Total approximate weight of Shear Connectors:
 - Option 1 - 4" channels 5.4 7408 lbs
 - Option 2 - 5/8" x 4" studs 5170 lbs
 - Option 3 - 5/8" x 4" mean diameter bar spiral 5168 lbs
- Total approximate quantities, both bridges:
 - 2" Galv. rigid conduit 630 lin. ft
 - 1" Galv. rigid conduit 11 lin. ft
 - 3/4" Galv. rigid conduit (Drip Drains) 6 lin. ft
 - 16" x 6" x 6" Junction boxes (QZ Electrical type YU or approved equal) 6 each
 - Expansion fittings (Crouse-Hinds "XJ 641 with GC 100 grounding straps) 4 each
 - 2" Galv. conduit caps 4 each
 - 1" Galv. conduit caps 2 each
 - 1" x 2" - 9" Anchor bolts, nuts and washers 8 each
 - Permanent Concrete Markers 4 each

REFERENCES

- A.W.S.I.B. G353C, H115, H150 AEL P2, P20, P21, P22, P23, P24, SF2a
The Special Provision for Linseed Oil Protective Coating Approved 4-14-64
Special Provision for Joint Sealing Compound Approved 6-27-62
Special Provision for Preformed Joint Sealer Approved 2-11-64
Commonwealth of Kentucky, Department of Highways, Special Provision for Set-Retarding Admixtures for Concrete, Approved April 14, 1964
Special Provision for High Strength Aluminum Bridge Railing Posts, Approved 10-2-64
Special Provision for Curing Concrete Pavements

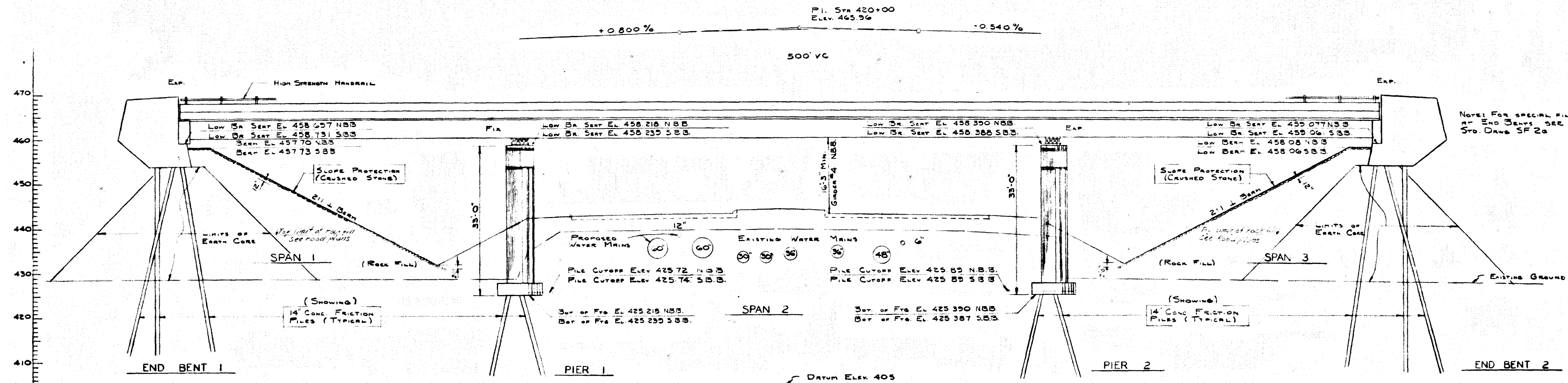
- * Linear feet of one of Alternate types of Piles A, B, C or E shall be used in the End Bents and be paid for at the unit prices bid for furnishing and driving respectively for Alternates D or F.

I-71 OVER ZORN AVENUE Sheet 1 of 40

COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE-COVINGTON

STATION 420+00 I-71 ROAD PROJECT NO.
BRIDGE 50+00 Zorn Avenue 16154
NUMBER

BRIDGE

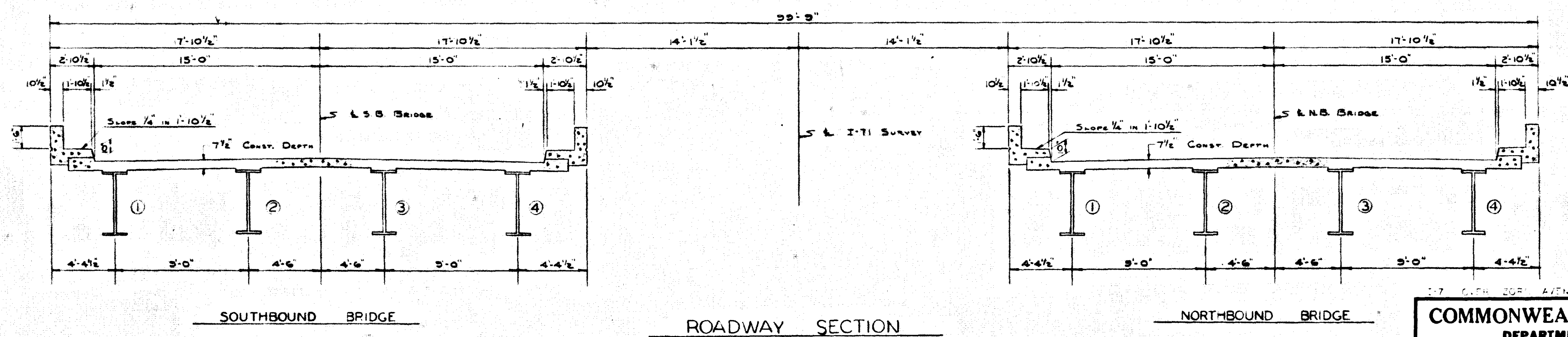


Notes For Special Fill at End Bents See Spd. Draw SF 2a

ELEVATION

TWIN 75'-120'-75' CONTINUOUS PLATE GIRDER (COMPOSITE) 6" I³ SK. RT.
30'-0" ROADWAY, 112'-0" SHOULDERS, 2:1 FILL SLOPES
2'-2'-0" SAFETY CURBS, H₅ 20-44 OR ALT. MILITARY LOADING

NOTE: Approach fills must be built from ball clays. No construction fill over bridge prior to paving.



LAYOUT

COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE - COVINGTON
ROAD
420+00 I-71 -
50+00 ZORN AVE.
STATION
BRIDGE
NUMBER

PROJECT NO.
16154
NO.

DESIGNED BY: *STANT J. RINE* DATE: *1/24/54*
CHECKED BY: *STANT J. RINE* DATE: *1/24/54*
DRAWN BY: *STANT J. RINE* DATE: *1/24/54*
TAKEN BY: *STANT J. RINE* DATE: *1/24/54*

BRIDGE

GENERAL NOTE

PRO. ROAD DIST.	STATE	PRO. AID PRO. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
7	KY.				

SPECIFICATIONS: Kentucky Department of Highways Standard Specifications, Current Edition with Supplements, shall apply to this project.

DESIGN LOAD: Bridge designed for HS20-44 loading as specified in A.A.S.H.O. Specifications (1961) or alternate loading of two 24 kip axles spaced 4 feet apart, whichever produces the greater stress.

CONCRETE: Class "A" Concrete to be used throughout except in piles and High Strength Concrete Handrail. Class "D" Concrete to be used in alternate piles A-B-C-D-F, and High Strength Concrete Handrail. Class "D" Modified Concrete to be used in alternate piles E.

REINFORCEMENT: Intermediate or hard grade reinforcement shall be used in accordance with ASTM A15-58T for billet steel, or A16-59T for rail steel, conforming to bending requirements of AASHTO Spec. 1-42. Dimensions shown from face of concrete are clear distances. Spacing of bars is from center to center of bars.

CONSTRUCTION JOINTS: Construction Joints shall be made at locations shown on plans. Provide substantial keys at all construction joints.

ANCHOR BOLT HOLES: Contractor shall exercise care in placing reinforcing steel in top of substructure units to the dimensions shown so as to miss anchor bolt holes.

BEARING AREAS: Bearing areas to receive superstructure shall be finished smooth and level at the elevations shown on the plans.

JOINT SEALING COMPOUND AND PREFORMED JOINT SEALER: The cost of these items to be included in the unit price bid for Class "A" Concrete.

PROTECTIVE COATING: Protective Coating shall be furnished and placed in accordance with the Special Provision for Linseed Oil Protective Coating.

BEVELED EDGES: All exposed edges on concrete shall be beveled 7/8" unless otherwise noted.

BILL OF INCIDENTAL MATERIAL: Quantities shown in Bill of Incident Materials are approximate only and the Contractor is responsible for furnishing enough material to complete the work in accordance with the Plans and Specifications.

CONCRETE FINISH: Exterior face of piers and overhanging curbs, each bridge, shall receive a rubbed surface finish in accordance with the Specifications.

WIND LOADS: This structure is designed using wind loads based on a wind velocity of 84 m.p.h.

SLOPE PROTECTION: Slope protection shall be crushed aggregate consisting of size No. 1 or No. 2 crushed limestone or crushed slag, meeting the applicable requirements of the Specifications. The crushed aggregate shall be placed to a depth of 12" measured perpendicular to the slopes. Flush with the embankment slopes under the bridges, shall extend from the face of the end bents across the berm and down the slope to the elevation of rock fill, and shall extend laterally to 11/2 feet beyond the outer edges of the superstructure.

The crushed aggregate may be dumped in place. The placing shall be conducted in such a manner as will produce a uniform surface varying not more than 1 1/2 inches in 4 feet from a true plane. Hand placing will not be required other than is necessary to correct irregularities exceeding the specified tolerances.

PLACING FILLS: See Std. Dwg. No. SF2-a.

TEMPORARY SUPPORTS: Temporary supports or shoring will not be permitted under the steel girders when pouring the concrete floor slab or when taking Top of Steel elevations.

MATERIALS: ASTM Specifications hereinafter designated shall govern the materials furnished.

ASTM DESIGNATION	MATERIAL
A-36-63T	Structural Steel
A325-64	High Strength Bolts, Nuts and Washers
A108-61T (Grade 1016 to 1030 inclusive)	Steel Pins and Pintles
B29-55	Molten Lead
A307-64	Steel Machine Bolts and Nuts
A233-64T	Mild Steel Arc-Welding Electrodes

PAYMENT FOR STRUCTURAL STEEL: "Lump Sum Bid" for structural steel shall be full payment for all structural steel, bolts, washers, steel pins, lead plates, molten lead, welding and welding materials, paint and all labor and materials necessary to erect the steel in accordance with the plans and specifications. Payment credits for changes in the steel quantities due to changes in the plans ordered by the Engineer shall be at the unit price derived from the Contract lump sum bid divided by the estimated structural steel weight.

STEEL FINISH: Steel bearing surfaces in contact shall be finished in accordance with the Current Specifications.

CAMBER: Web plates shall be cut to provide for camber as indicated on the plans. Provide for possible warpage due to extra heat in top flange by virtue of shear connectors.

MILL TEST REPORTS: Notarized mill test reports in triplicate shall be furnished the Kentucky Department of Highways showing that all materials furnished conform to the Specifications.

SHOP DETAIL DRAWINGS: The Contractor shall submit shop detail drawings of all structural steel to the Director of Bridges for approval in accordance with the Specifications. A set of linen tracings of approved shop details shall become the property of the Department of Highways when the Contract is completed and before final payment is made. No direct payment shall be made for record drawings but the cost shall be included in "Lump Sum Bid" for structural steel. Any material ordered or work done by the Contractor before the shop drawings, including the welding procedures, are approved, shall be at his risk. Qualification tests of all welding procedures shall be completed by the Contractor and approved by the Engineer prior to the final approval of shop drawings and start of the fabrication.

DIMENSIONS: Dimensions shown on the design drawings are for a normal temperature of 60° Fahrenheit with dead load on the structure.

SHOP ASSEMBLY: General reaming of holes for each field splice shall be required with all parts for each splice completely shop assembled with parts adjusted to lines and camber, fit for drilling and reaming. This applies to field splices in girders only. Girders shall remain assembled for inspection by the Department of Highways inspector and are to be match-marked while assembled. Other field connections shall be drilled or reamed in the shop with connecting parts assembled or shall be drilled or reamed to a metal template without assembly.

OPTIONAL TYPES OF HIGH-STRENGTH HANDRAIL: The Contractor shall provide throughout the project, at his option, either High-Strength Aluminum Handrail in accordance with Standard Drawing H115 or High-Strength Concrete Handrail in accordance with Standard Drawing H150.

FIELD CONNECTIONS: High strength steel bolts shall be used in all field connections in accordance with Current Specifications. All joints are designed as friction-type connections. Installation shall be performed by using the turn-of-nut method. When width of high-strength bolt heads corresponds to that of the heavy semifinished hexagon bolt only one washer per bolt is required.

Open holes shall be 15/16" diameter for 7/8" diameter bolts.

Where field welding is indicated, welding shall be performed in accordance with the Specifications for welding materials and welding. Welding procedures shall be submitted by the erector to the Department of Highways for approval.

SHOP CONNECTIONS: All welded shop splices in flanges and webs of girders shall be located on the shop drawings. No direct payment shall be made for shop splices but the cost thereof shall be included in the lump sum price bid for Structural Steel.

PAINT: All structural steel shall be given one shop coat and one field coat of type 1 red lead paint, and two field coats of aluminum paint. Exposed surfaces of expansion dams, not accessible after erection shall be given two field coats of aluminum paint before erection. Shop paint shall not be applied within 3" of open holes where high strength bolts are to be used for field connections and shall not be applied to steel surfaces in contact with concrete. Cleaning of weld spatter from welding assemblies in accordance with AWS 413 (a) shall be required before assemblies are shop painted. Shop paint shall not be applied where field welding is to be done. Areas not painted in the shop shall be given one coat of red lead paint, type 1, as touch up prior to application of the field coat of red lead paint. Individual field coats shall be tinted to faithfully indicate the progress of painting. All paint shall be applied with brushes except the finish coat of aluminum paint, which may be applied with approved air-less spray. By either method, the coating of paint shall be applied smoothly and uniformly so that no excess paint will collect at any point.

ADDITIONAL FIELD SPLICES: Additional field splices are permitted they shall be at the Contractor's expense and shall be included in the Lump Sum Bid for structural steel.

SHEAR CONNECTORS: Lump Sum Bid for shear connectors shall be full payment for all shear connectors, welding and welding materials, patent royalties and materials necessary to field weld or shop weld the shear connectors in place in accordance with the plans and specifications.

SHOP AND MILL INSPECTOR: Kentucky Department of Highways.

PILING: Piling shall be driven to refusal or to sustain a load of 50 tons per pile. Test piles shall be driven where designated on the plans to determine the length required. All test piles shall be accurately located so that they may be used in the finished structure.

DRIVING PILES: Cored pilot holes through the end bent embankments will be required for starting piles. The cost of this work is to be included in the unit price bid per linear foot for driving piles.

ALTERNATE TYPES OF PILES: The Contractor shall use one of the following types of piles throughout, except that alternates D and F will not be permitted for the end bents.

Alternate A	14" Reinforced Concrete Precast Pile, Std. Dwg. P2
Alternate B	14" Cast in place Concrete Pipe Pile, Std. Dwg. P20
Alternate C	14" Cast in place Concrete Pile, Fluted Steel Shell, Std. Dwg. P21
Alternate D	14" Cast in place Pile, Corrugated Steel Step-Taper Shell, Std. Dwg. P22
Alternate E	14" Prestressed Precast Concrete Pile, Std. Dwg. P23
Alternate F	14" Cast in place Concrete Pile, Corrugated Steel Step-Uniform Shell, Std. Dwg. P24

DESIGN STRESSES:

For Reinforced Concrete;	For Structural Steel;
$f_s = 20,000$ p.s.i.	$f_c = 1,200$ p.s.i.
$a_e = 200$ p.s.i. for embedment	$a_e = 300$ p.s.i. for $\Sigma \sigma$
$f_c' = 3,000$	$n = 10$

FOUNDATION PRESSURE: Axial Computed pile load is 79 kips. Horizontal computed pile load is 1.0 kip. This is for Group I loading.

WELDING AND WELDING MATERIAL: Welding and Welding Material shall conform to the American Society for Welding Highway and Railway Bridges, Current Specifications and subsequent adopted Amendments, with modifications and additions as stated on the plans and Standard Drawing A.W.S-1E.

GIRDER HAUNCHES: Girders which do not conform to plan camber and grade in the erected position shall be considered as requiring either an adjustment in depth of concrete haunch over the steel supporting members at no additional cost to the State, or a reworking of the girder camber to meet the plan grade and slab thickness at no additional cost to the State.

ADMIXTURES: Commonwealth of Kentucky Department of Highways, Special Provision for Set-Retarding Admixtures for Concrete, Approved April 14, 1964.

ELECTRICAL CONDUIT: "Lump Sum Bid" for electrical conduit shall be full payment for all rigid galvanized conduit, junction boxes, expansion fittings, grounding straps, conduit caps, anchor bolts, nuts, washers, permanent concrete markers, and all labor and materials necessary to complete the installation in accordance with the plans and specifications.

GENERAL NOTE

COMMONWEALTH OF KENTUCKY	
DEPARTMENT OF HIGHWAYS	
FRANKFORT	
COUNTY OF	
JEFFERSON	
LOUISVILLE-COVINGTON	
120+00 I 71+ ROAD	
STATION 50+00 TURN OFF	PROJECT NO.
BRIDGE NUMBER	DRAWING NO. 16154

BRIDGE

GENERAL NOTE CONTINUED

SPECIAL PROVISIONS
FOR
REINFORCED CONCRETE BRIDGE FLOOR
FOR TWIN BRIDGES OVER ZORN AVENUE

1. Scope:

a. This Special Provision covers the requirements for construction of reinforced concrete floors on continuous steel girder bridges, and supersedes the requirements specified in Current Specifications.

b. This Special Provision requires that concrete for the bridge floor be placed continuously for the continuous composite girder unit of this Project. It also requires that the Contractor shall place and finish the floor by machines designed and constructed for that purpose so as to assure a smooth riding surface and concrete floor slab free from irregularities, shrinkage cracks, etc. The Contractor is cautioned that once concrete placement is begun in the continuous unit it shall be completed without interruption for any reason. This procedure will require an ample source of material, an adequate number of personnel, and proper equipment with careful supervision and control of each step.

2. Classes of Concrete:

a. The concrete floors shall be constructed of Air-Entrained Class "A" Concrete in accordance with Current Standard Specifications, except that Set Retarding Admixtures may be required to extend the setting time for the concrete. The use of the Set Retarding Admixtures shall be in accordance with the Special Provisions thereto.

b. Mixing brands of cement. The Contractor will not be permitted to mix different brands of cement in the concrete for the continuous unit. Cement from different mills of the same brand also will not be permitted for the continuous unit. (This requirement is necessary because of variations in setting time of cements).

3. Swinging the Spans:

Before concrete floors or forms for concrete floors are placed on the steel, and prior to taking top of steel elevations for setting templates, each continuous girder unit shall be fully assembled, splices bolted, diaphragms in place and all spans of the continuous unit swung free of any temporary supports onto the permanent supports.

4. Placing Reinforcement:

All reinforcement shall be placed in the exact location shown on the Plans, rigidly wired at intersections and supported or blocked from forms by means of premolded concrete chairs or spacers. No concrete shall be deposited until the reinforcement is in place and has been inspected and approved by the Engineer. The placing of any reinforcement during the placing of concrete will not be permitted. Splices, when permitted, shall be as shown on the Plans and as nearly as practicable at points of least tension in steel.

Immediately prior to placing concrete in each span, a metal template of shape of crown and cross section of the floor, supported at the correct screed elevation, shall be passed over the steel reinforcement in place. The vertical clearance from the proposed surface to top layer of reinforcing bars shall be checked and any clearances less than two (2) inches shall be corrected.

5. Placing Concrete:

a. The operation of placing concrete in the floor of the continuous girder unit shall be continuous over the entire length of the unit between the expansion dams and for the width between curbs.

b. The Contractor shall provide adequate equipment and finishing capacity, so as to complete placing and finishing the concrete slab in the continuous unit within ten (10) hours of daylight, or as directed by the Engineer.

c. In placing concrete in the floors, care shall be taken that the reinforcing steel is not displaced.

6. Surface Finish:

a. Before any concrete for the floor is placed, the Contractor shall provide at his own expense metal templates, metal template supports, oscillating or vibrating screed finishing machines, finishing bridges, straight edges, floats, belts or burlap and necessary equipment for completing the bridge floor. All equipment shall be approved by the Engineer.

b. The finishing machine shall be equipped with one vibratory and oscillating screed, or shall be equipped with two oscillating or two vibrating screeds. Either the machine or its screeding unit shall be self-propelled and shall be capable of operating at a controlled forward motion during the finishing operations.

The machine shall be supported by rails or tracks of sufficient section modulus to support the imposed loads with a deflection of not more than $\frac{1}{16}$ inch between the rail supports. The rails shall be installed outside the limits of the roadway slab, shall be set true to grades paralleling the roadway grade, and shall be maintained during the entire finishing operation.

The screeds may operate either in a longitudinal or transverse direction. If the finishing machine is so designed that the screed will operate in the longitudinal direction, oscillating transversely or vibrating, the screed shall be long enough to finish the concrete from curb to curb. The screed shall be adjustable to the required cross section and shall be of such rigid construction as will insure a finished surface true to the lines, grades and cross-sections indicated on the plans or established by the Engineer.

If the finishing machine is so designed that the screed will operate in the transverse direction, oscillating longitudinally with or without vibration, the screed shall not be less than 10 feet in length and 8 inches in width and shall be suspended from rails spanning the full width of the roadway slab. The rails shall be adjustable to grades paralleling the roadway crown, and shall be of such rigid construction as will insure a surface finished true to the lines, grades and cross-section indicated on the plans or established by the Engineer.

Before any concrete for the floor is placed, the Contractor shall have the rails and the finishing machine installed and adjusted satisfactory to the Engineer, and shall have on hand sufficient straightedges, hand floats, and other tools necessary for the satisfactory completion of the work.

The concrete shall be deposited between the curbs, to the full height of the floor and compacted. Consolidation shall be accomplished by means of internal vibrators and simultaneous supplementary spading along the forms. Spading in addition to vibrating will be required to insure that no honeycomb, voids or air pockets exist against the forms. Vibrators used shall be as required in the Specifications. Consolidation of concrete shall be continued until contact between the reinforcing steel and the concrete is complete, and until mortar flushes to the top surface. Workmen will not be permitted to stand in, or walk in the concrete at any time for any reason.

Following consolidation of the concrete, the surface shall be struck off with a preliminary screed operated from a movable bridge to assure that the forms are filled to a height sufficient to provide a suitable quantity of concrete for the final oscillating or vibrating screed. This is to assure no depressions or low spots for the final screeding operation, and to provide a slight excess of concrete for the screeding machine.

c. Immediately following consolidation of the concrete, the surface shall be struck off to crown and cross-section by the oscillating or vibrating screed. The screed shall be moved always in the direction that the work is progressing and manipulated so that the ends are not raised or lowered from the established template during the striking-off process. A slightly rolling excess of concrete shall be kept in front of the screed at all times so that no low spots are left in the surface. The excess concrete in front of the screed shall not be permitted to flow under the screed nor to tear the surface. Subsequent to the screeding operation, the concrete in place shall not be worked, walked in or disturbed, except as described hereafter.

d. Following the strike-off screeding, the entire surface of the floor shall be checked with a 10-foot straight edge. The straight edge shall be used to remove any irregularities in the surface, smooth off mortar ridges and remove surface water and laitance. The straight edging operation shall be used only for the above purposes and shall not be used to screed or change crown or grade of the surface. The straight edging operation shall not be continued unnecessarily so as to bring an excessive amount of mortar to or leave a film of cement paste on the surface.

e. The final finishing operation shall be dragging with burlap to give a coarse, gritty, skid resistant surface texture to the floor. The burlap drag shall be seamless, of double thickness, not less than 48" wide and at least equal in length to the width of slab placement. The burlap shall be laid on the floor surface and dragged in the direction that the floor is being placed with approximately two feet of its width in contact with the floor surface. The leading edge of the drag shall be supported from a separate bridge. The burlap shall be kept damp, clean and free of hardened concrete. The Engineer may require changes in burlapping to produce the required final surface texture. Dragging shall be timed so that the surface mortar takes the final grooved finish without smoothing and before the surface becomes hard.

f. After the finishing operations described above are completed, the surface of the concrete shall present a uniform appearance; shall conform to required grade and cross-section; and shall be free from surplus water or laitance, rough and porous spots, irregularities, depressions and other objectionable surface features resulting from improper finishing. The surface shall be such as to provide a smooth traveling surface for passenger motor vehicles.

7. Curing:

Prior to placing wet burlap, cotton mat or other approved curing material in accordance with current Specifications for curing concrete floor slabs, membrane and curing compound shall be applied to the bridge floor slab immediately after finishing to prevent premature surface drying which will result in shrinkage cracking. The membrane curing compound is to be furnished and applied in accordance with the Special Provision for Curing Concrete Pavements. Cost shall be incidental to and included in the unit price bid for Class "A" Concrete.

8. Surface Variations and Deductions:

As soon as the floor slab has set sufficiently to permit walking on it, and not later than 24 hours after the concrete is placed, the surface will again be thoroughly straight edged by the Engineer and any variations exceeding $\frac{1}{8}$ inch in ten feet shall be plainly marked. The Contractor shall at once eliminate or reduce such variations by the use of a carborundum brick and water. Rubbing or grinding shall be discontinued as soon as contact is made with the coarse aggregate and in no case shall it be done in such a manner or carried to such extremes that bond or the aggregate in the concrete is broken.

Should it be impossible to remove the irregularities in the above manner, at the discretion of the Engineer, high spots may be removed after curing by an approved surface grinding machine, or the concrete slab in an entire span shall be removed and replaced in accordance with the procedures of these Special Provisions to provide a satisfactory floor surface.

Should additional grinding be required, as deemed necessary by the Engineer to correct surface variations, this grinding may be accomplished with an approved surface grinding machine, with carborundum stone, after the concrete has reached its approximate full strength but not before it is 28 days old. All areas ground shall be sealed with an approved epoxy sealer, which shall be applied in accordance with the manufacturer's recommendation or as directed by the Engineer. For each area where grinding or rubbing extends into the coarse aggregate there shall be deducted from the amount due, or which may become due the Contractor, the sum of \$100.00. For each variation greater than $\frac{1}{4}$ of an inch remaining after the above provisions have been complied with, there shall be deducted from the amount due, or which may become due the Contractor, the sum of \$100.00. However, only one \$100.00 deduction shall be made of any single area. The use of thin layers of mortar or concrete, or the use of a bush hammer or other similar device to remove irregularities after concrete has taken its initial or final set will not be permitted.

9. Sawed Joints:

Approximately 24 hours after placing the concrete, transverse joints to control shrinkage and contraction cracking shall be sawed in the floor at locations designated in the plans. The sawed groove shall not be less than $\frac{1}{4}$ inch nor more than $\frac{5}{16}$ inch wide, and not less than one inch deep. After sawing, the groove shall be thoroughly cleaned out. A preformed cellular polychloroprene sealing strip shall be inserted in the groove in accordance with Standard Drawing G 353 c. This shall be done immediately following the sawing operation. Sawing the joints and the polychloroprene sealing strips will not be paid for separately, but shall be included in the unit price bid for Class "A" Concrete.

COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS

FRANKFORT
COUNTY OF

JEFFERSON
LOUISVILLE-COVINGTON

ROAD
STATION 420+00 J711
30+00 ZORN A

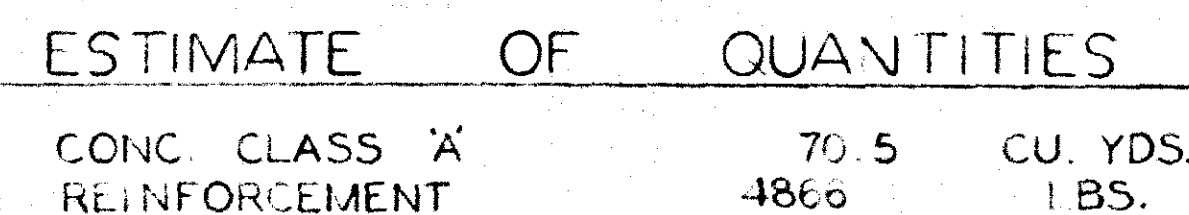
PROJECT NO.

BRIDGE
NUMBER

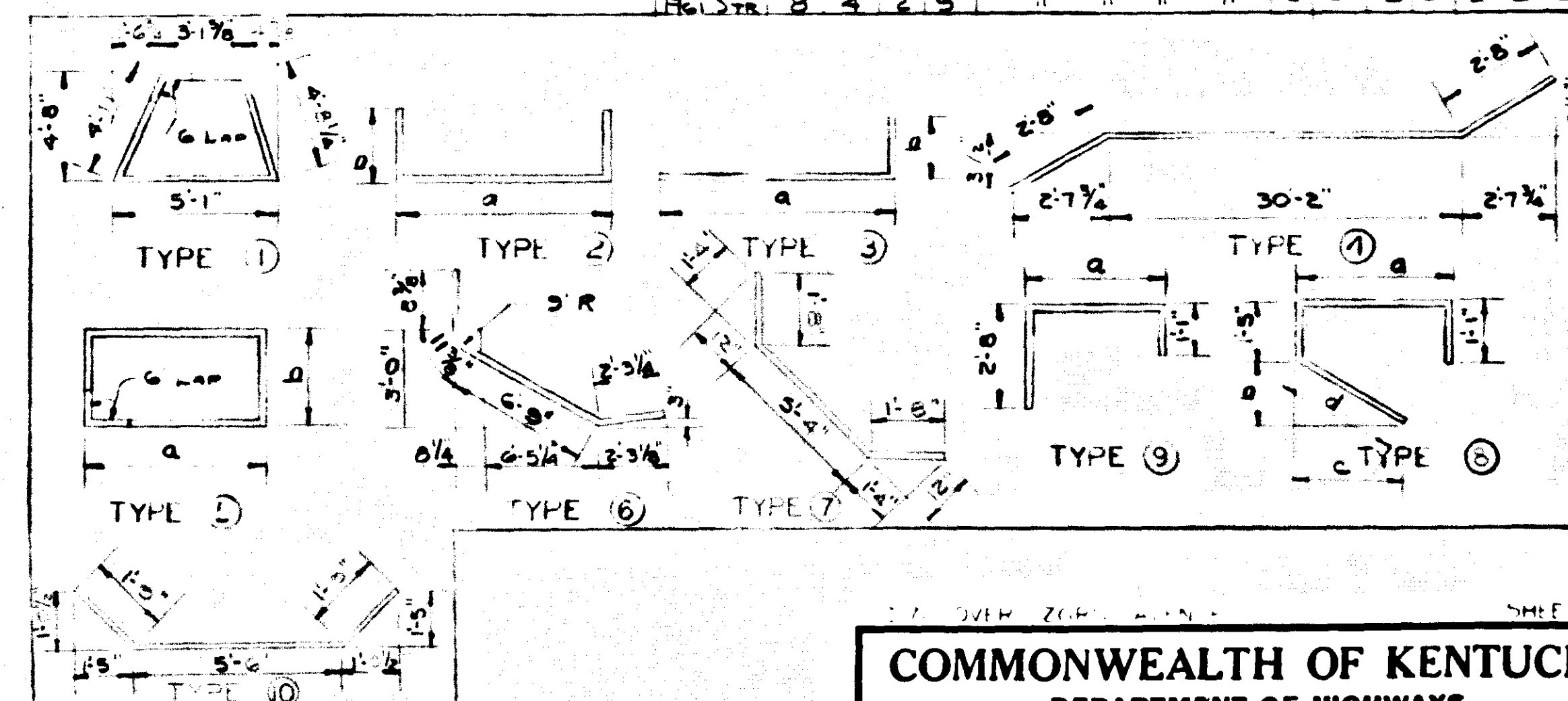
DRAWING
NO.

DATE

BRIDGE



BILL OF REINFORCEMENT													
MARK	TYPE	NO	SIZE	LENGTH FT IN	LOCATION	a		b		c		d	
						FT	IN	FT	IN	FT	IN	FT	IN
1	1	24	24	35	CAP	4	00	4	00				
2	1	24	24	48		4	00	4	00				
3	1	24	24	40		4	00	4	00				
4	1	24	24	40		4	00	4	00				
5	1	24	24	40		4	00	4	00				
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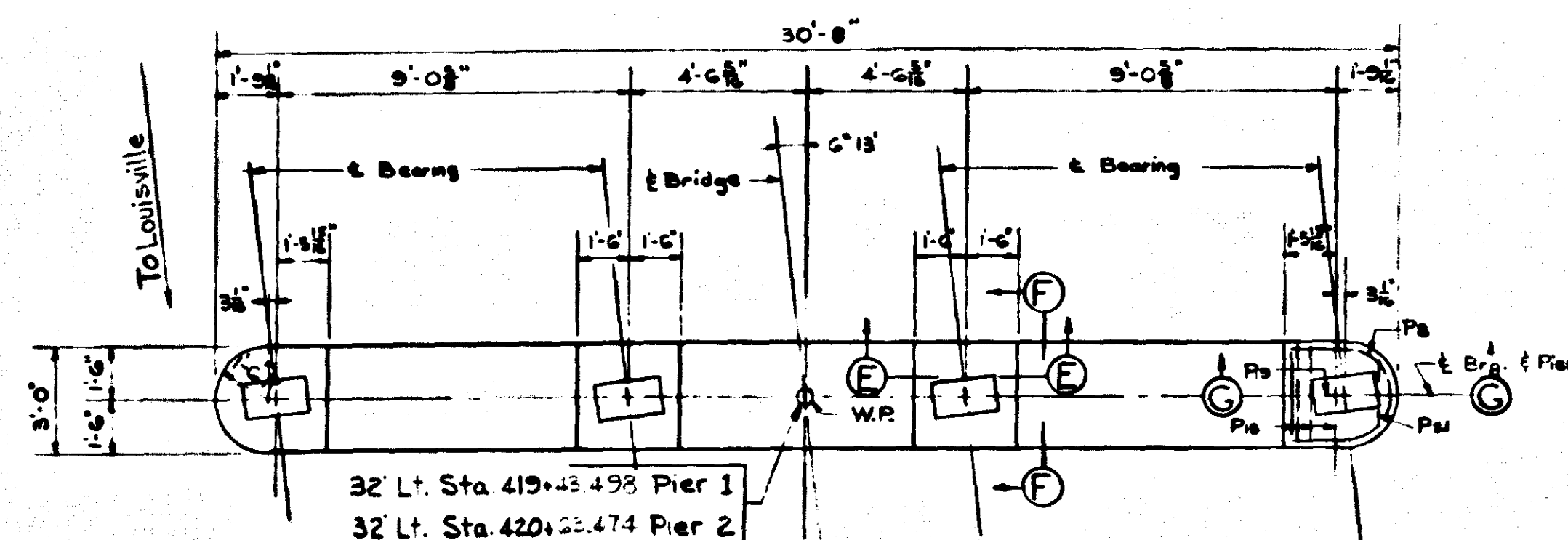


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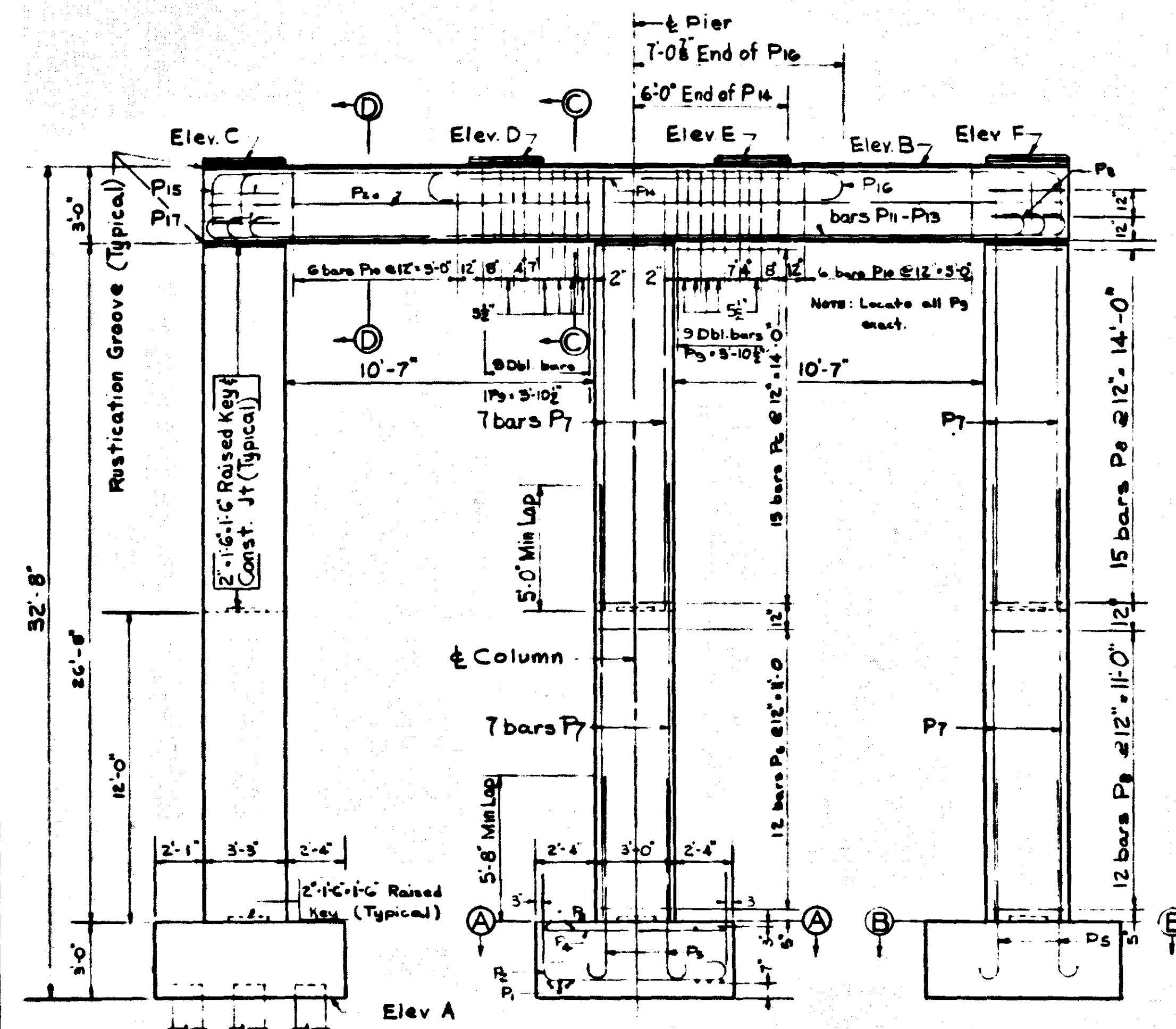
COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE - COVINGTON

STATION	420+00 50+00	I-71 - ZORN AVE.	ROAD	PROJECT NO.
BRIDGE NUMBER				DRAW 16

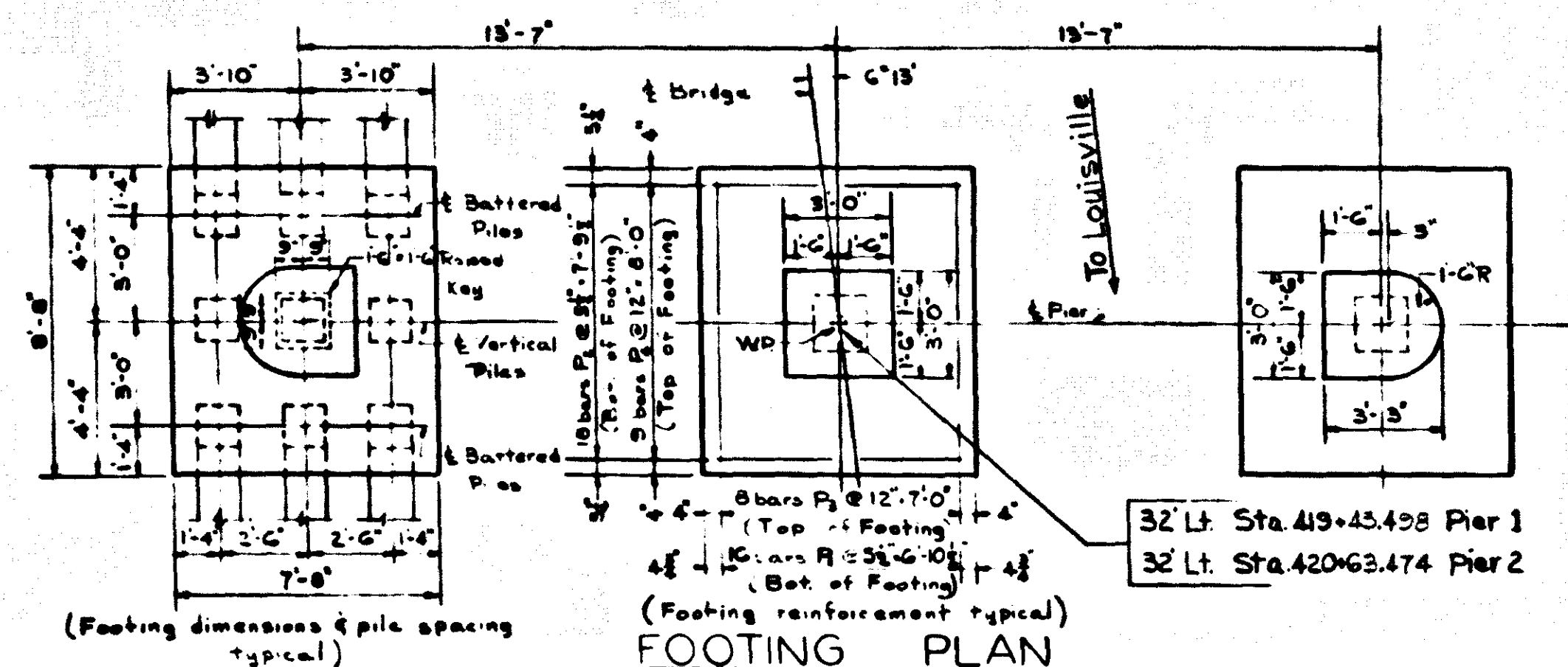
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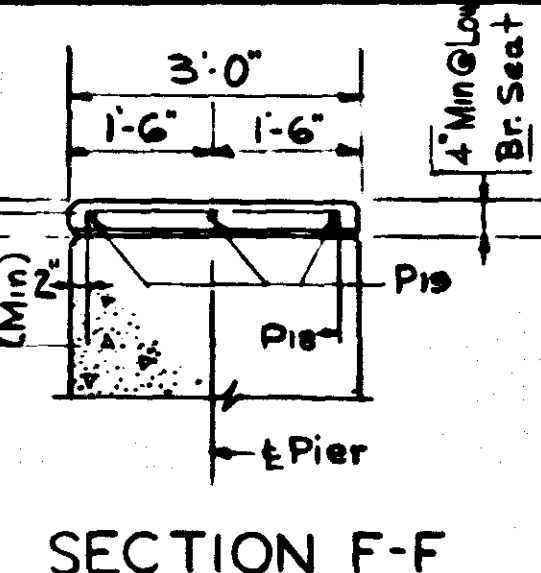
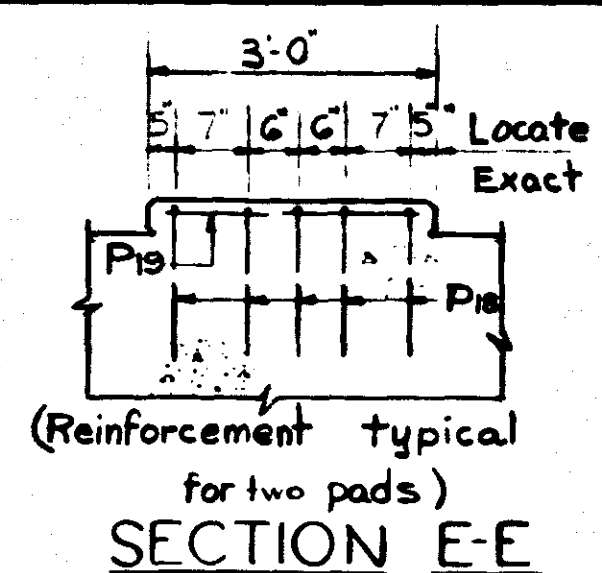
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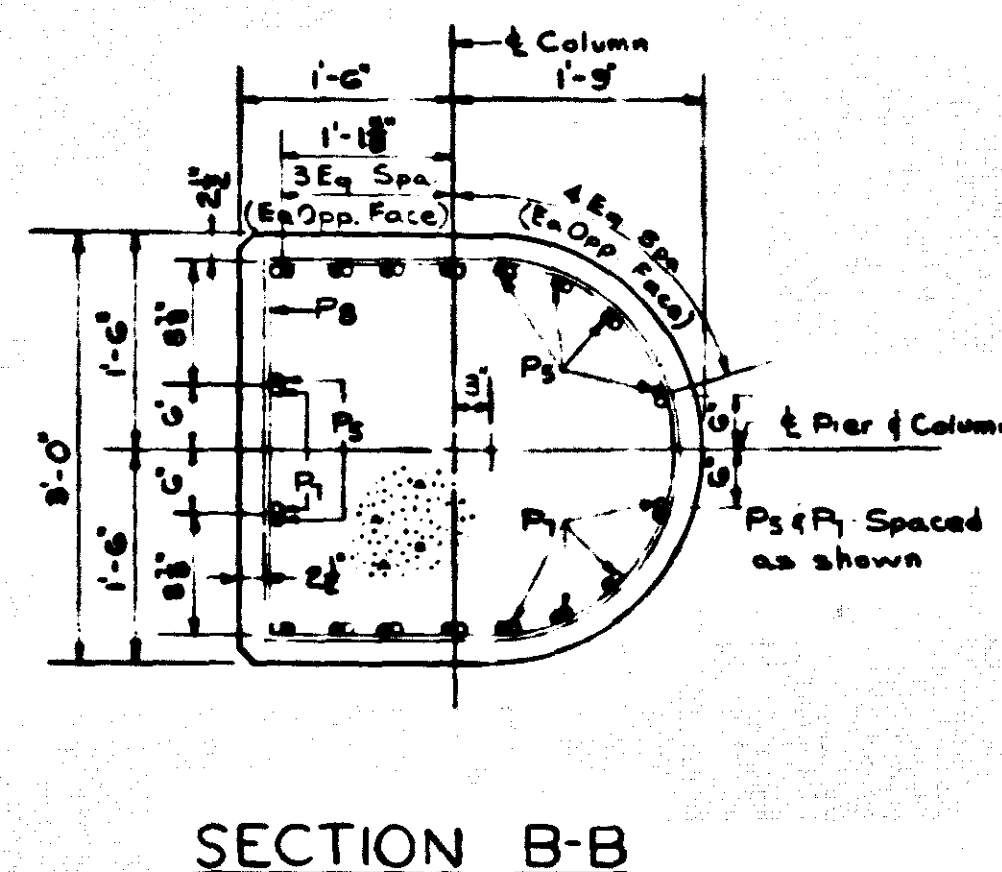
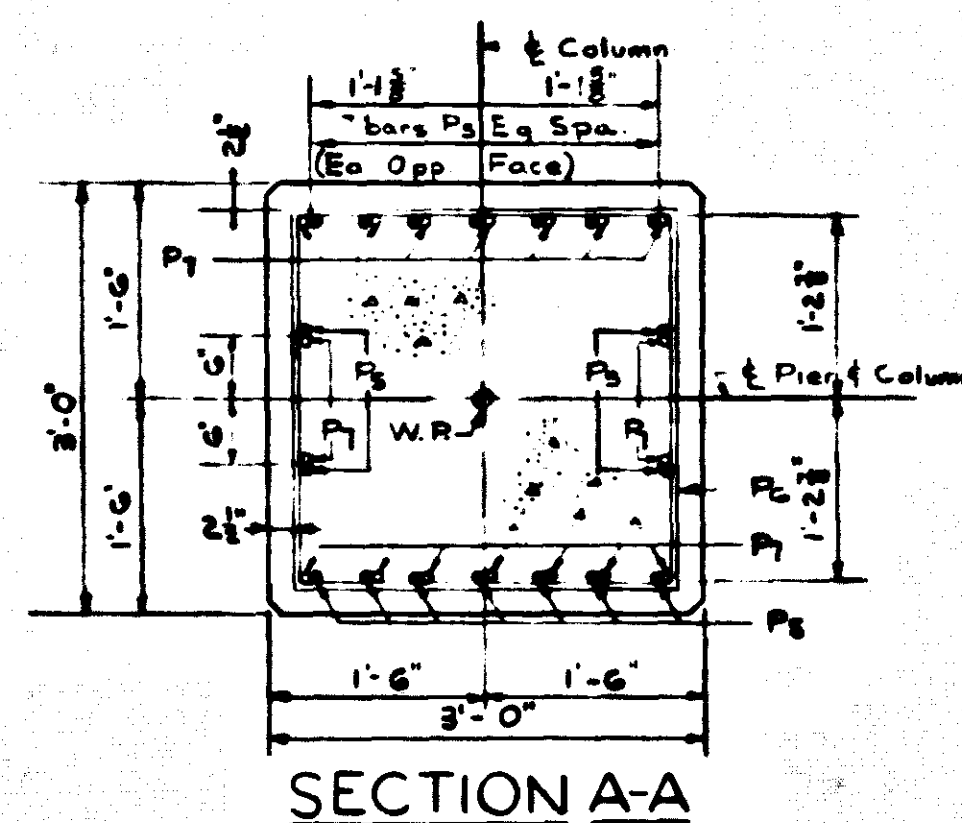
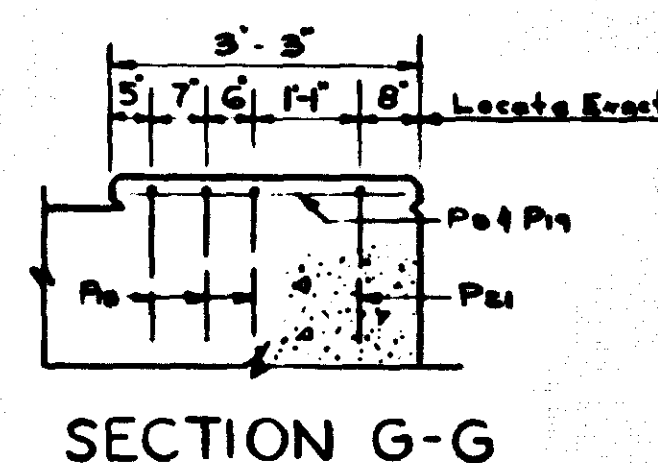
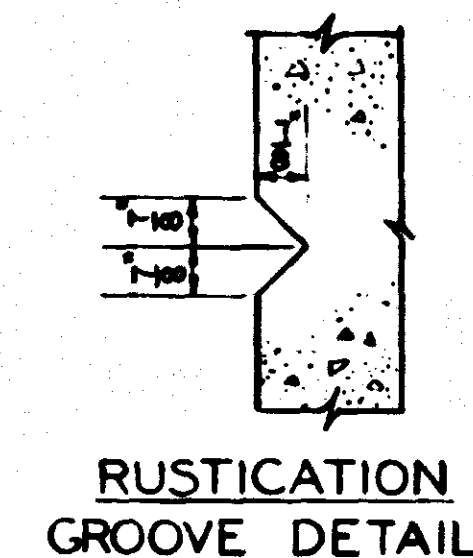
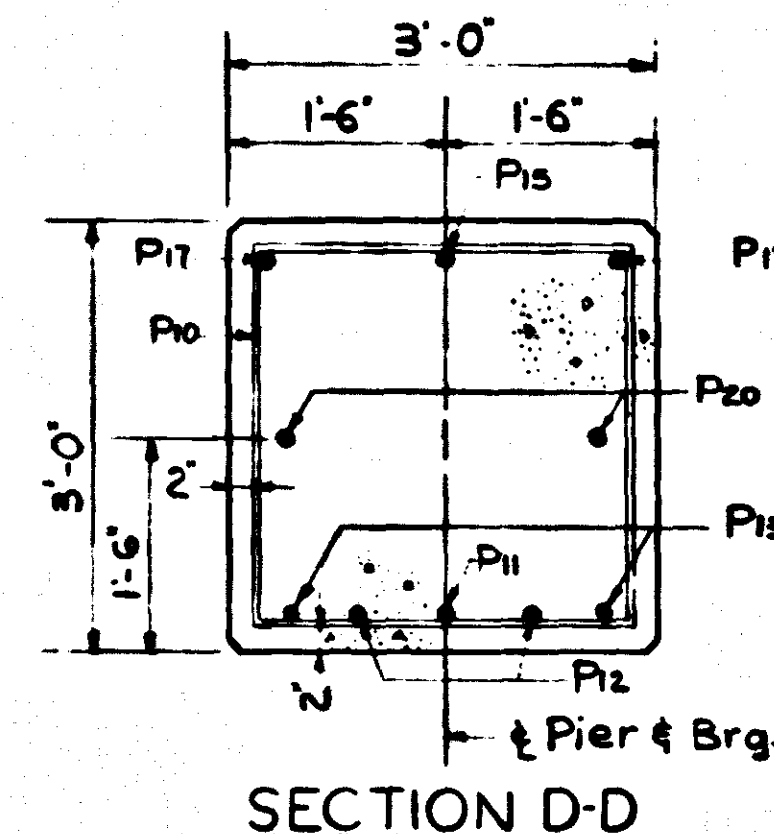
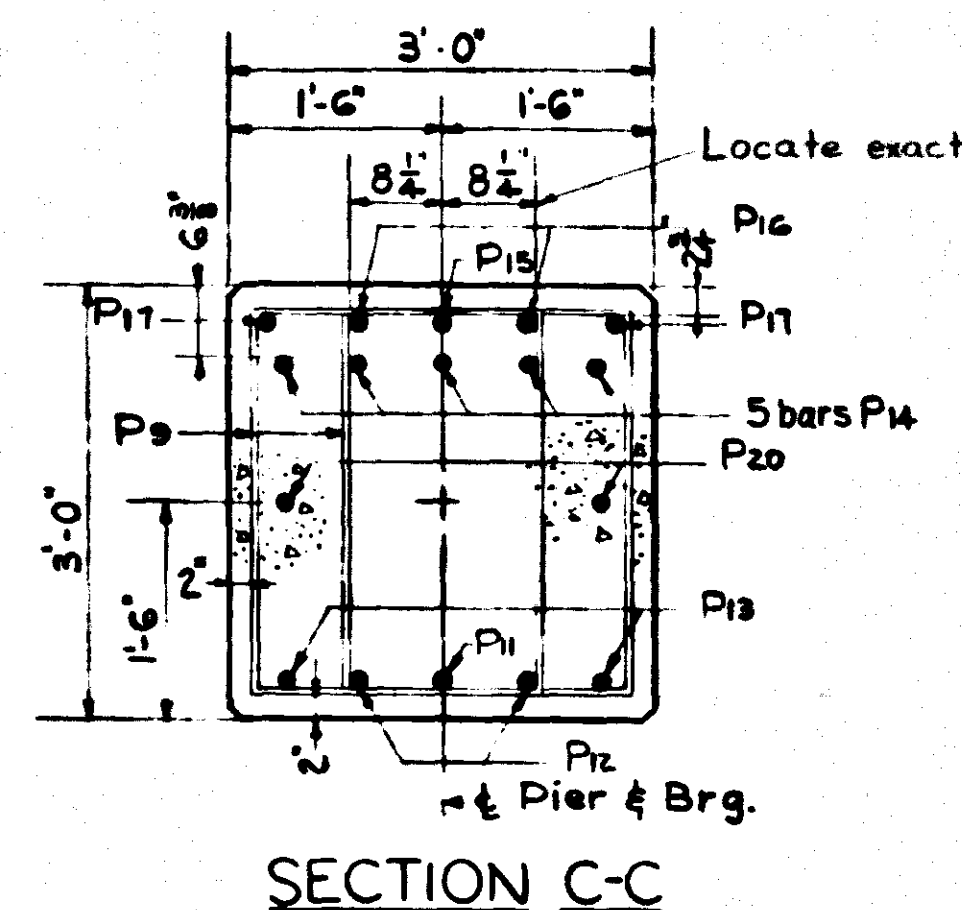
ELEVATION



FOOTING PLAN

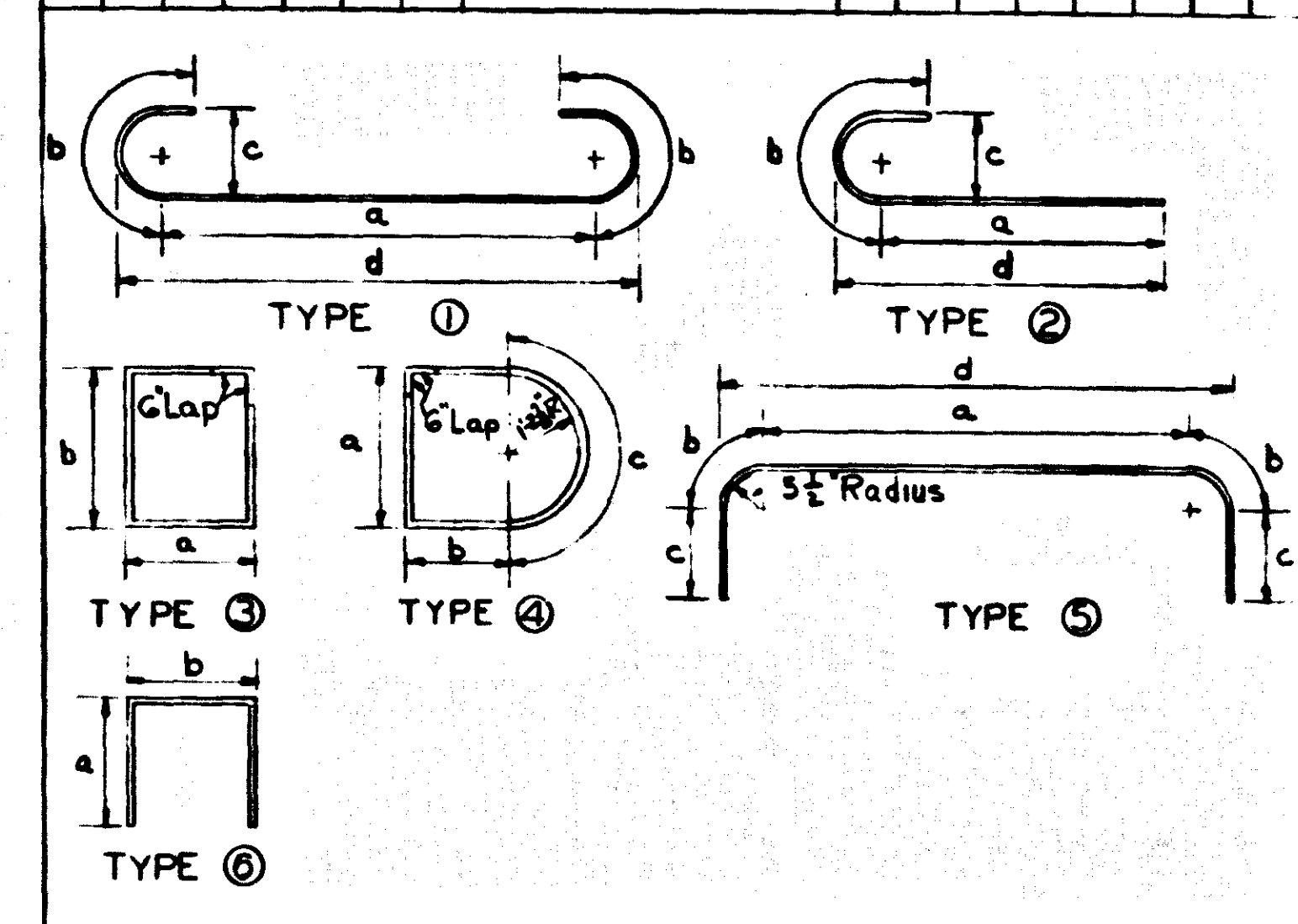


ELEV	PIER 1	PIER 2
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B	457.906	458.054
C	458.247	458.387
D	458.385	458.528
E	458.382	458.528
F	458.235	458.388



PIERS
SOUTHBOUND BRIDGE

BILL OF REINFORCEMENT									
NO.	PIER	NO.	LENGTH	LOCATION	a	b	c	d	
					FT	IN	FT	IN	FT
P1	1	1	1	Footings	7	8	1	0	0
P2	1	2	1	"	0	8	1	0	0
P3	1	3	1	"	0	8	1	0	0
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ESTIMATE OF QUANTITIES

PIER NO. 1		
CONCRETE CLASS 'A'	58.1 CU. YDS	
REINFORCEMENT	13,807 LBS	
PIER NO. 2		
CONCRETE CLASS 'A'	58.1 CU. YDS	
REINFORCEMENT	13,807 LBS	

I-71 OVER ZORN AVE SHEET 10

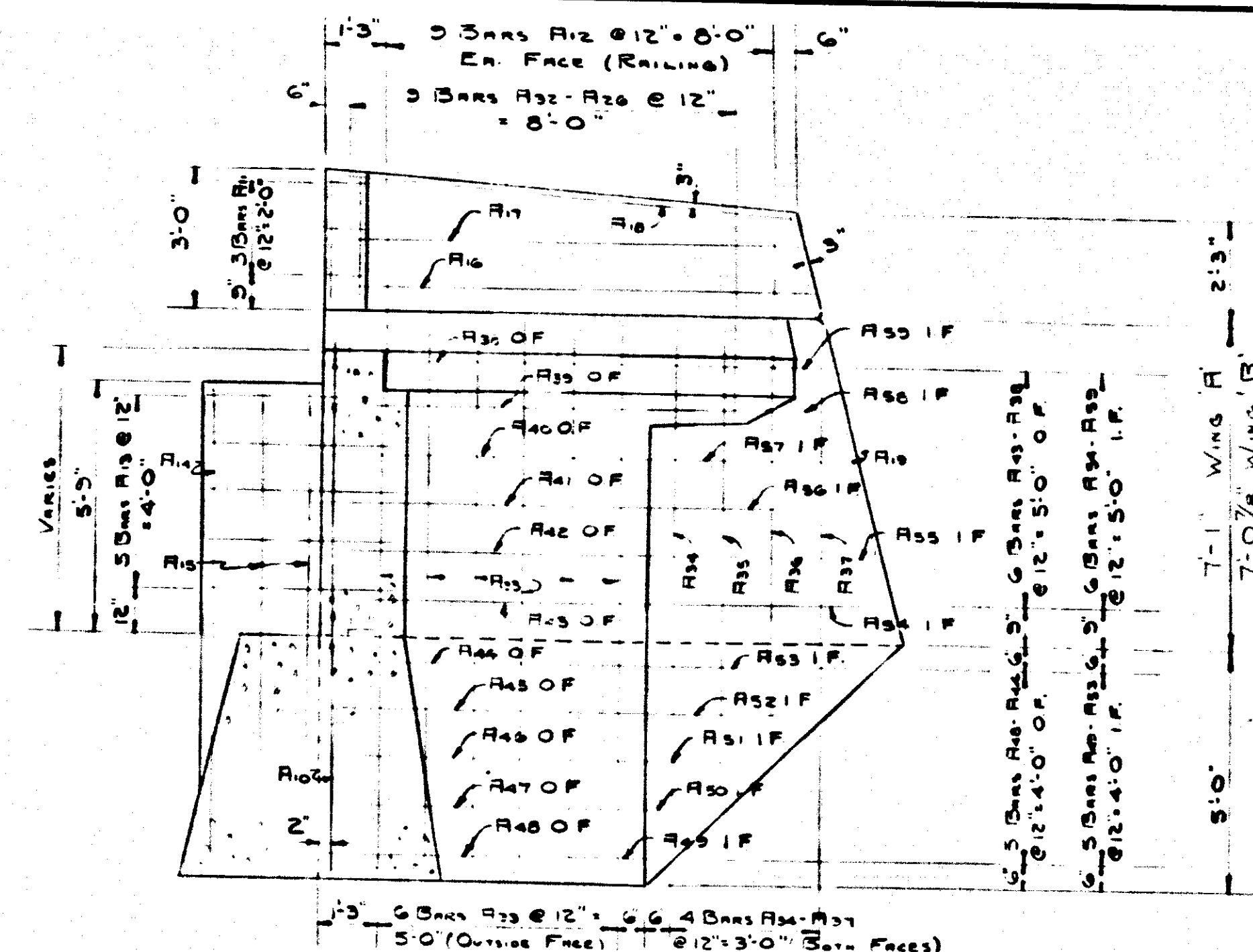
COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE-COVINGTON
ROAD

STATION 42+00 I-71
50+00 ZORN AVE PROJECT NO.

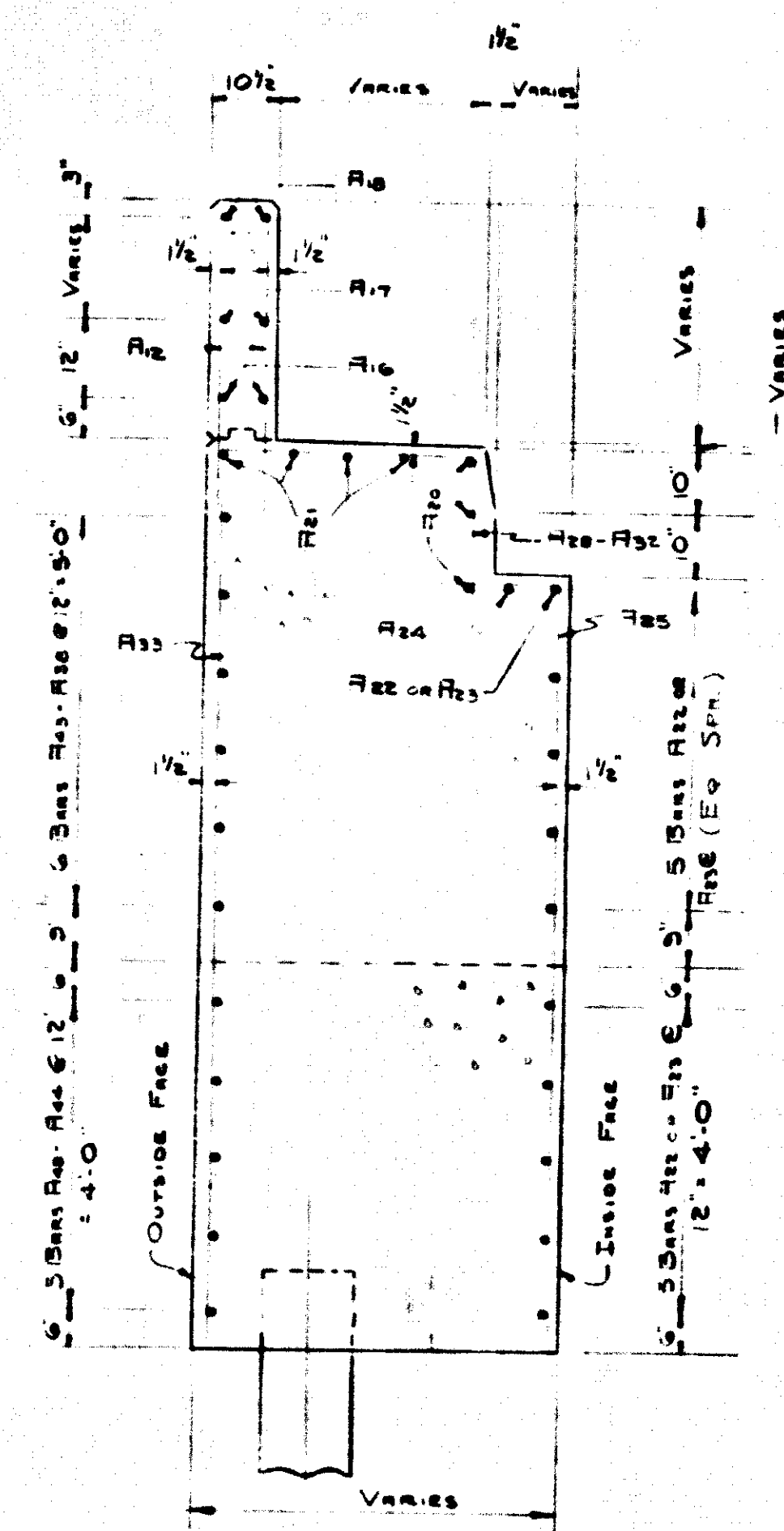
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BRIDGE

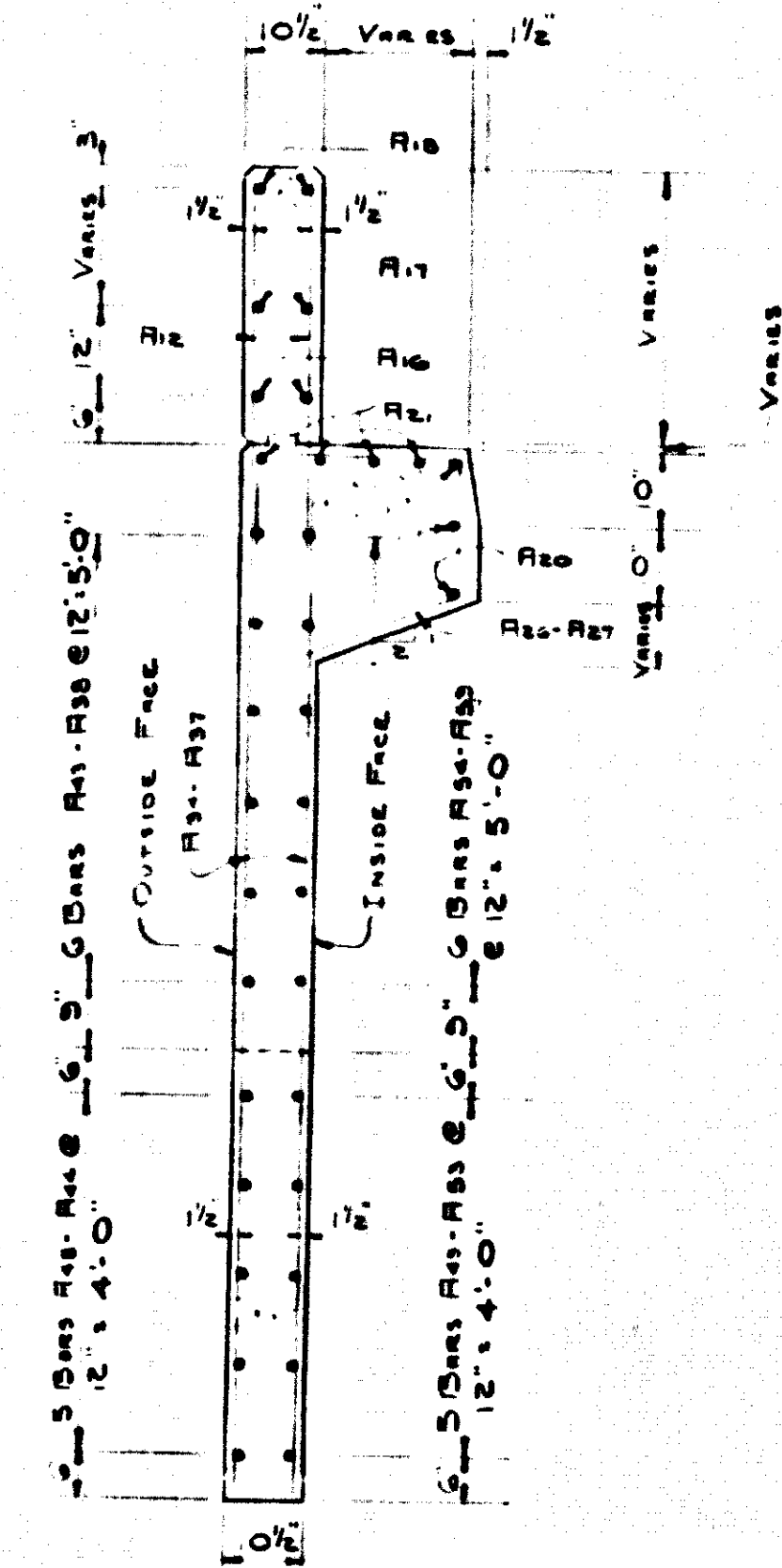
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SERIALIZED BY	R. L. McDonald	CHECKED BY	DATE	BY1105	DATE
INDEXED BY	R. L. McDonald	CHECKED BY	DATE	BY1140	DATE



SECTION E-E



SECTION C-C



SECTION D-D

END BENT NO. 2
SOUTHBOUND BRIDGE

1-71 OVER ZORN AVE. SHEET 13

COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE - COVINGTON

ROAD
STATION 420+00 1-71 -
50+00 ZORN AVE. PROJECT NO.

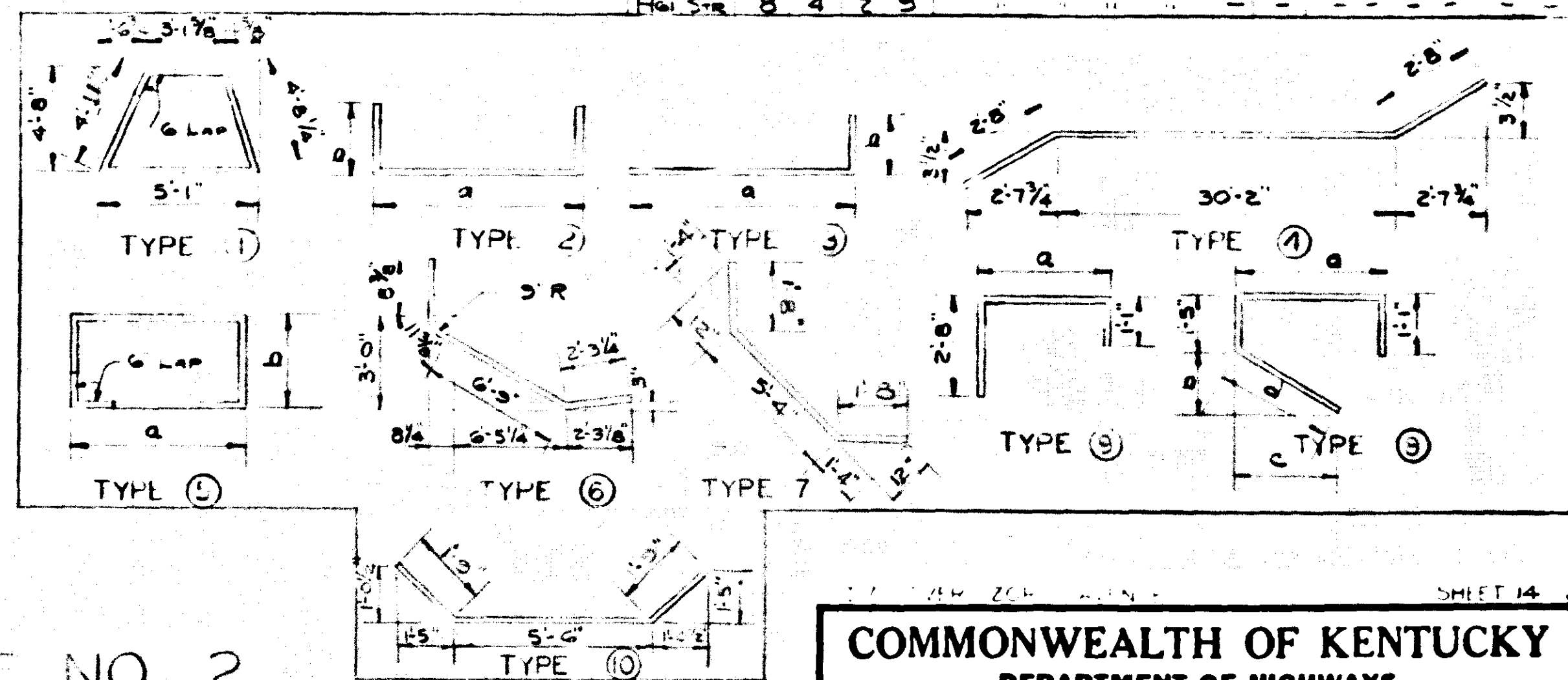
BRIDGE NUMBER	DATE 1954	DATE
--------------------------------	---------------------	-------------

BRIDGE

BILL OF REINFORCEMENT													
MAKE	TYPE	NO	SIZE	LENGTH FT IN	LOCATION	a		b		c		d	
						FT	IN	FT	IN	FT	IN	FT	IN
1111	0000	24	00	37	CAP								
1112	0000	24	00	35									
1113	0000	24	00	35									
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1264	0000	24	00	35									
1265	0000	24	00	35	</								



CONC. CLASS 'A'	70.5	CU. YDS.
REINFORCEMENT	4866	LBS.



END BENT NO. 2
SOUTHBOUND BRIDGE

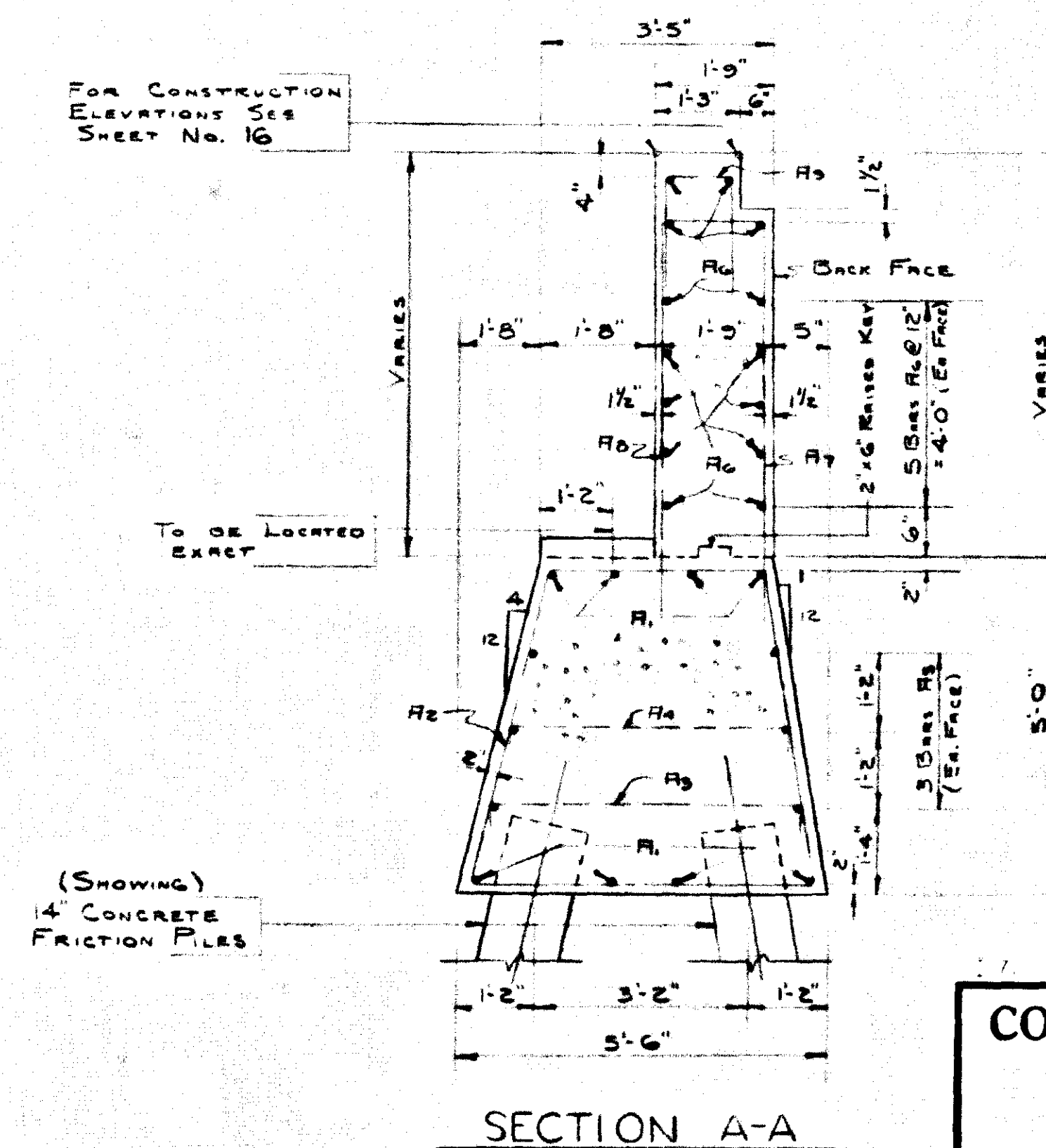
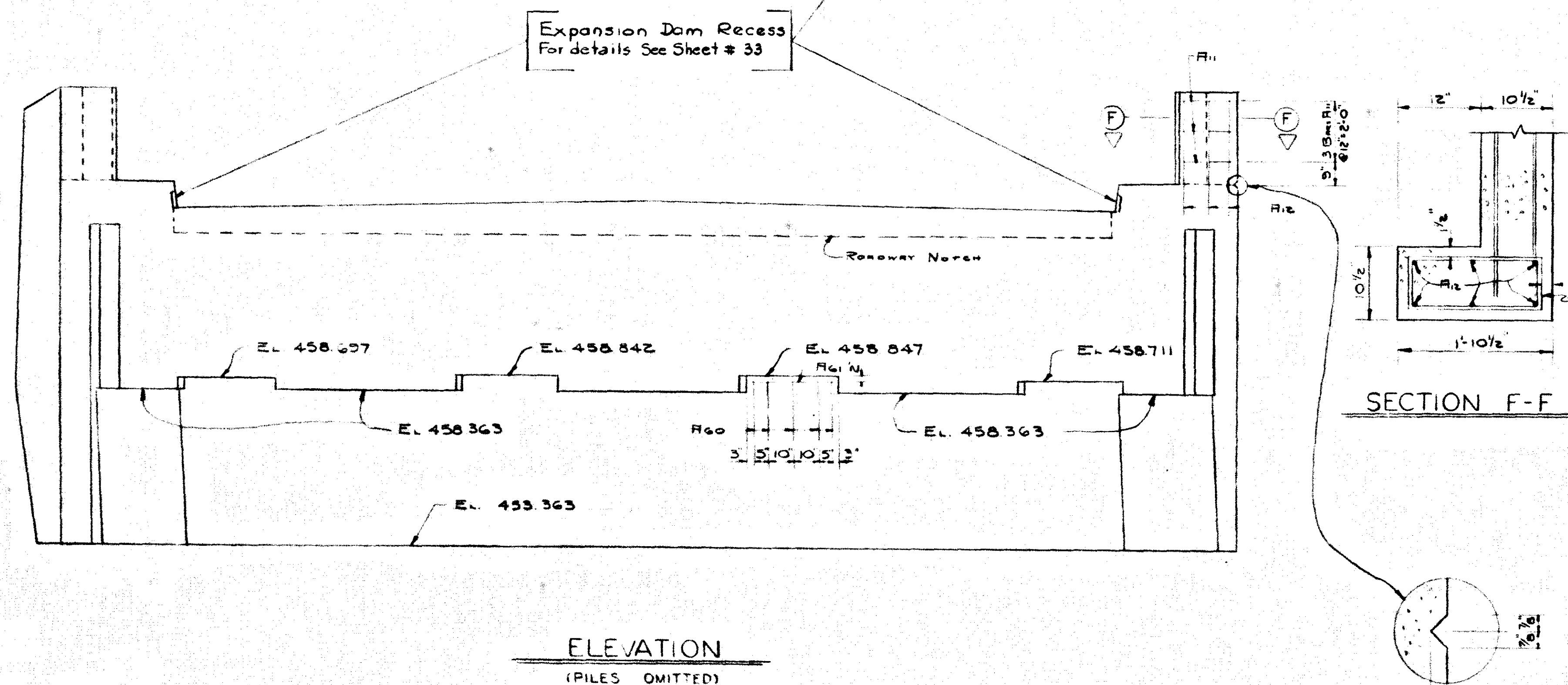
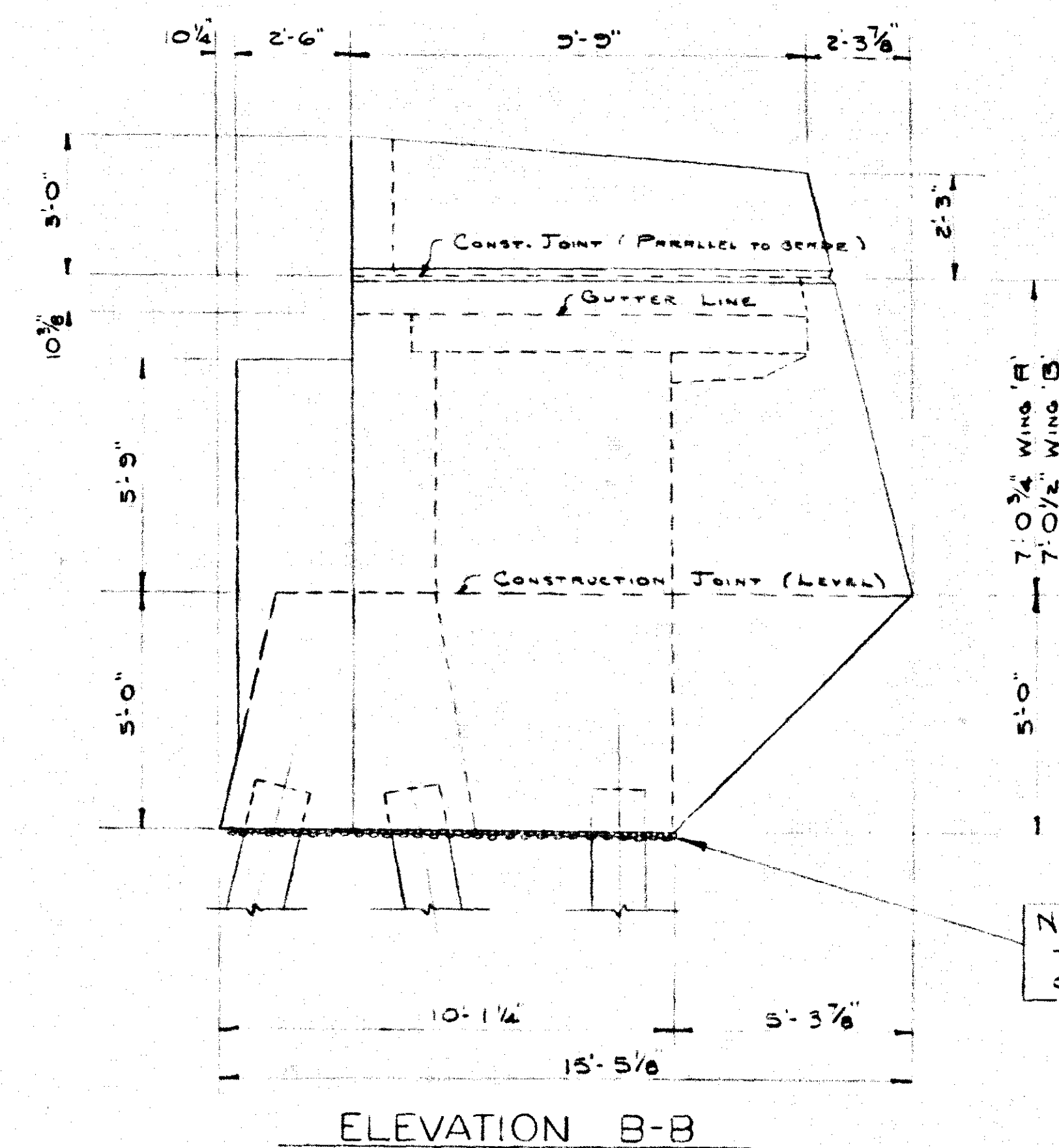
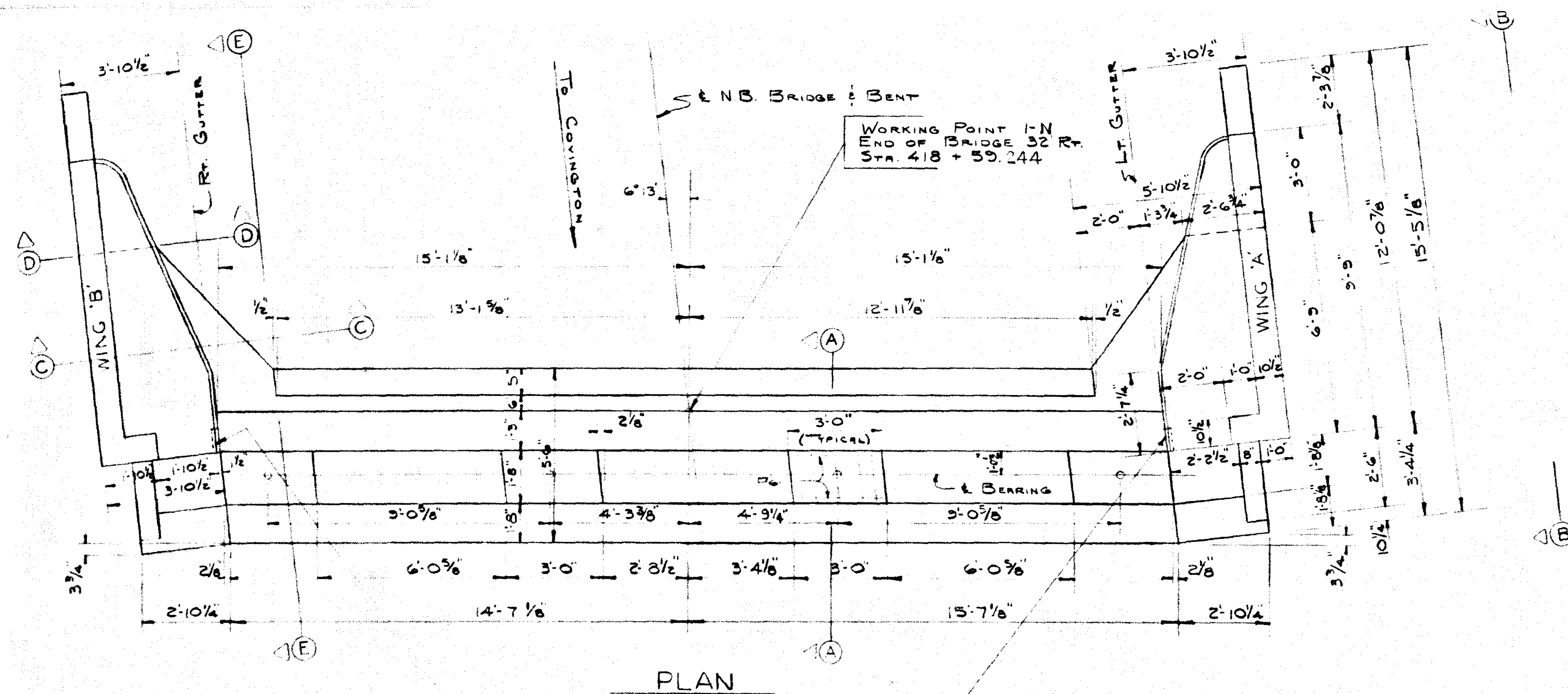
COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE - COVINGTON

STATION 420+00 I-71 = ROAD
50+00 ZORN AVE. PROJECT NO.

BRIDGE
NUMBER

BRIDGE

REMOVED BY	K L Mc DONALD	CHANGED BY	E. NO.	DATE	DATE
REMOVED BY	R L Mc DONALD	CHANGED BY		DATE	DATE
REMOVED BY		CHANGED BY		DATE	DATE



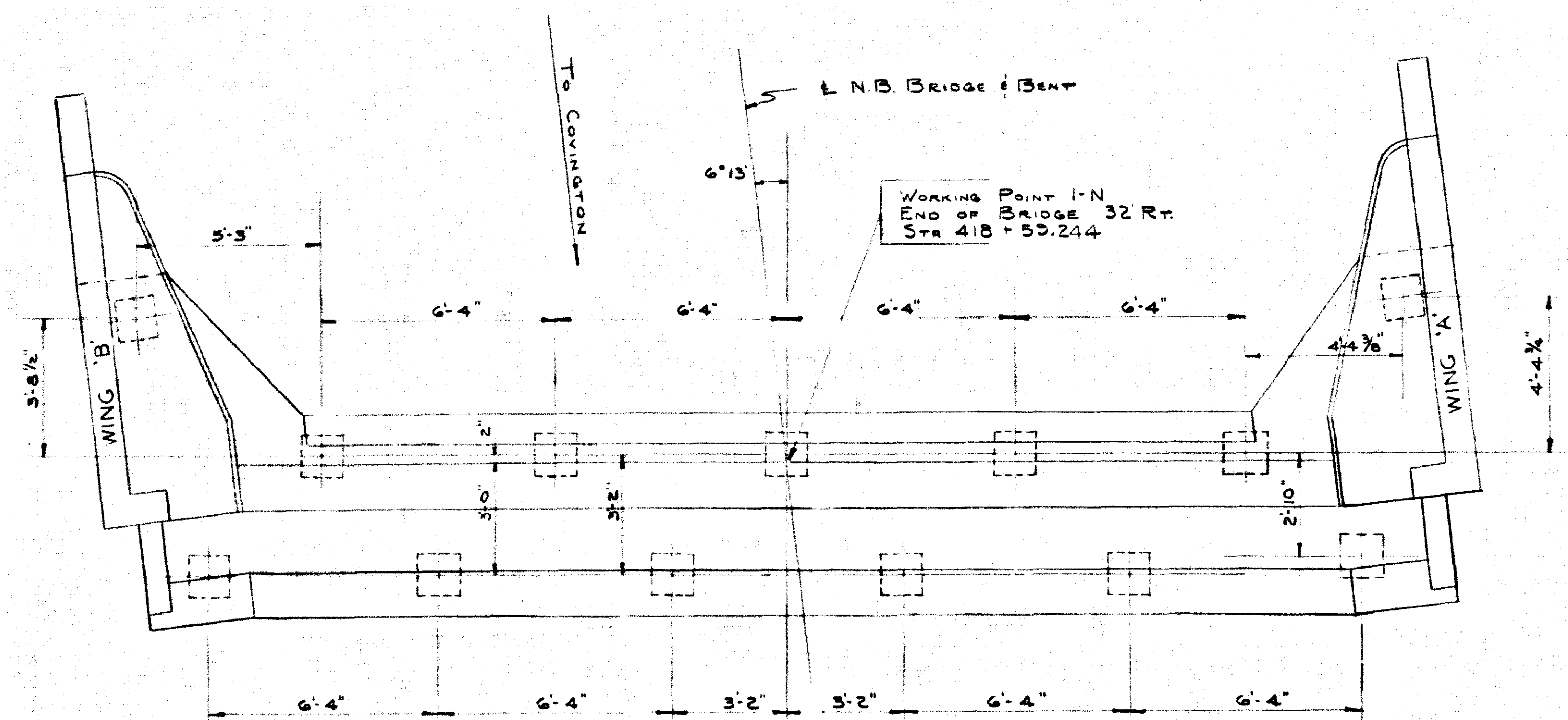
END BENT NO. 1
NORTHBOUND BRIDGE

COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE - COVINGTON

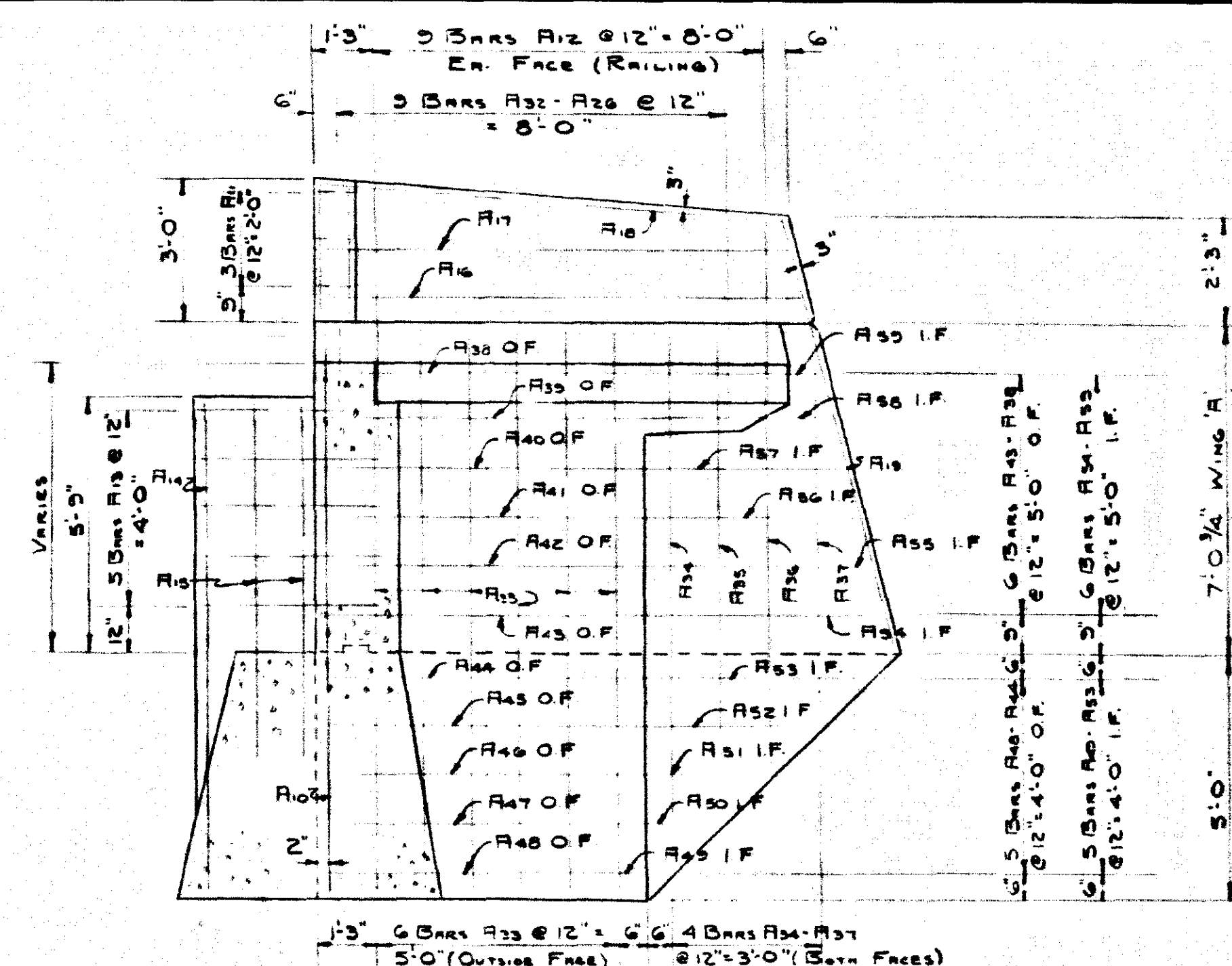
STATION 420+00 I-71 - ROAD
50+00 ZORN A.L. PROJECT NO.
BRIDGE
NUMBER DRAWING
1012

BRIDGE

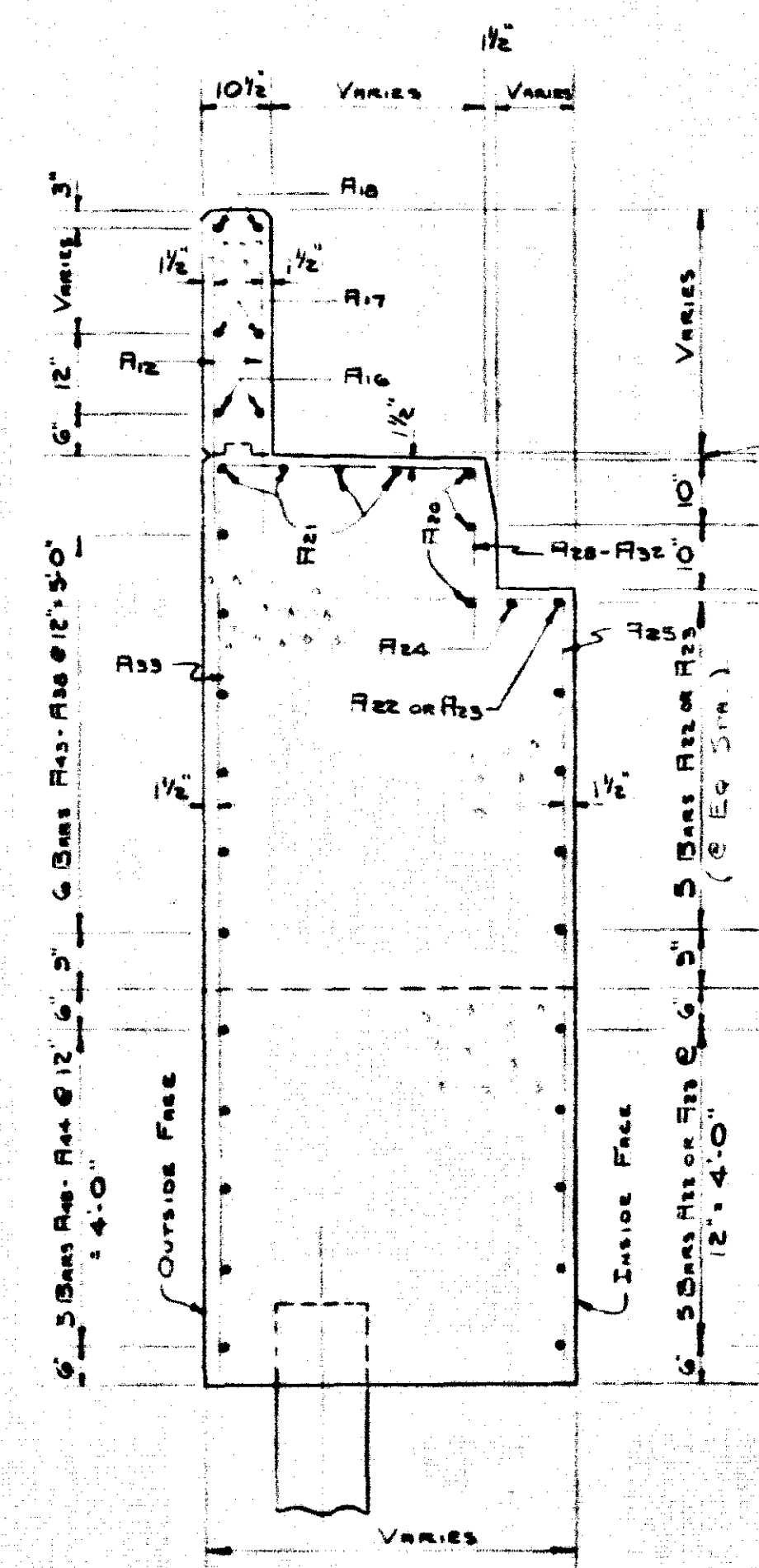
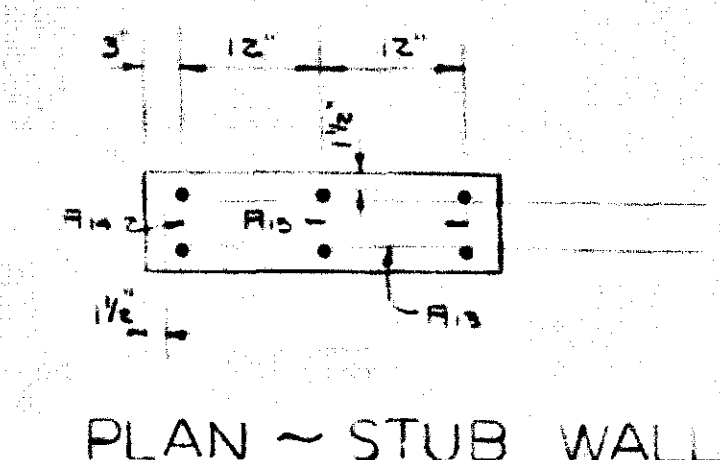
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FORWARDED BY	R L Mc DONAL	CHECKED BY		SERIALIZED		DATE	



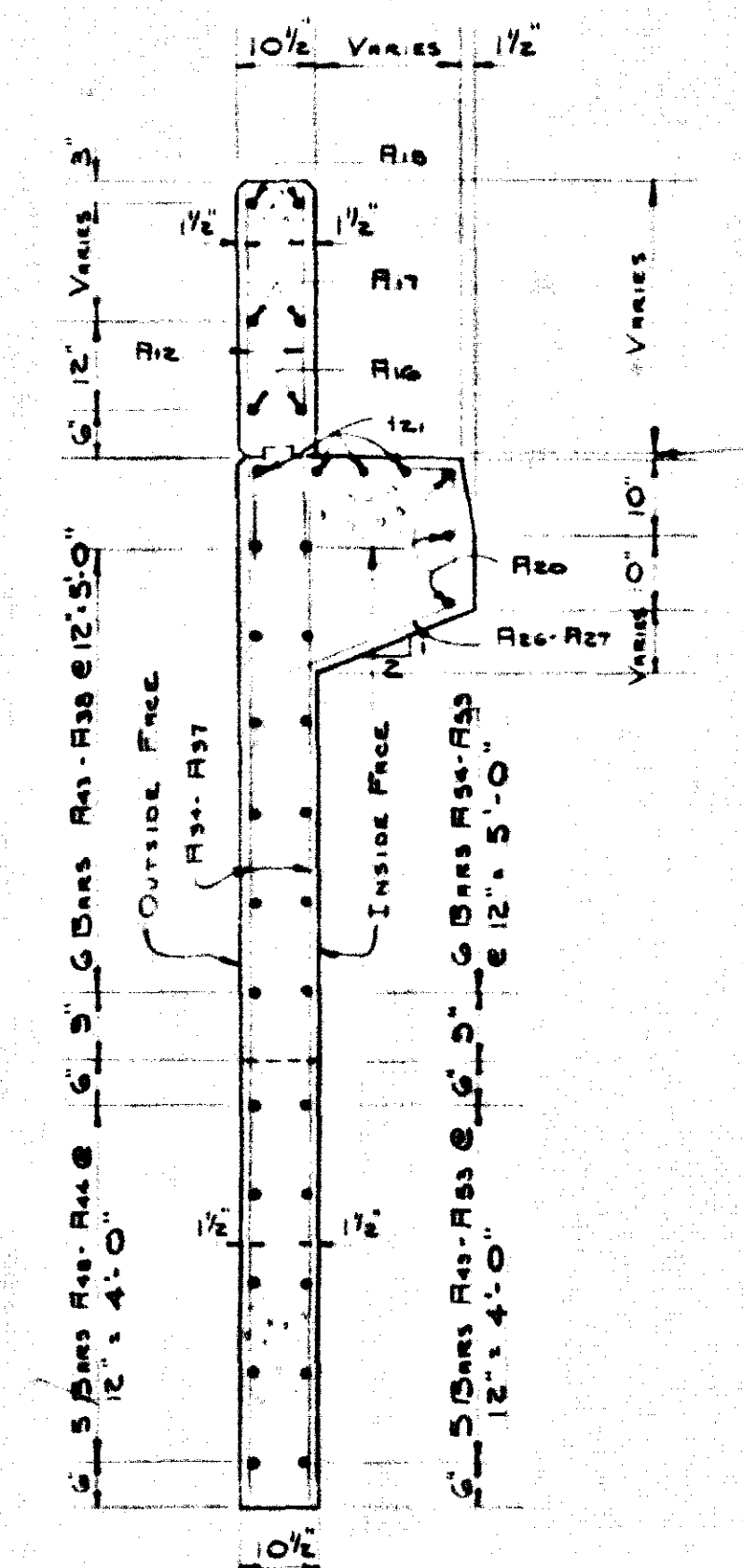
PLAN
(SHOWING LOCATION OF PILES)



SECTION E-E



SECTION C-C



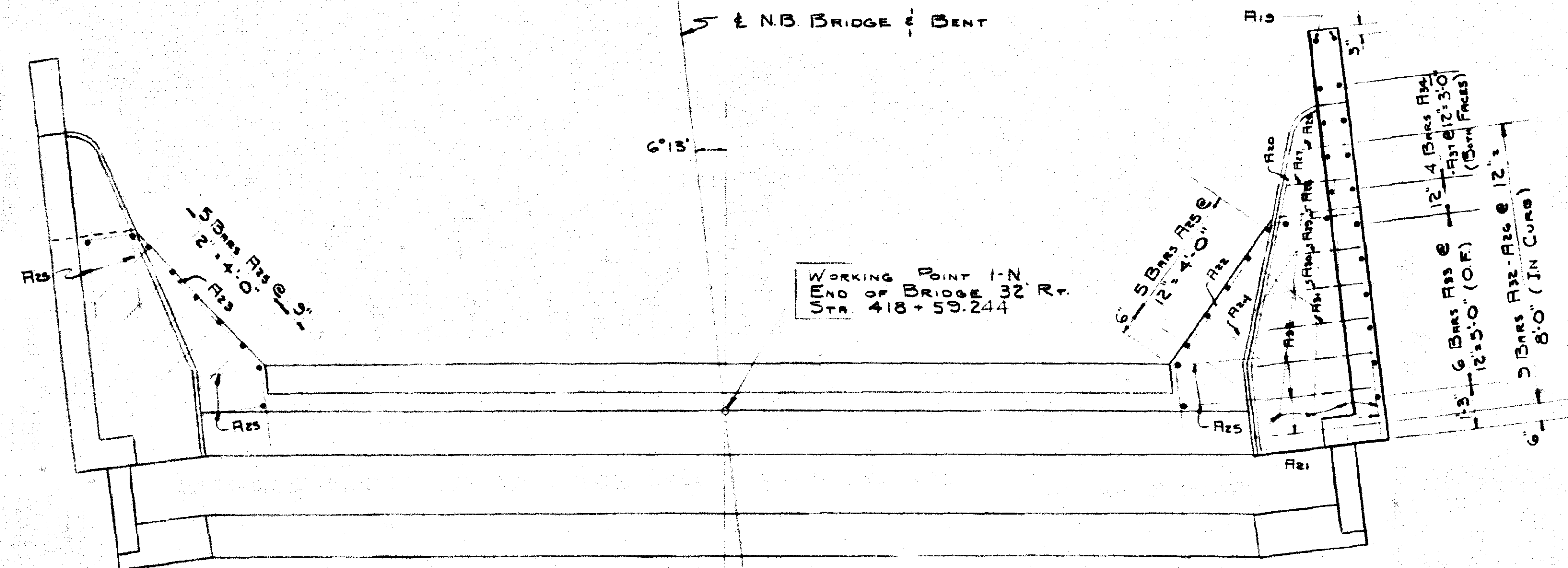
SECTION D-D

END BENT NO. 1
NORTHBOUND BRIDGE

COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE - COVINGTON

STATION		420+00	I-71 -	ROAD	
		50+00	ZORN AVE	PROJECT NO.	
BRIDGE NUMBER					DRAWN 16

BRIDGE

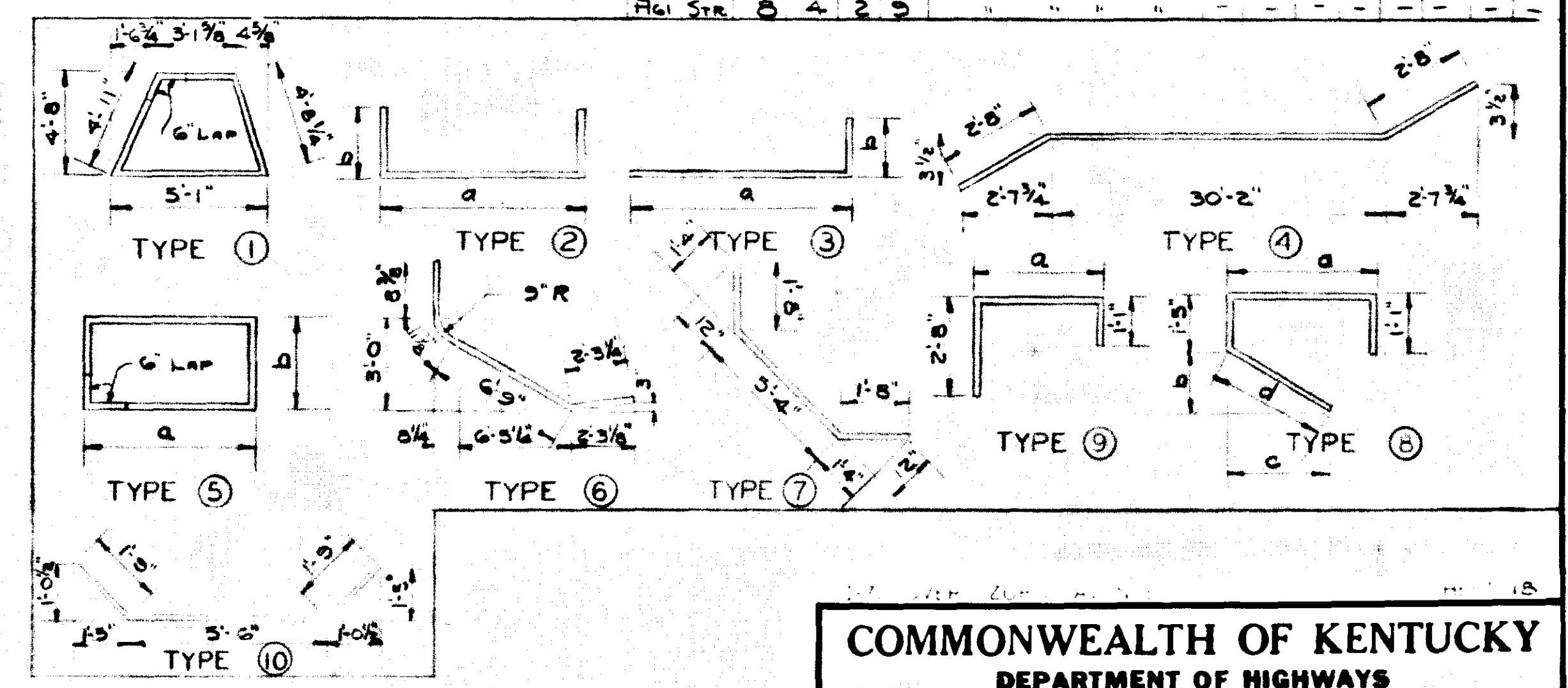


PLAN
(SHOWING REINFORCEMENT)

ESTIMATE OF QUANTITIES

CONC. CLASS 'A' 70.5 CU. YDS.
REINFORCEMENT 4866 LBS.

BILL OF REINFORCEMENT									
LINE	ITEM	LENGTH	SIZE	LOCATION	FT. IN.	FT. IN.	FT. IN.	FT. IN.	TOTAL
1	Cap	1.00	12" x 18"						
2	Parapet	1.00	12" x 18"						
3	Handrail	1.00	12" x 18"						
4	Handrail End Post	1.00	12" x 18"						
5	Handrail Stud Wall	1.00	12" x 18"						
6	Handrail	1.00	12" x 18"						
7	Wing into Handrail	1.00	12" x 18"						
8	Haunch (Wing A)	1.00	12" x 18"						
9	Haunch (Wing B)	1.00	12" x 18"						
10	Top of Haunch	1.00	12" x 18"						
11	Haunch	1.00	12" x 18"						
12	Wings	1.00	12" x 18"						
13	Pro on Bc Seat	1.00	12" x 18"						



END BENT NO. 1
NORTHBOUND BRIDGE

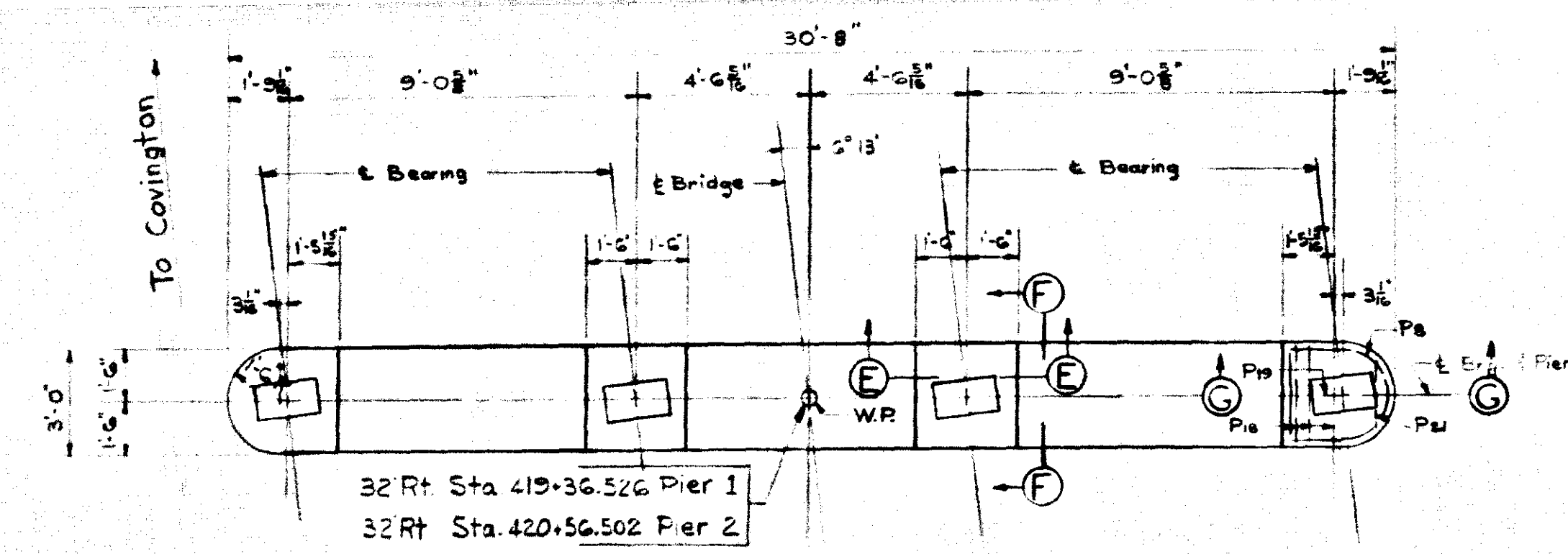
COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE - COVINGTON

STATION 420+00 I-71 ROAD
50+00 ZORN AV. PROJECT NO. 16/54

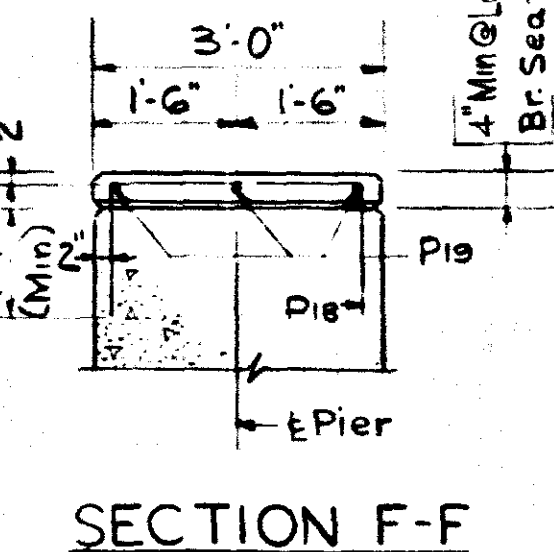
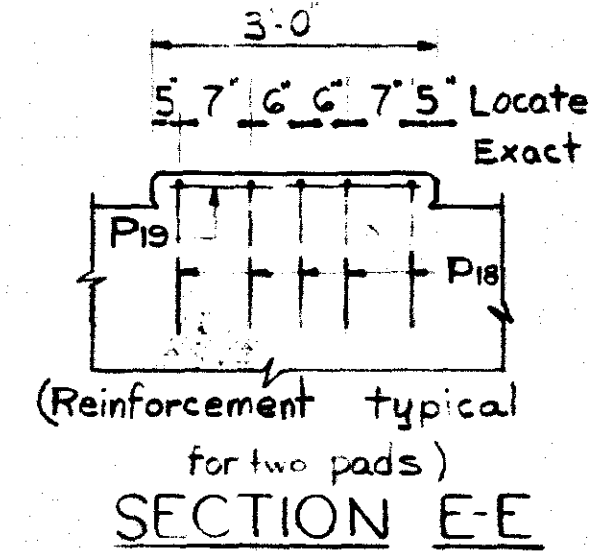
BRIDGE NUMBER

APPROVED BY: [Signature] DATE: [Blank]
DESIGNED BY: [Signature] DATE: [Blank]
CHECKED BY: [Signature] DATE: [Blank]

BRIDGE

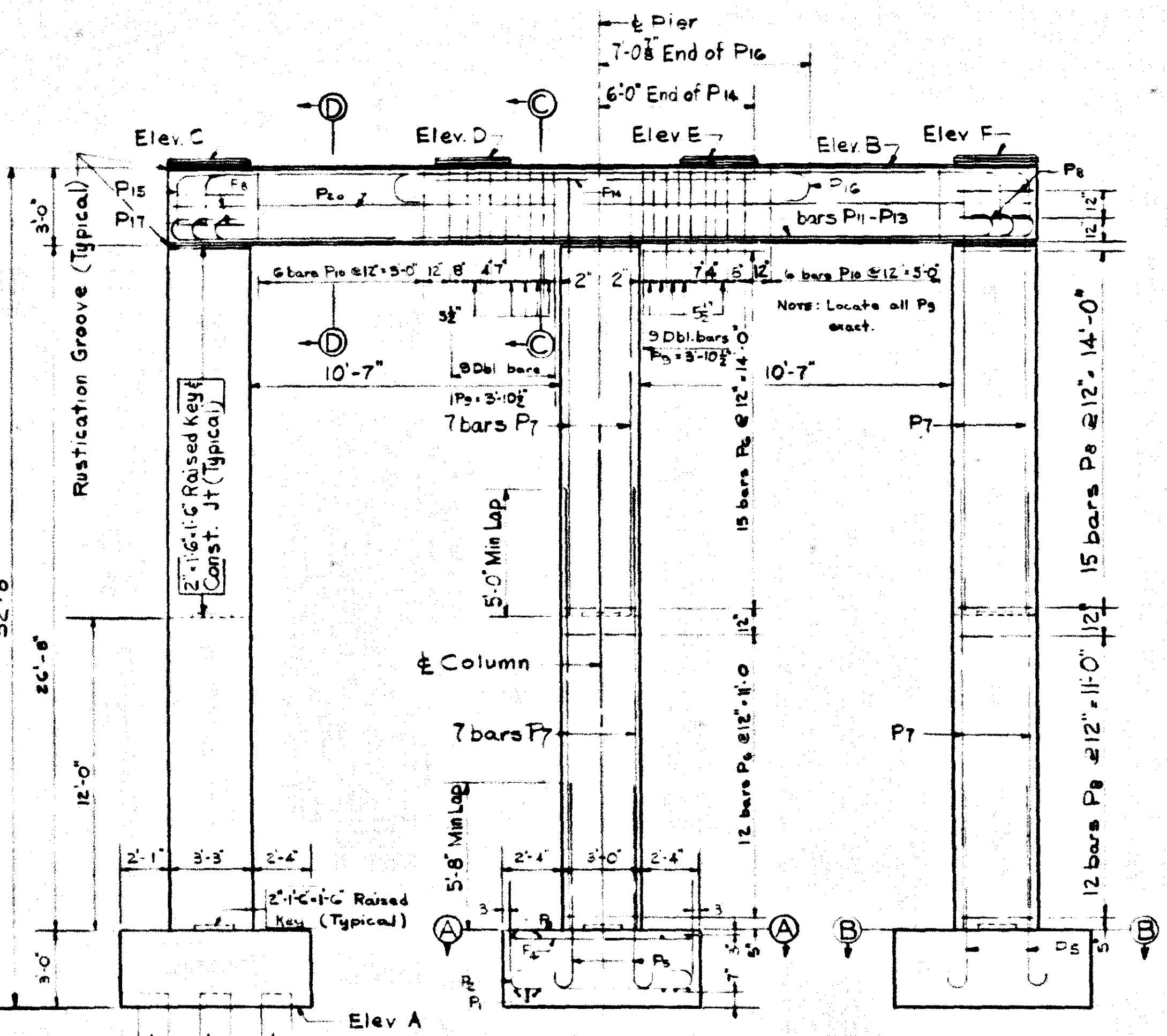


PLAN OF CAP

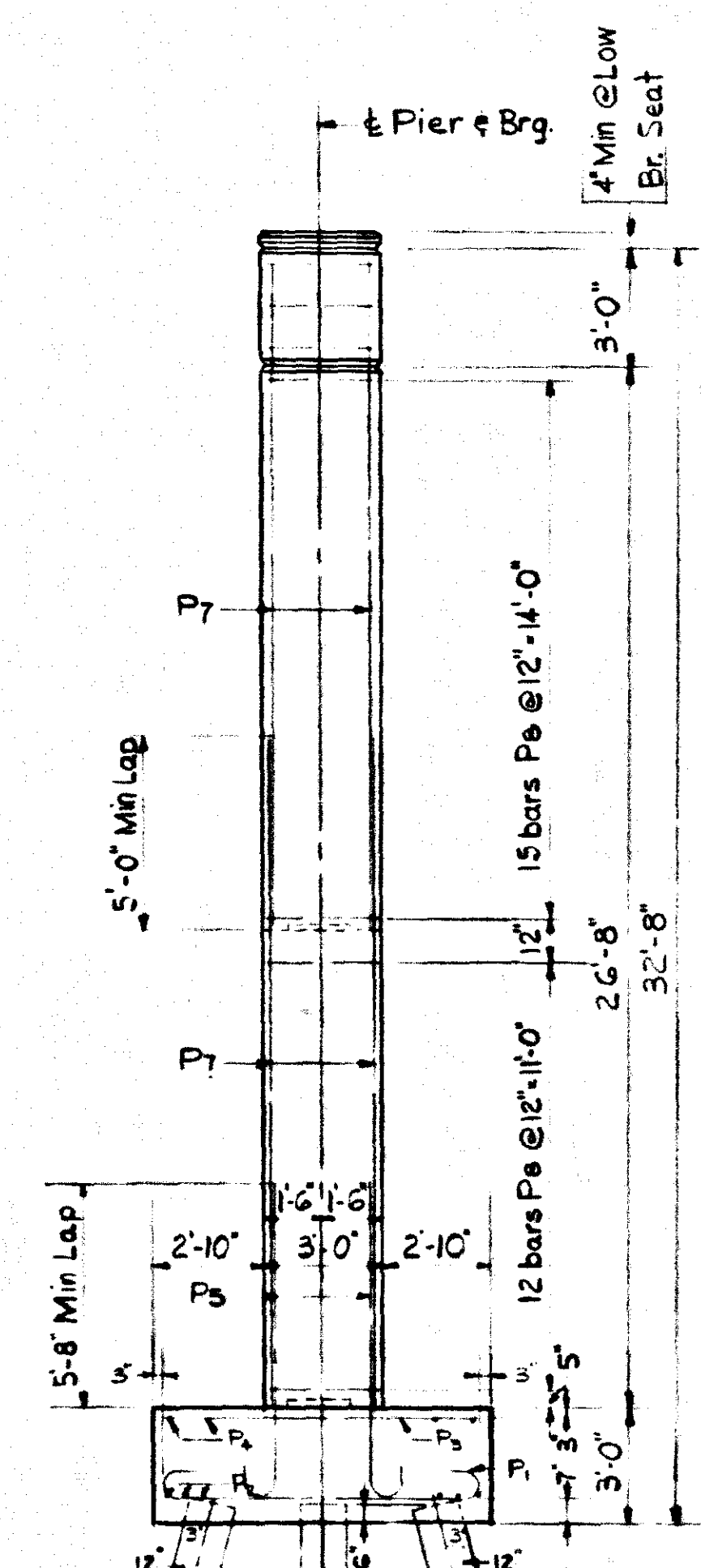


ELEV	PIER 1	PIER 2
A	425.218	425.390
B	457.885	458.056
C	458.227	458.389
D	458.365	458.530
E	458.362	458.531
F	458.218	458.390

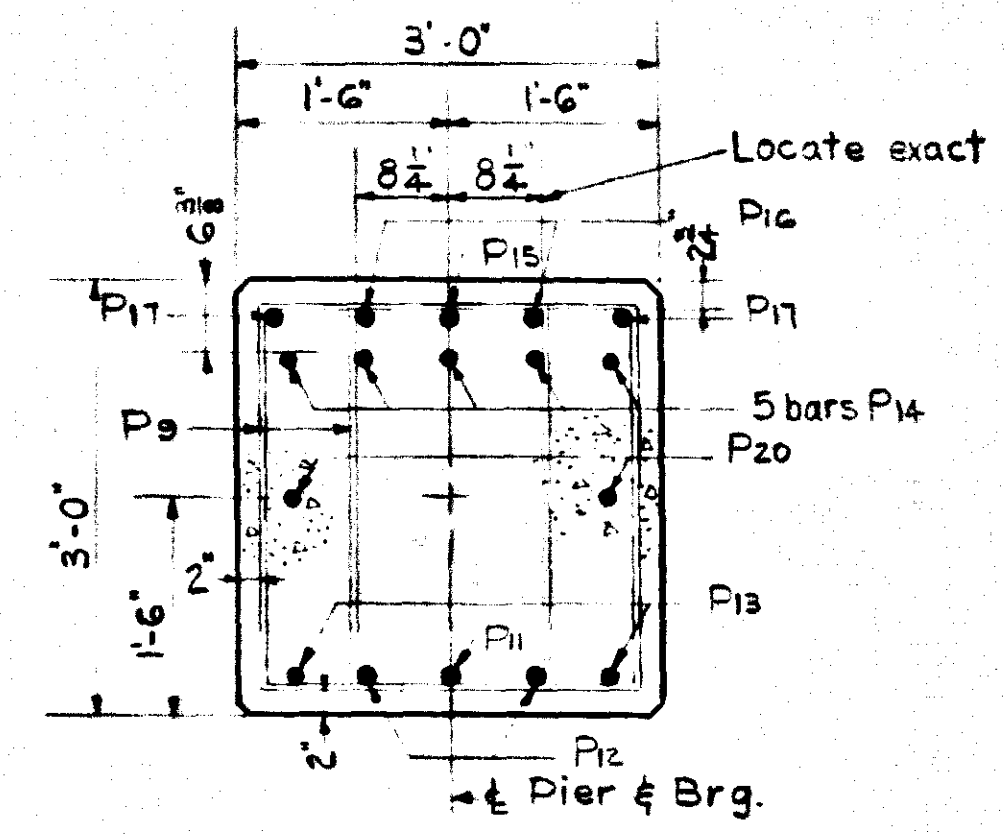
BILL OF REINFORCEMENT													
WADA	TYPE	PIER	NO	LENGTH	LOCATION	a		b		c		d	
						FT	IN	FT	IN	FT	IN	FT	IN
P1	①	1	19	48	0	0	0	0	0	0	0	0	0
P2	①	2	54	54	0	3	8	0	0	0	0	0	0
P3	①	3	24	54	0	3	8	0	0	0	0	0	0
P4	①	4	27	27	0	3	8	0	0	0	0	0	0
P5	①	5	54	54	10	3	8	0	0	0	0	0	0
P6	①	6	27	27	5	11	1	0	0	0	0	0	0
P7	①	7	68	108	9	7	0	0	0	0	0	0	0
P8	①	8	60	60	5	10	6	0	0	0	0	0	0
P9	①	9	36	36	0	2	3	0	0	0	0	0	0
P10	①	10	12	12	5	11	5	0	0	0	0	0	0
P11	①	11	1	1	11	32	9	0	0	0	0	0	0
P12	①	12	1	1	11	32	9	0	0	0	0	0	0
P13	①	13	1	1	11	30	6	0	0	0	0	0	0
P14	①	14	5	5	10	3	0	0	0	0	0	0	0
P15	①	15	1	1	11	34	7	0	0	0	0	0	0
P16	①	16	2	2	1	17	0	0	0	0	0	0	0
P17	①	17	1	1	11	32	4	0	0	0	0	0	0
P18	①	18	16	16	4	5	8	0	0	0	0	0	0
P19	①	19	8	8	4	2	8	0	0	0	0	0	0
P20	①	20	2	2	3	21	2	0	0	0	0	0	0
P21	①	21	2	2	4	5	1	0	0	0	0	0	0



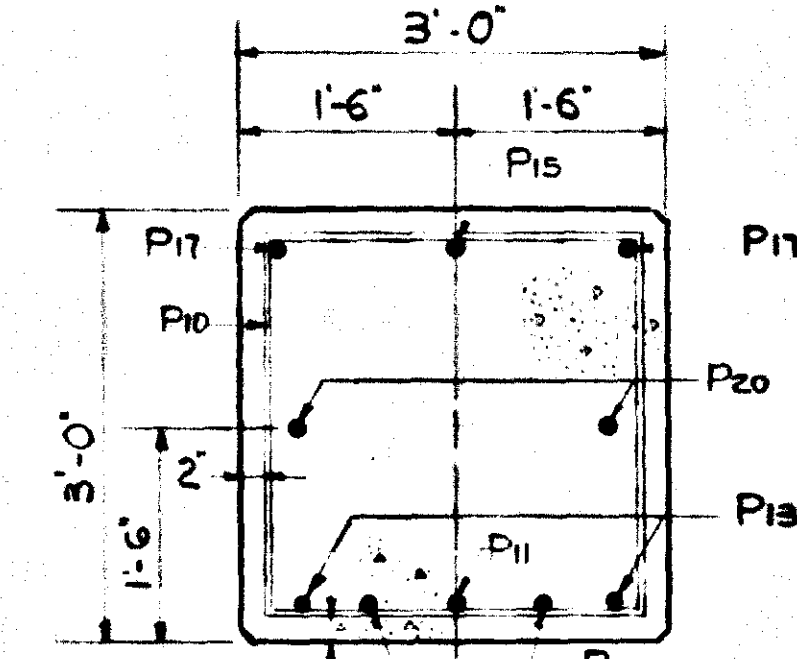
ELEVATION



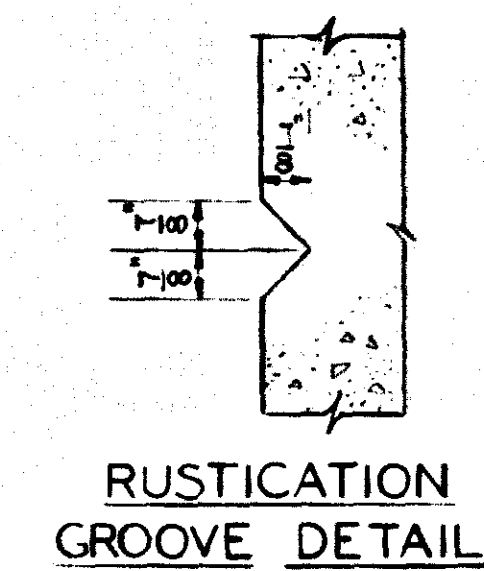
SIDE ELEVATION



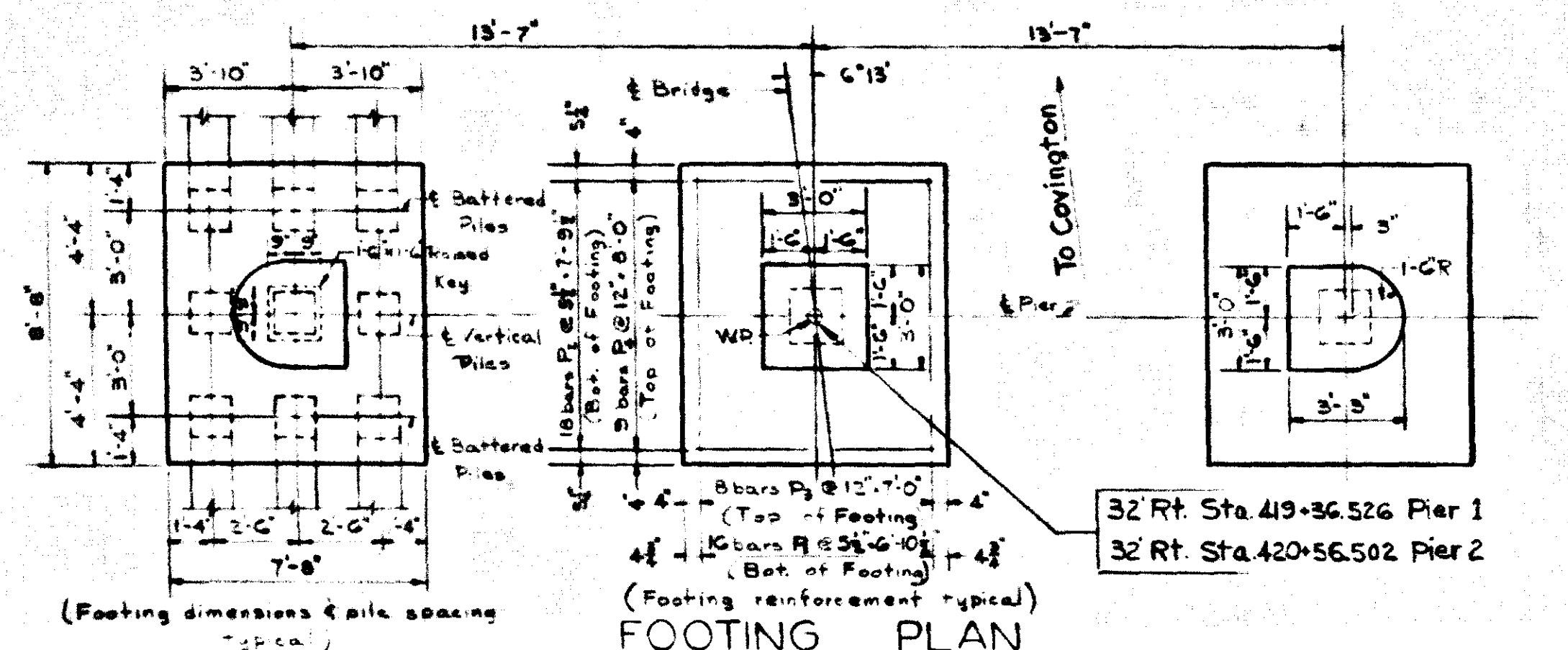
SECTION C-C



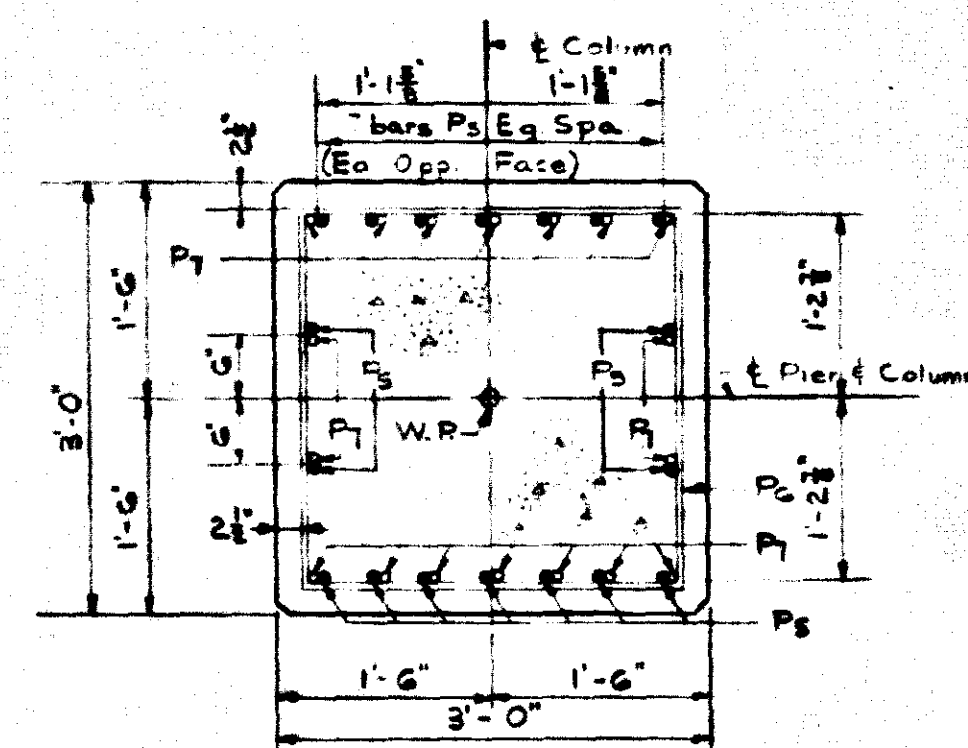
SECTION D-D



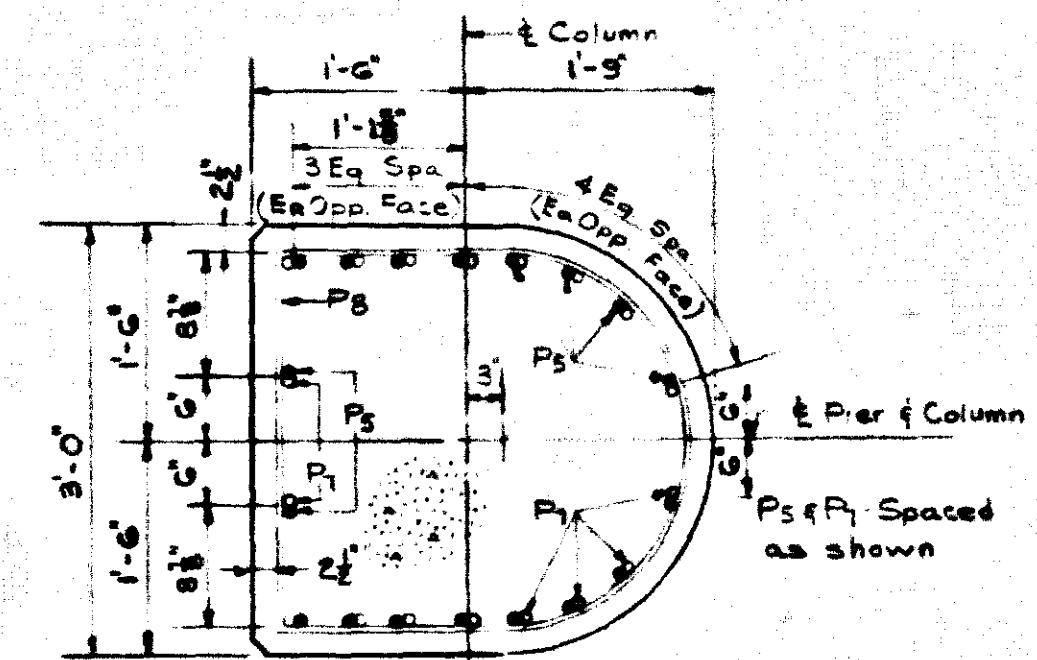
SECTION G-G



FOOTING PLAN



SECTION A-A



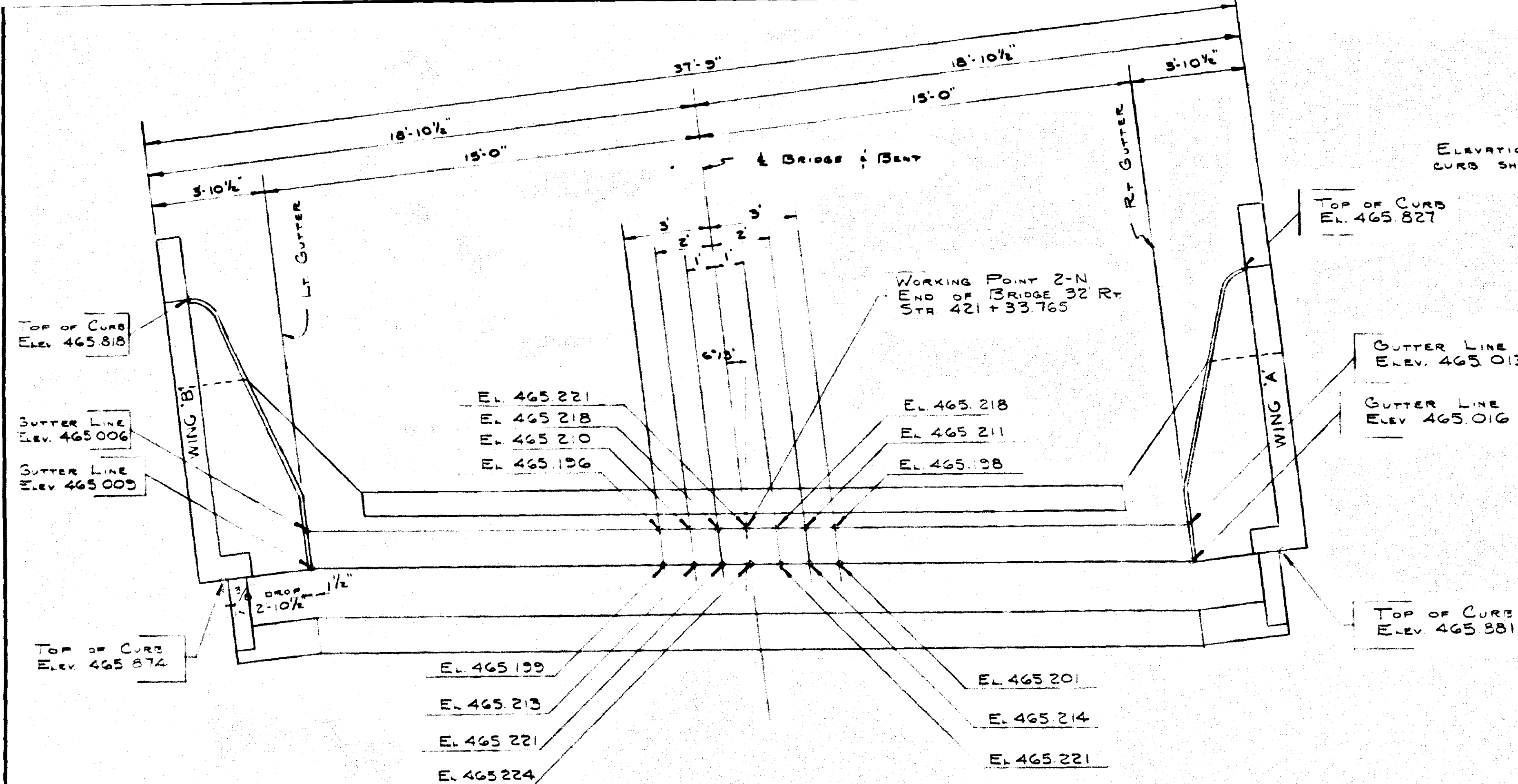
SECTION B-B

PIERS NORTHBOUND BRIDGE

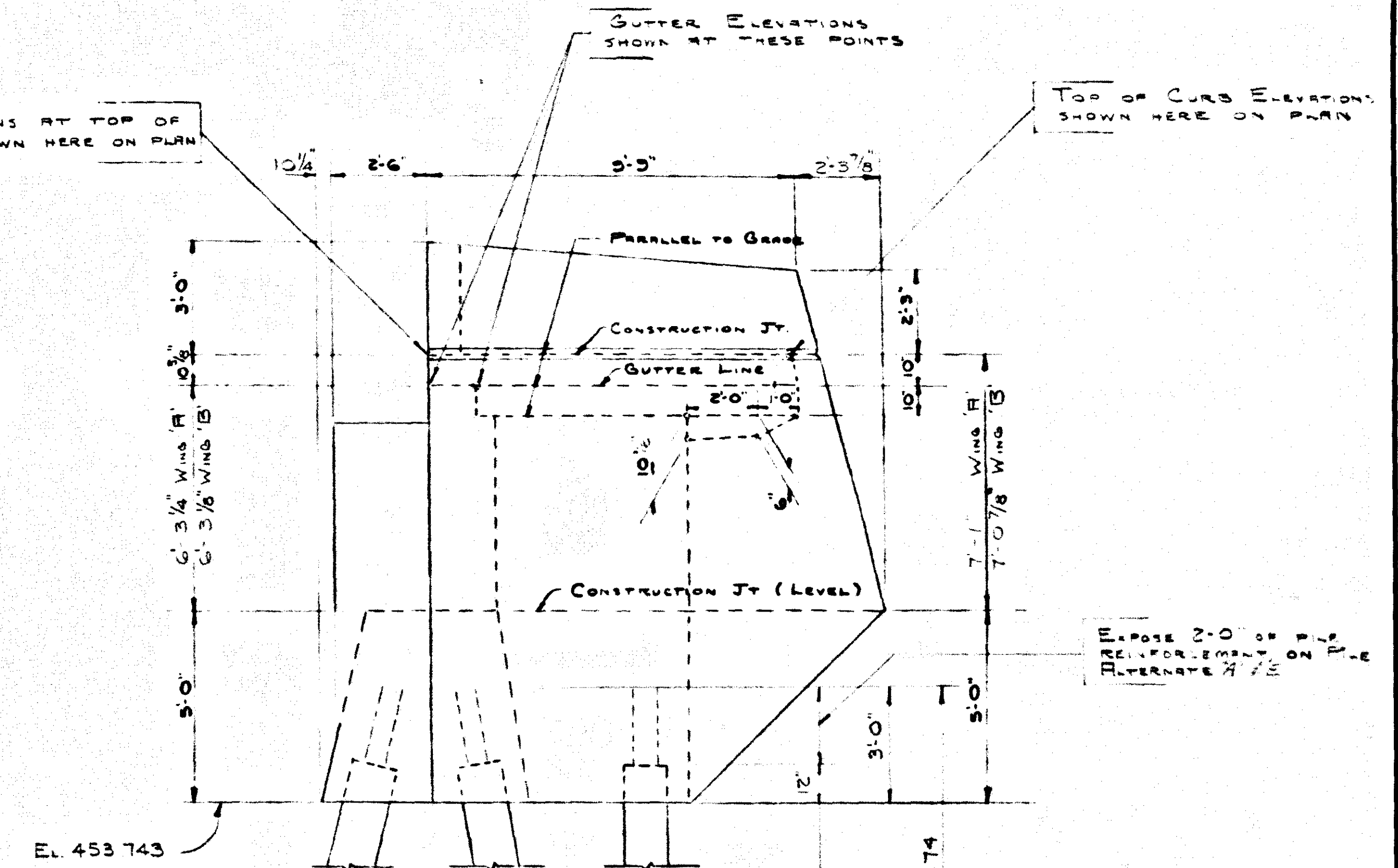
ESTIMATE OF QUANTITIES		
PIER NO. 1		
CONCRETE CLASS 'A'	58.1 CU. YDS	
REINFORCEMENT	13,807 LBS	
PIER NO. 2		
CONCRETE CLASS 'A'	58.1 CU. YDS	
REINFORCEMENT	13,807 LBS	

COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE-COVINGTON
ROAD
STATION 420+00 I-71
BRIDGE NUMBER 0000 ZORN AVE PROJECT NO. 6-54

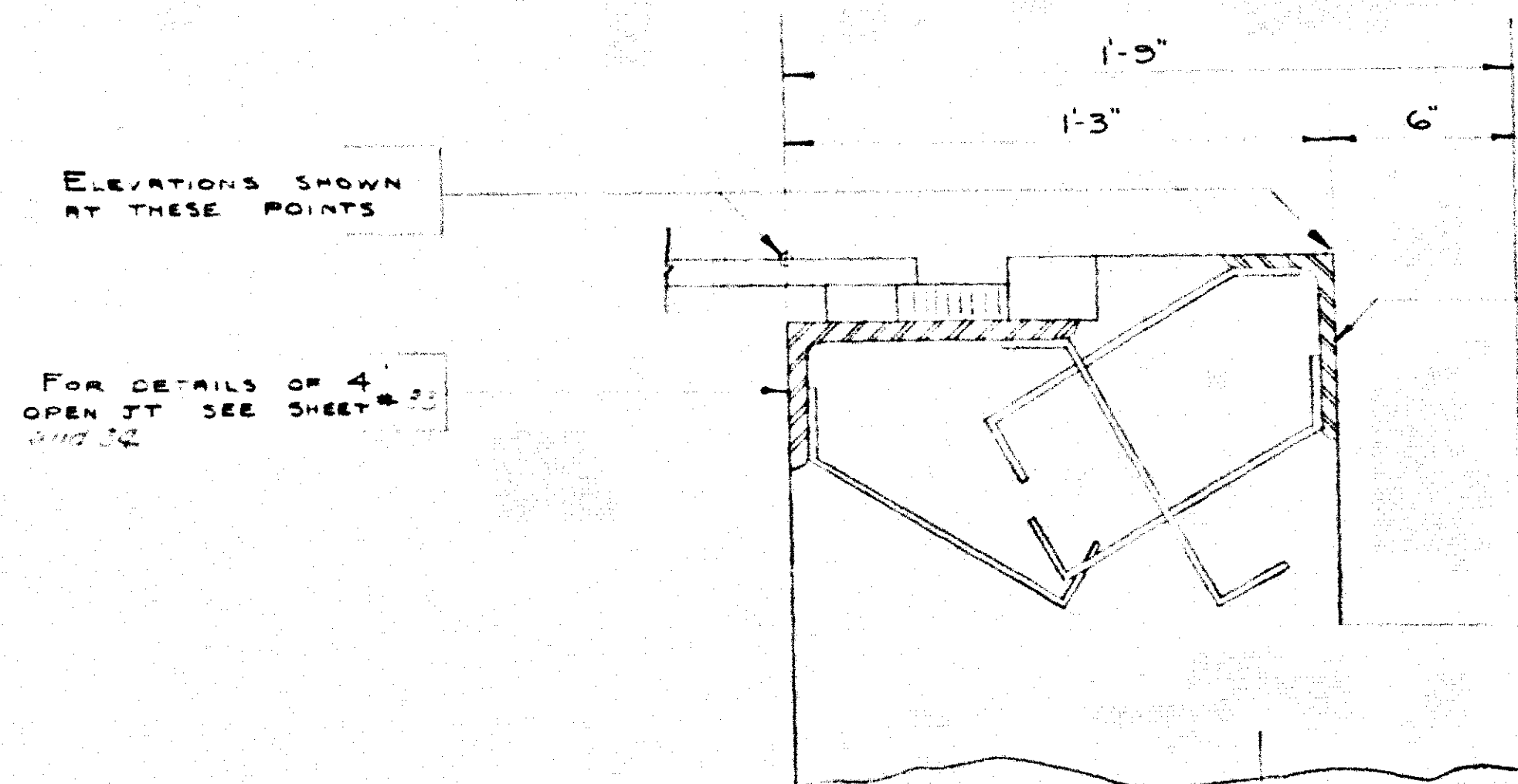
BRIDGE



PLAN



SIDE ELEVATION



PART SECTION OF PARAPET

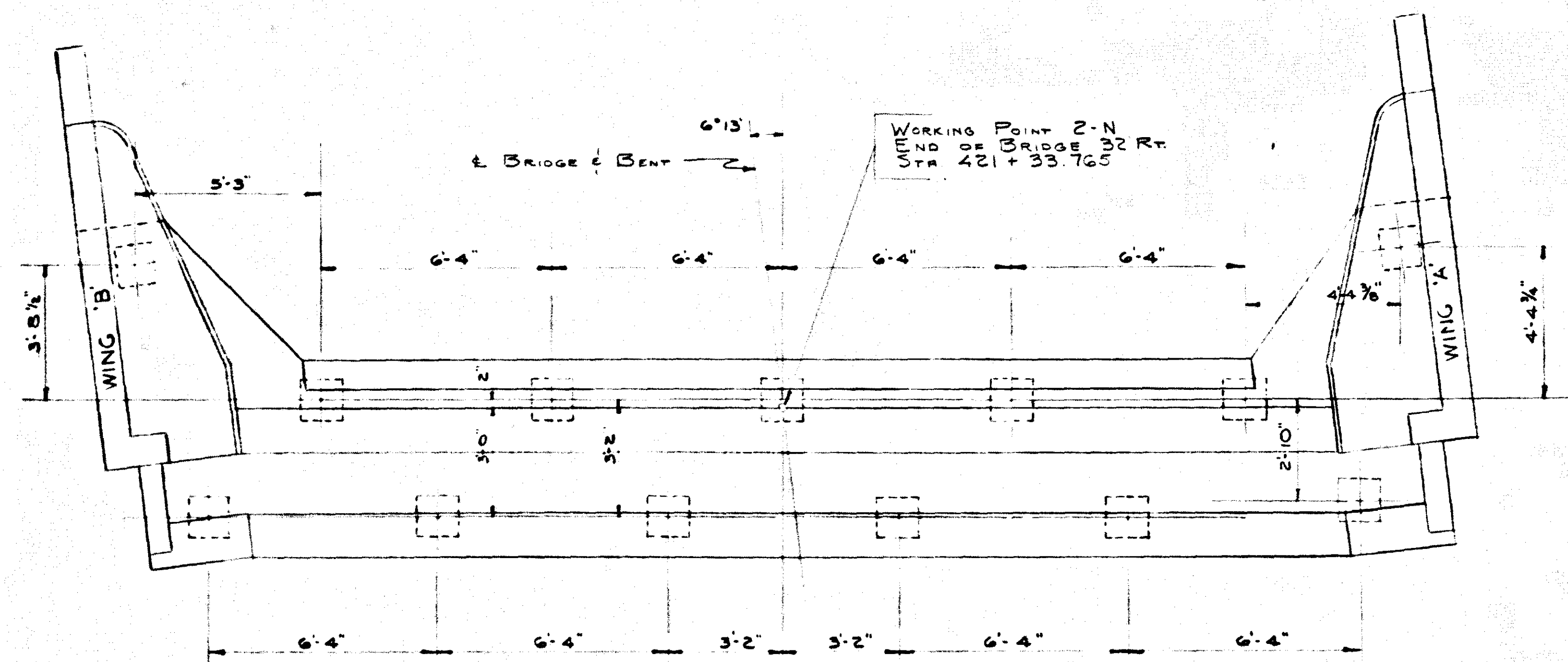
FOR DETAILS OF REMOURED EDGE SEE STD. DRWG. REI

END BENT NO. 2
NORTHBOUND BRIDGE

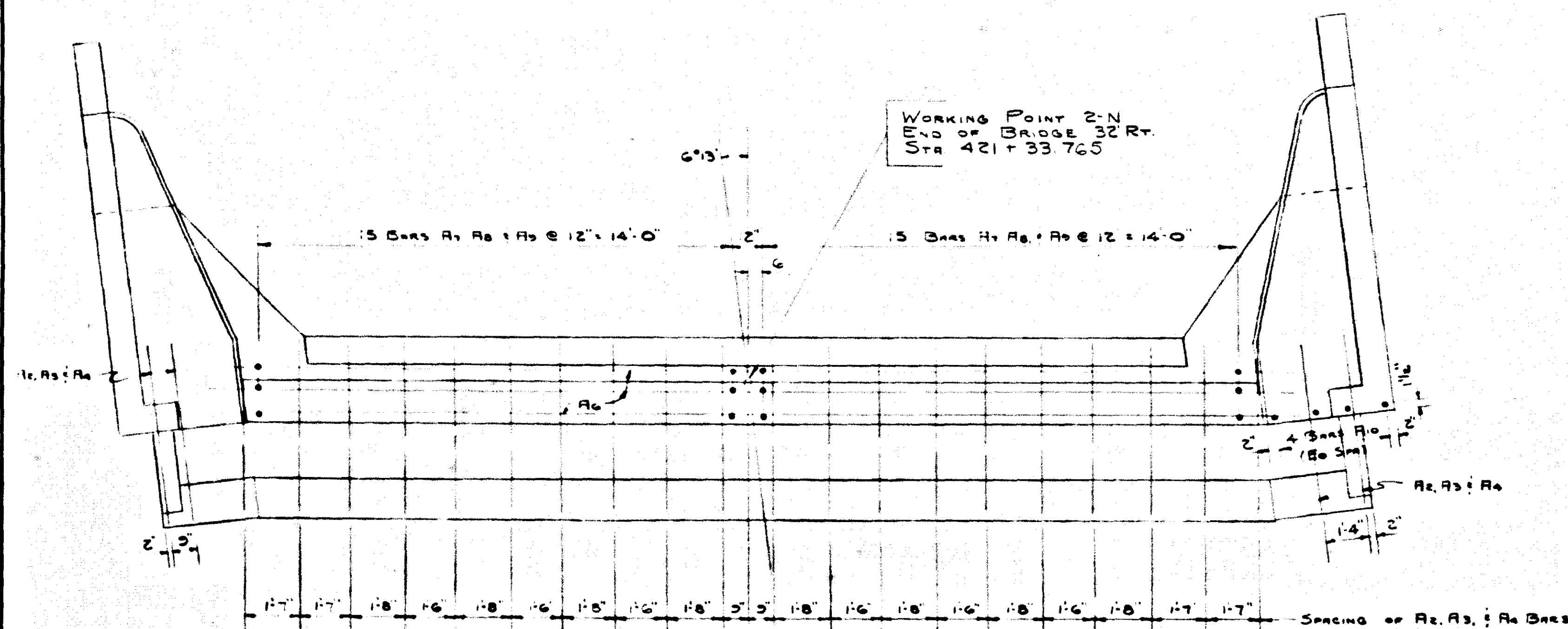
1-71 OVER ZORN AVENUE		SHEET 21	
COMMONWEALTH OF KENTUCKY			
DEPARTMENT OF HIGHWAYS			
FRANKFORT			
COUNTY OF			
JEFFERSON			
LOUISVILLE - COVINGTON			
STATION 420+00 1-71 - ROAD		PROJECT NO.	
BRIDGE NUMBER		DATE	

BRIDGE

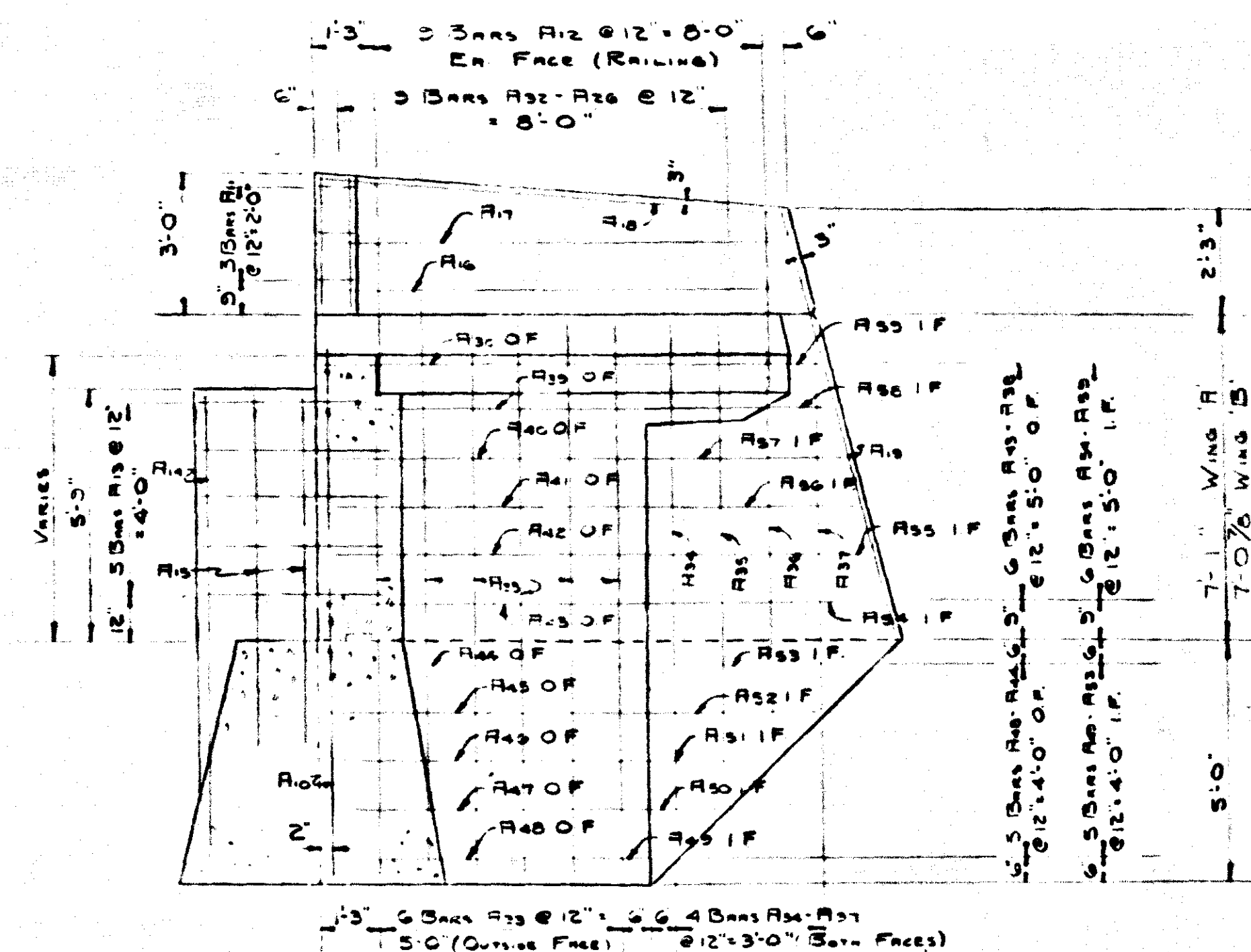
RECEIVED BY	R L MC DANIEL	CHECKED BY	RM	DATE	12-18-68
DETAILED BY	R L MC DANIEL	CHECKED BY		DATE	
TRACED BY		CHECKED BY		DATE	
REVISED		CHECKED BY		DATE	



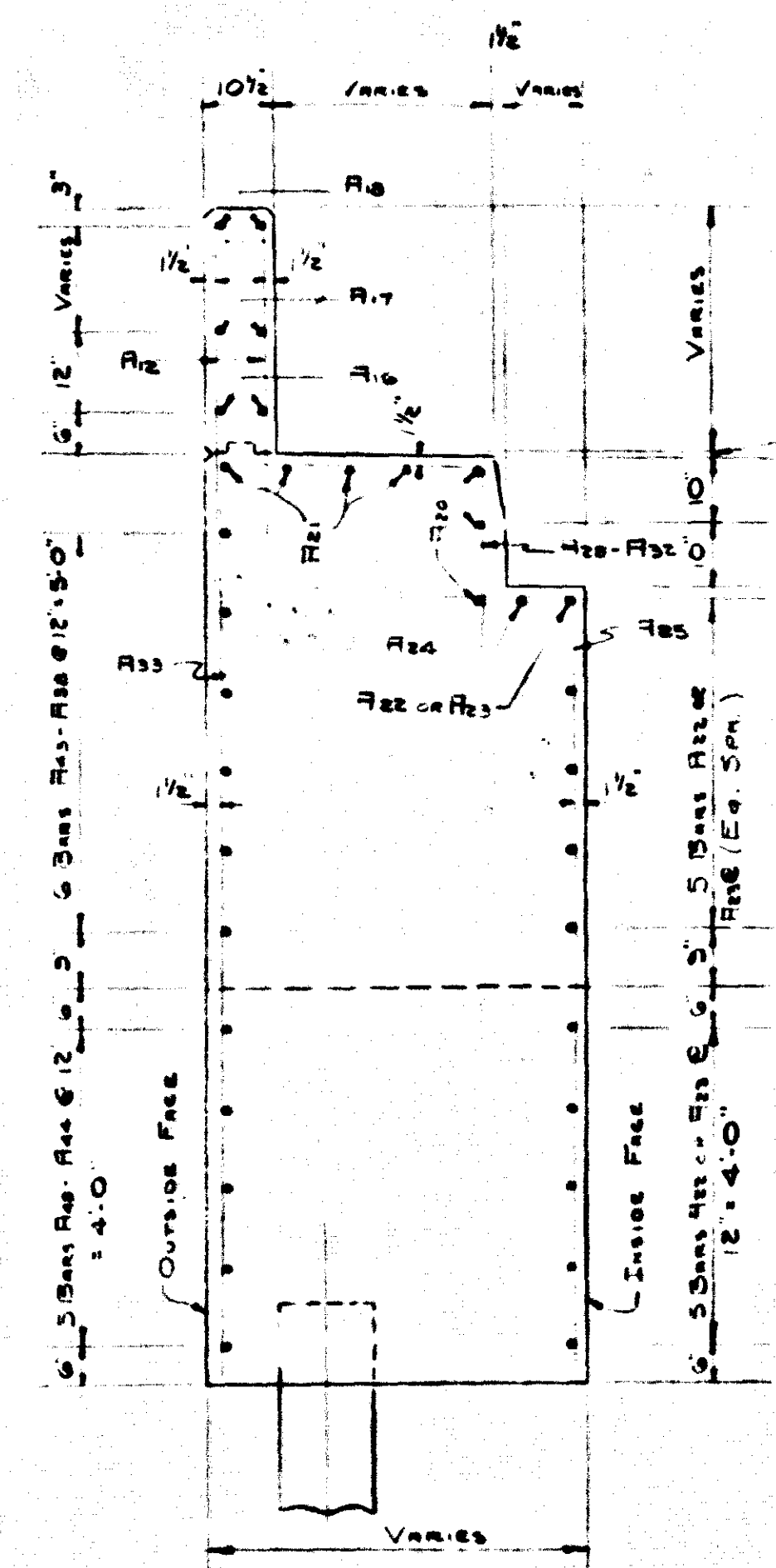
PLAN
(SHOWING LOCATION OF FILES)



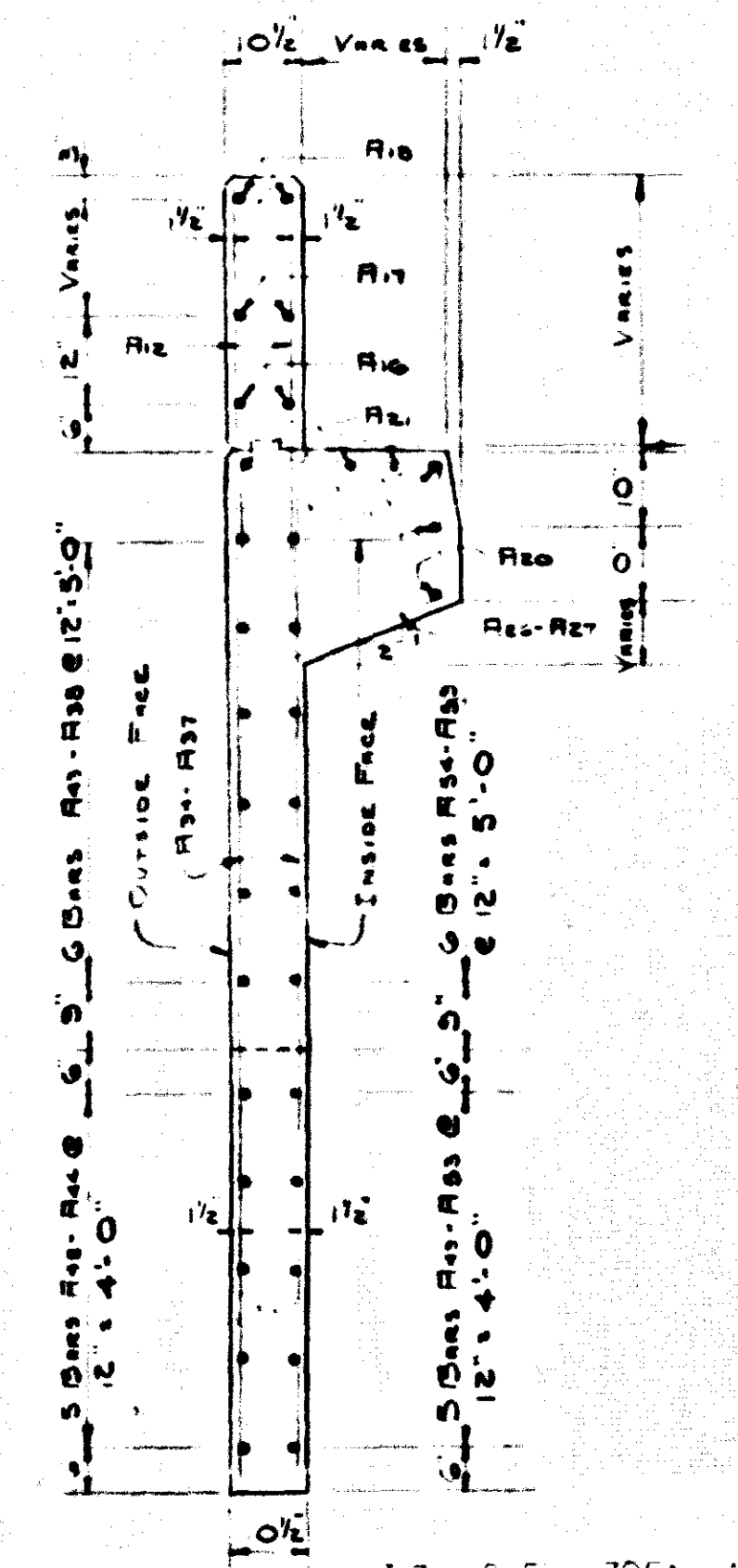
PLAN
(SHOWING REINFORCEMENT)



SECTION E-E



SECTION C-C



SECTION D-D

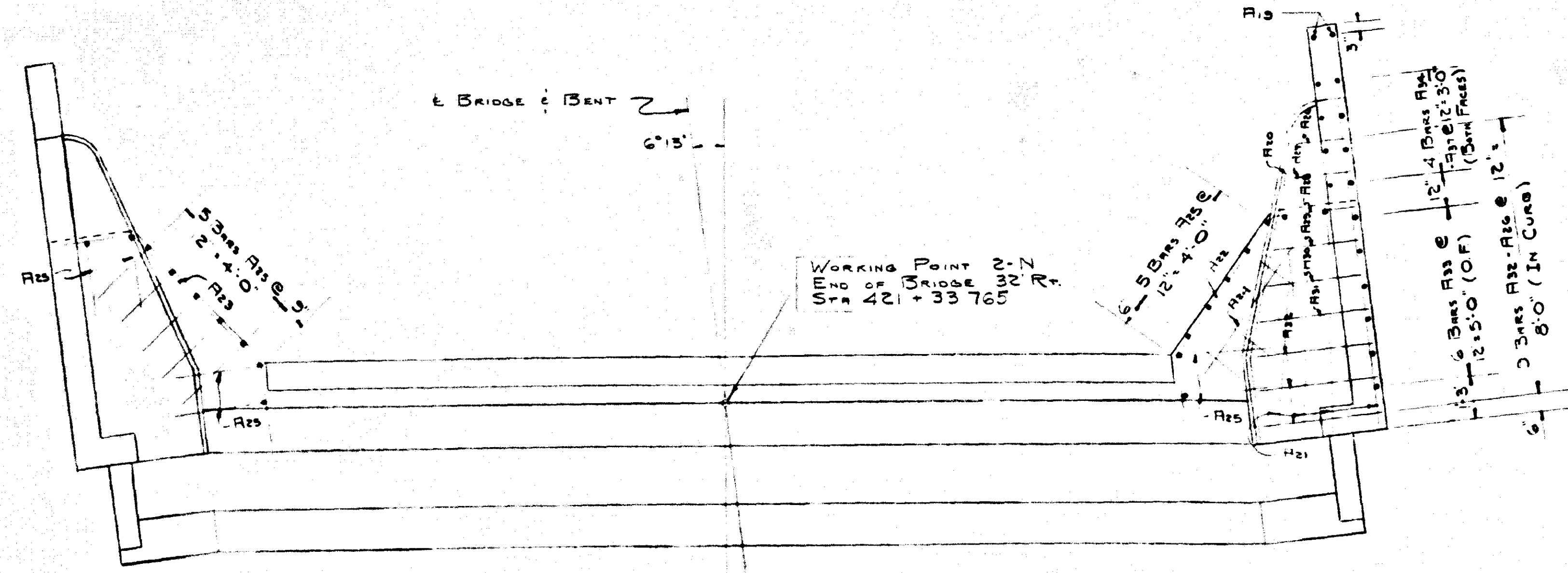
END BENT NO. 2
NORTHBOUND BRIDGE

PLAN ~ STUB WALL

COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE - COVINGTON

STATION	-420+00	I-71 -	ROAD	PROJECT NO.
	50+00			
BRIDGE NUMBER				

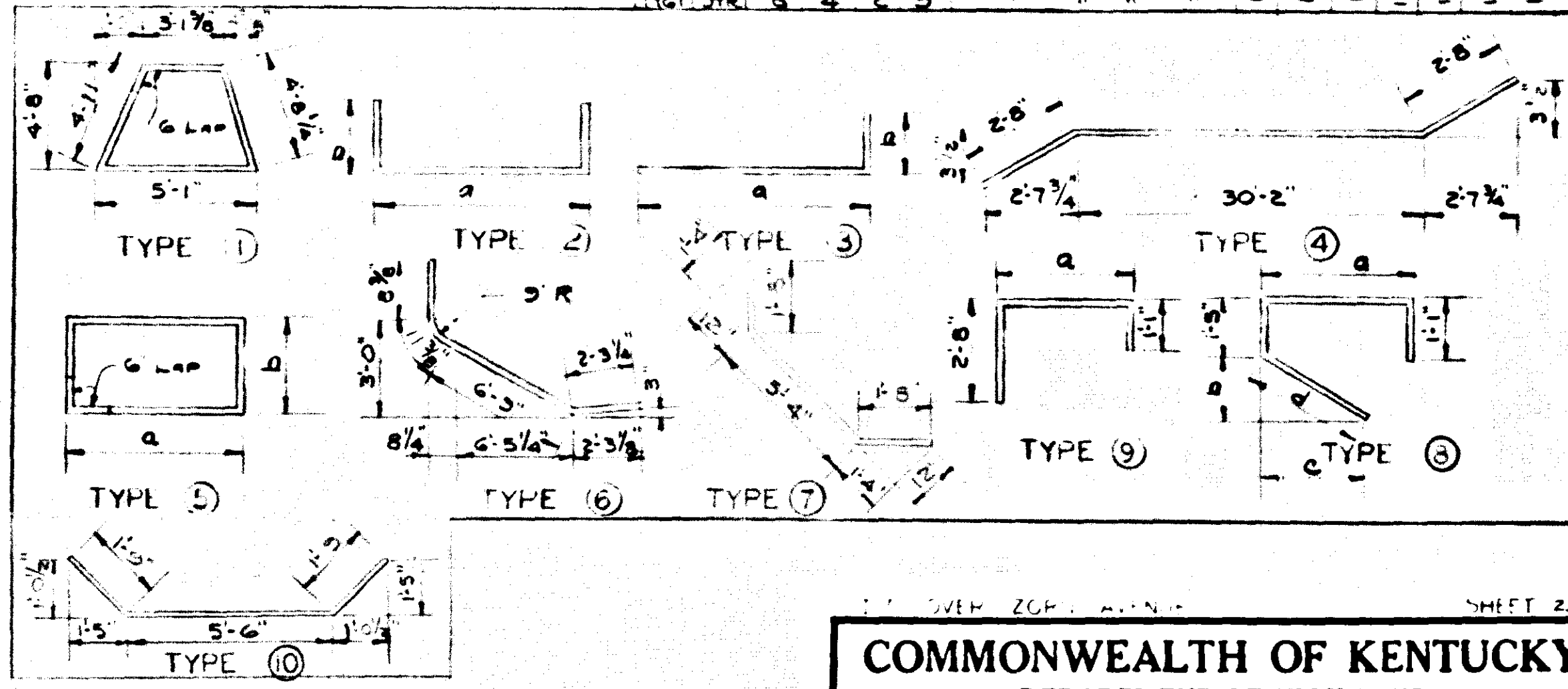
BRIDGE



ESTIMATE OF QUANTITIES

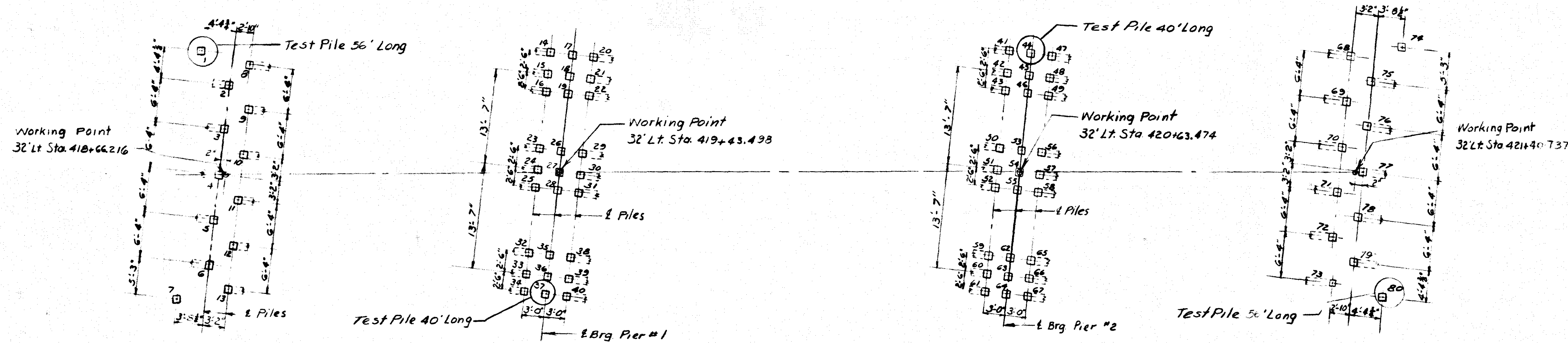
CONC. CLASS 'A' 70.5 CU. YDS.
REINFORCEMENT 4866 LBS.

BILL OF REINFORCEMENT									
MARK	TYPE	NO.	SIZE	LENGTH	LOCATION	FT.	IN.	FT.	IN.
1	1	1	1	1	CRP	1	1	1	1
2	2	2	2	2	PARAPET	2	2	2	2
3	3	3	3	3	WING	3	3	3	3
4	4	4	4	4	HANDRAIL END POST	4	4	4	4
5	5	5	5	5	WING	5	5	5	5
6	6	6	6	6	STUB WALL	6	6	6	6
7	7	7	7	7	HANDRAIL	7	7	7	7
8	8	8	8	8	WING INTO HANDRAIL	8	8	8	8
9	9	9	9	9	WING	9	9	9	9
10	10	10	10	10	WING	10	10	10	10
11	11	11	11	11	WING	11	11	11	11
12	12	12	12	12	WING	12	12	12	12
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19	19	19	19	19	WING	19	19	19	19
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21	21	21	21	21	WING	21	21	21	21
22	22	22	22	22	WING	22	22	22	22
23	23	23	23	23	WING	23	23	23	23
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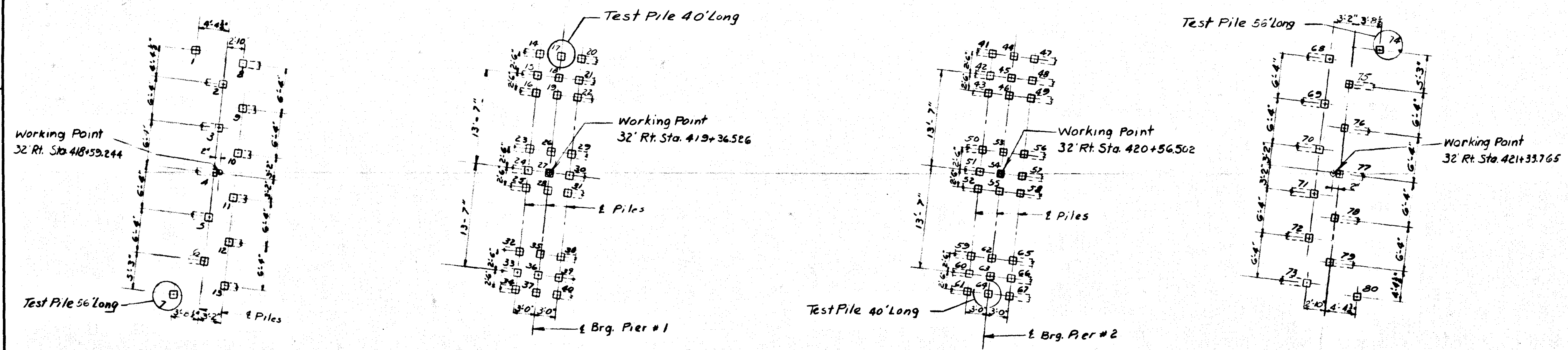


END BENT NO. 2
NORTHBOUND BRIDGE

COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE - COVINGTON
STATION 420+00 1-71 = ROAD
BRIDGE 50+00 ZORN AVE. PROJECT NO.
NUMBER 674



PLAN OF PILES
SOUTHBOUND BRIDGE



PLAN OF PILES
NORTHBOUND BRIDGE

PILE LAYOUT

Work this Sheet with Sheet 25

COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE - COVINGTON
ROAD
420+00 I-71 =
STATION 50+00 ZORN AVE. PROJECT NO.
BRIDGE NUMBER

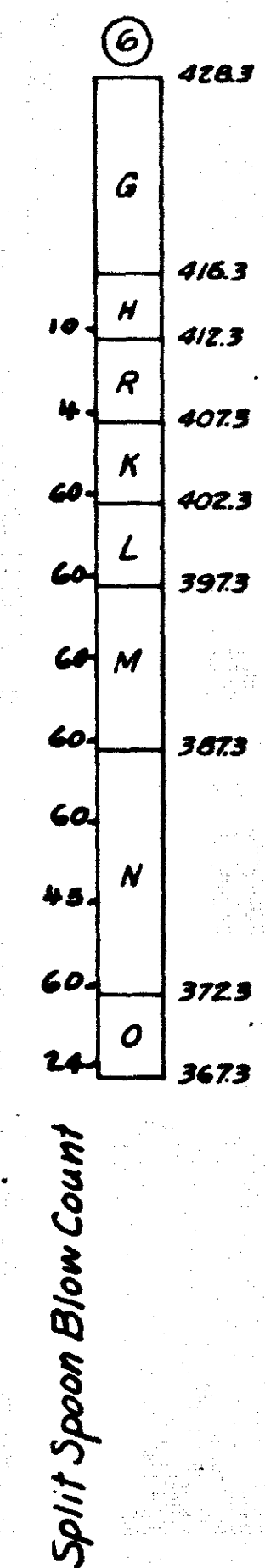
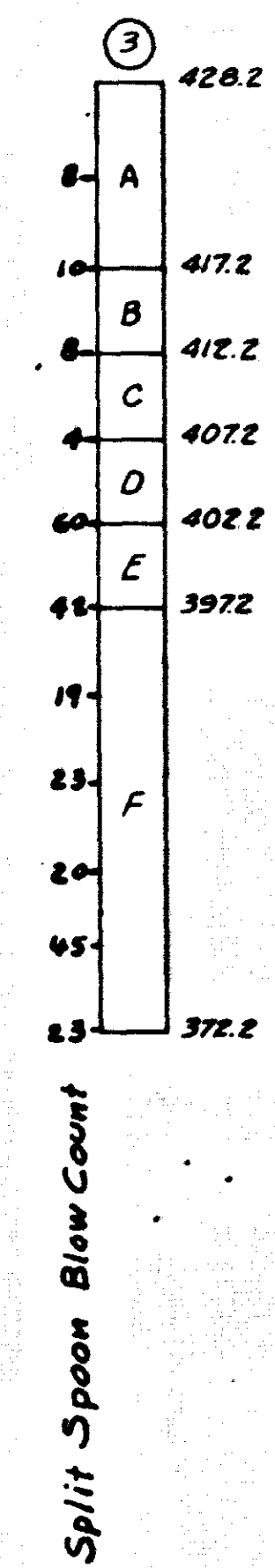
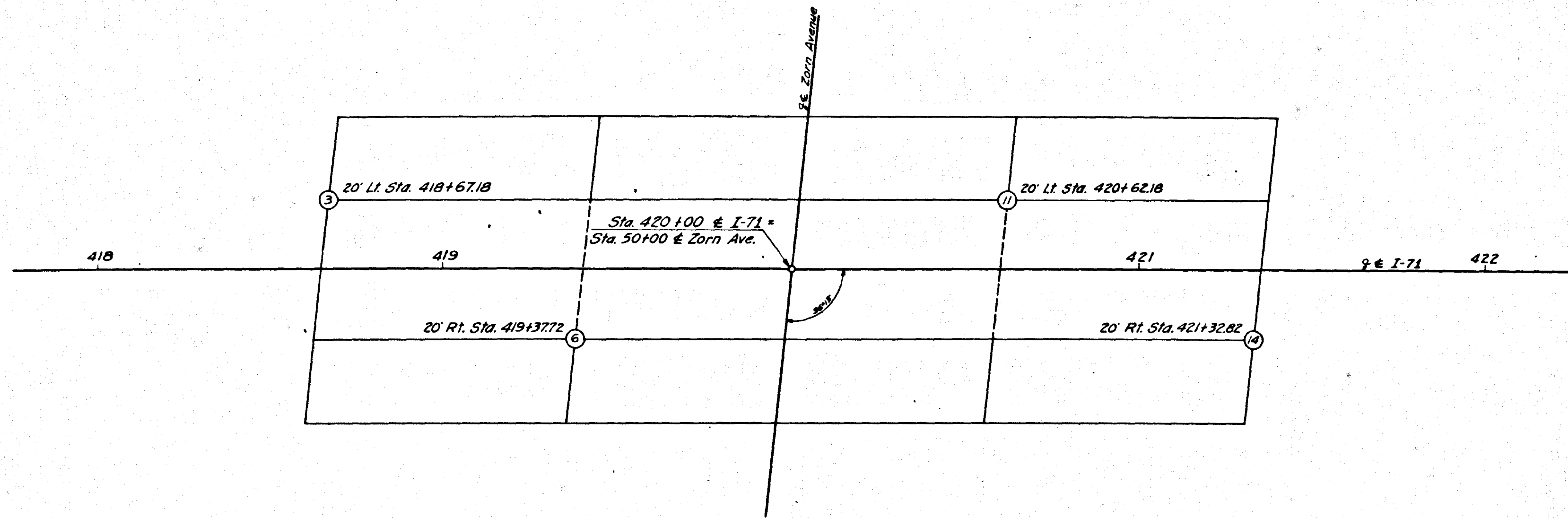
DRAWING NO.
24

BRIDGE

SOUNDING LAYOUT

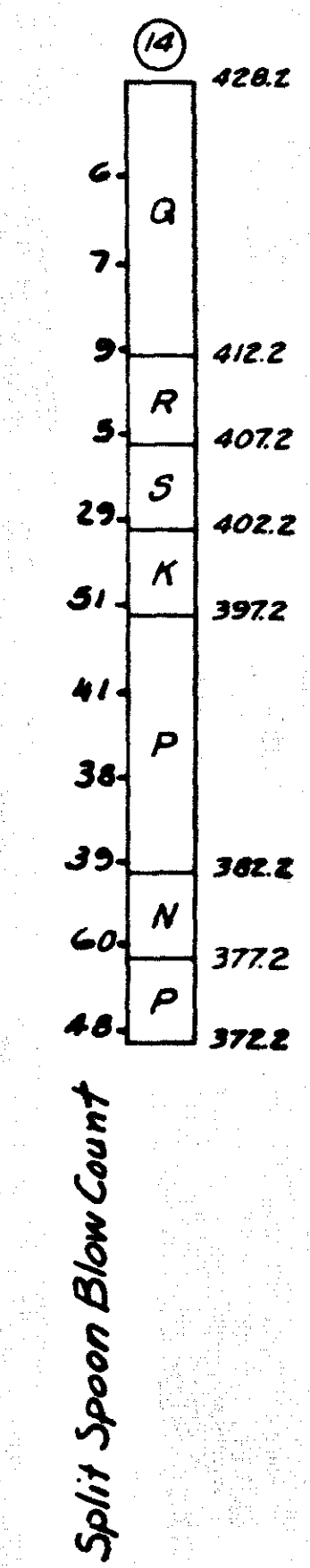
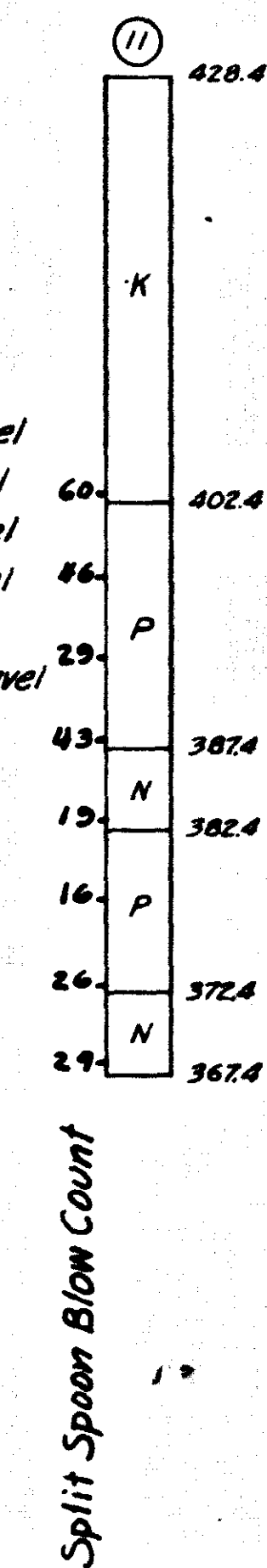
Jefferson Co. I-71-1 (1) L

FISCAL YEAR	SHEET NO.	TOTAL SHEETS
19		



- LEGEND
- A = Gray Clay
 - B = Gray Clay & Sand
 - C = Gray Sand (fine)
 - D = Gray Sand & Gravel
 - E = Coarse Gravel & Medium Sand
 - F = Medium Gravel & Sand
 - G = Yellow Sandy Silt
 - H = Yellow Clay Silt
 - K = Brown Sand (medium) & Coarse Gravel
 - L = Brown Sand (fine) & Coarse Gravel
 - M = Brown Sand (course) & Coarse Gravel
 - N = Brown Sand (medium) & Fine Gravel
 - O = Brown Sand (medium)
 - P = Brown Sand (medium) & Medium Gravel
 - Q = Gray Silt Clay
 - R = Gray Silt Sand
 - S = Gray Sand (medium)

Scale: 1" = 10' Vertical



I-71 OVER ZORN AVENUE SHEET 26

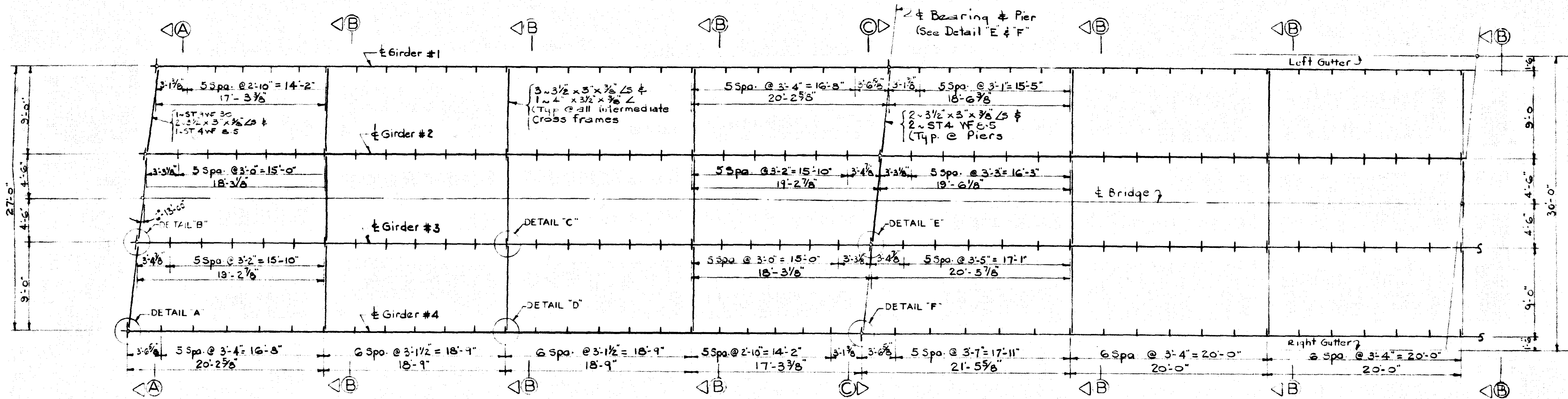
COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE - COVINGTON

STATION 420+00 I-71 - ROAD
BRIDGE NO. 50+00 ZORN AVE. PROJECT NO. 56-313-L1

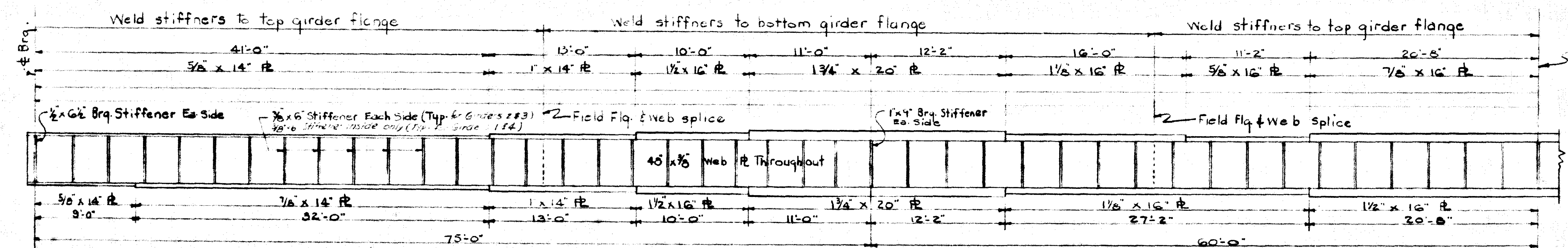
BRIDGE NO. 1534 INDEX

I-71 @ ZORN AVENUE
SP 56-313-1

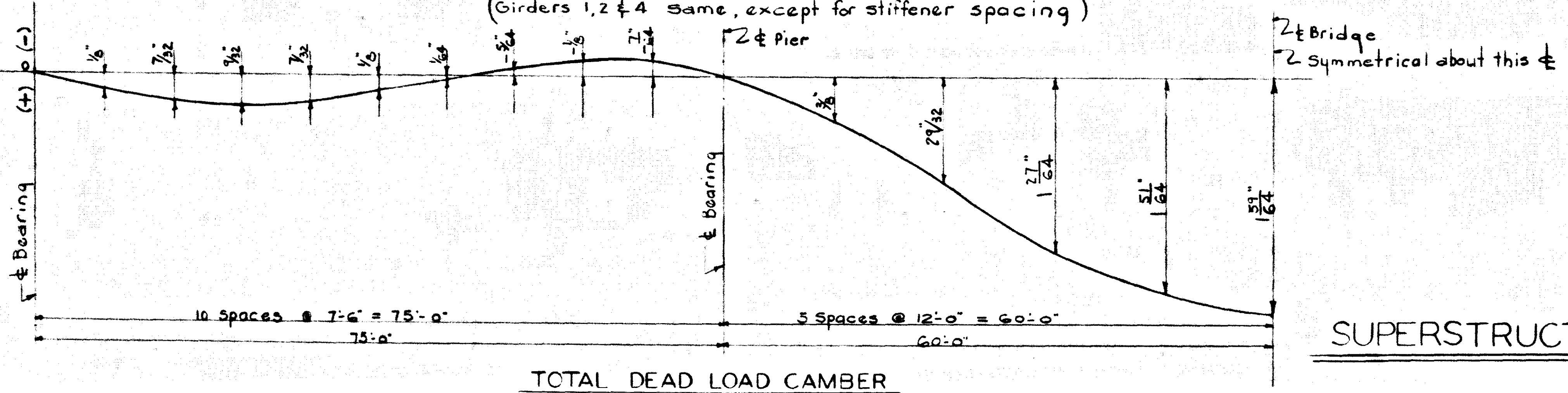
BRIDGE



FRAMING - HALF PLAN



HALF ELEVATION - GIRDER NO. 3
(Girders 1, 2 & 4 same, except for stiffener spacing)



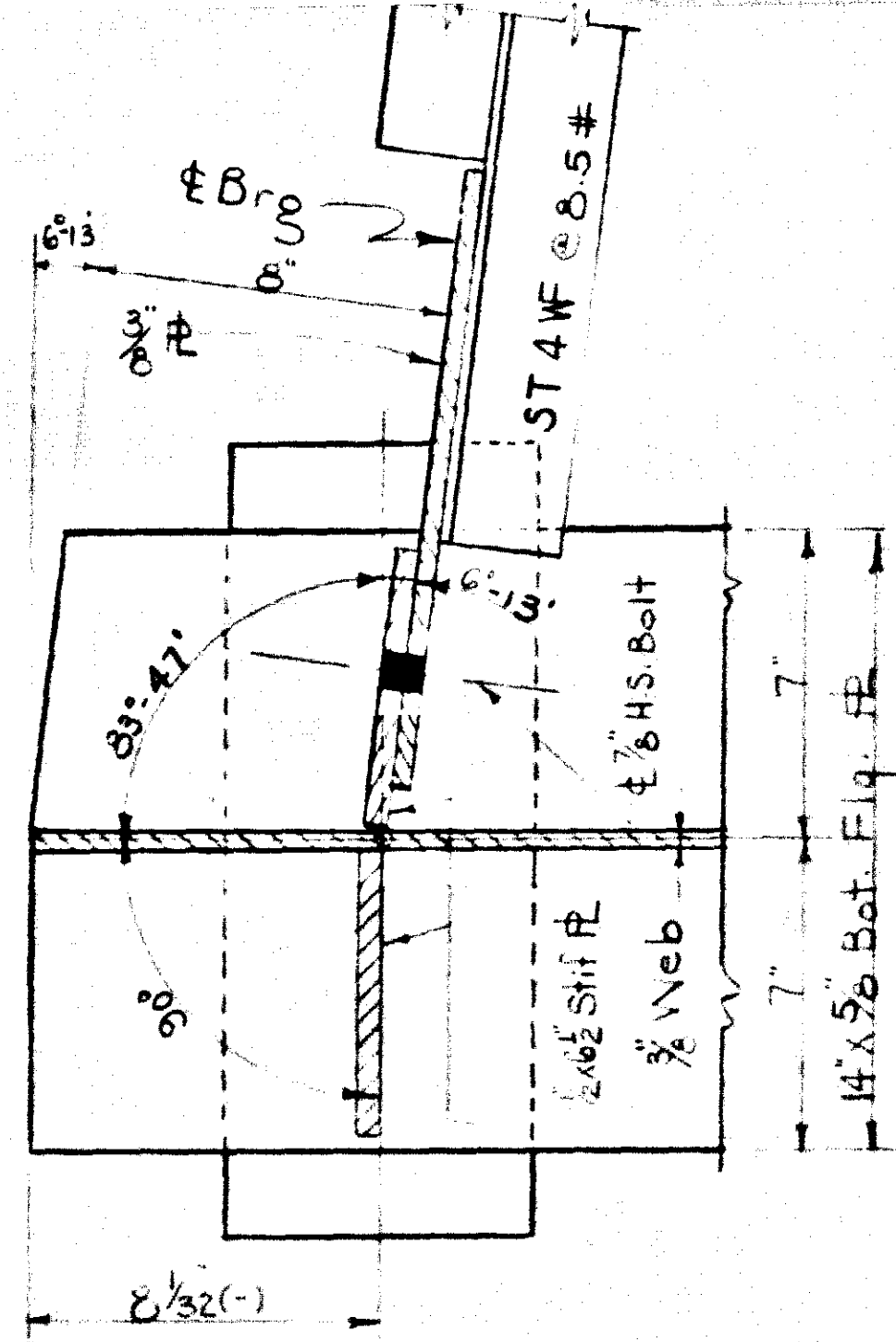
SUPERSTRUCTURE

7 OVER ZORN AVE SHEET 27

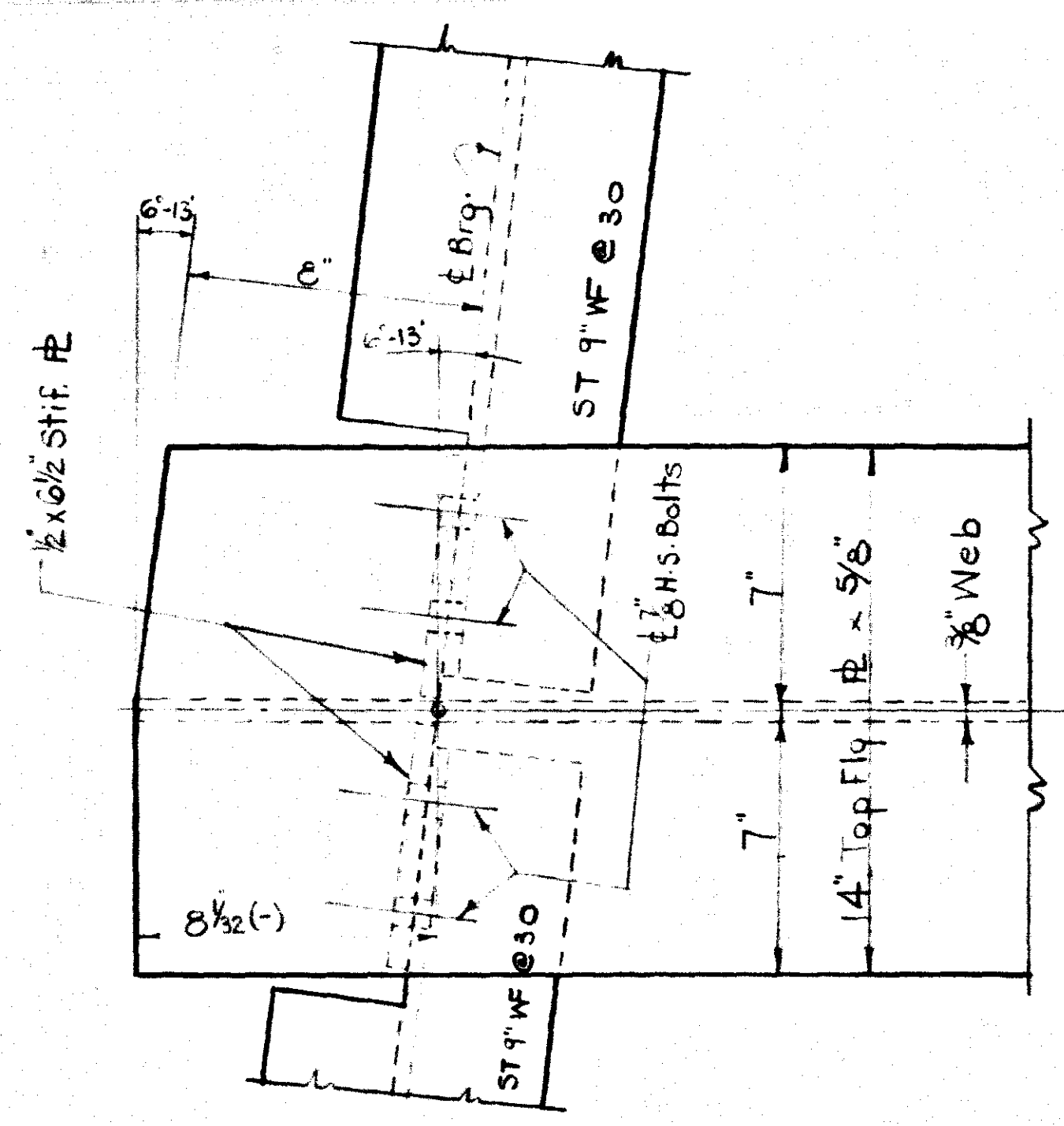
COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE-COVINGTON

ROAD
 STATION 420 + 00 1-71
 50 + 00 ZORN AVE PROJECT NO.
 BRIDGE NUMBER 6154

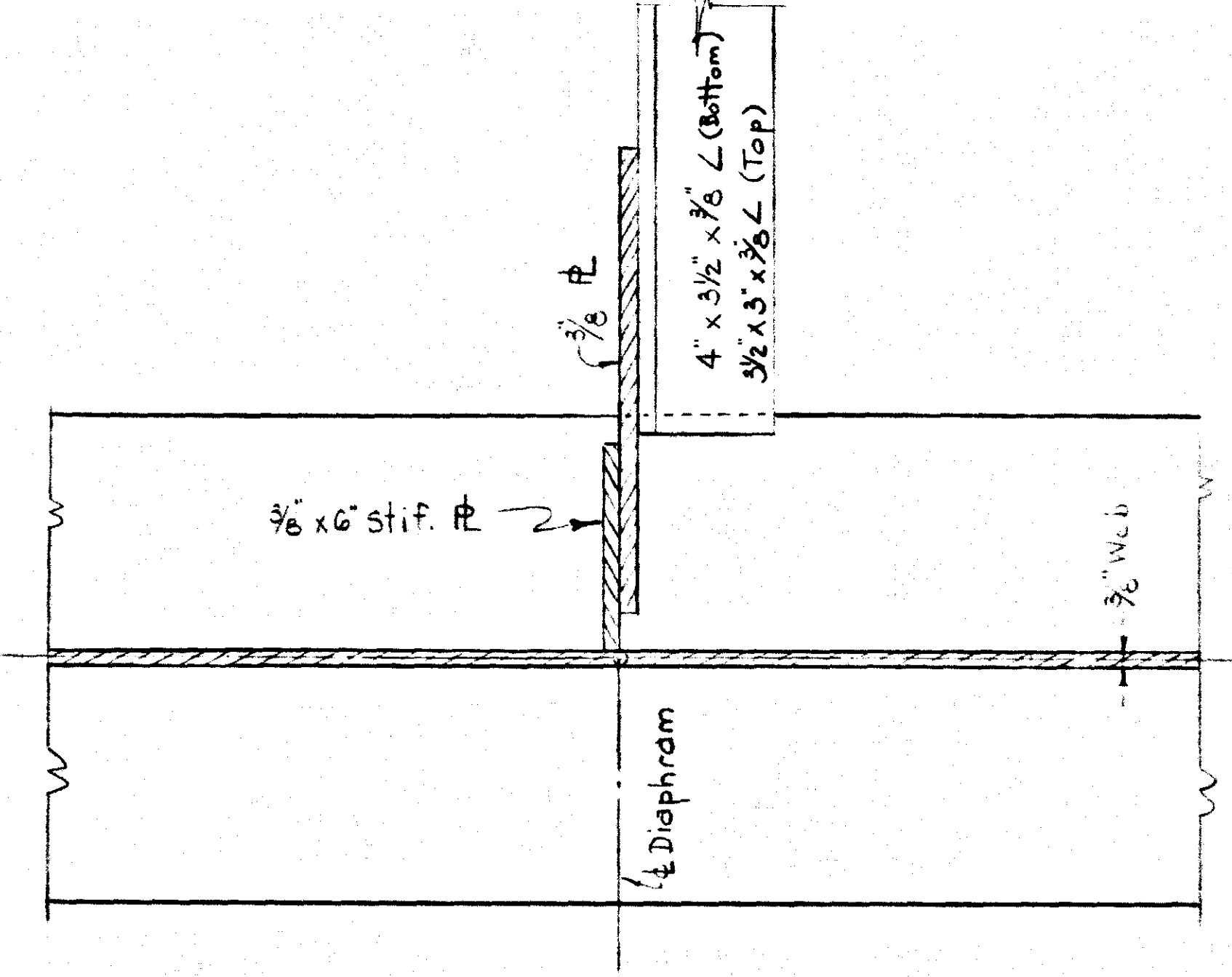
BRIDGE



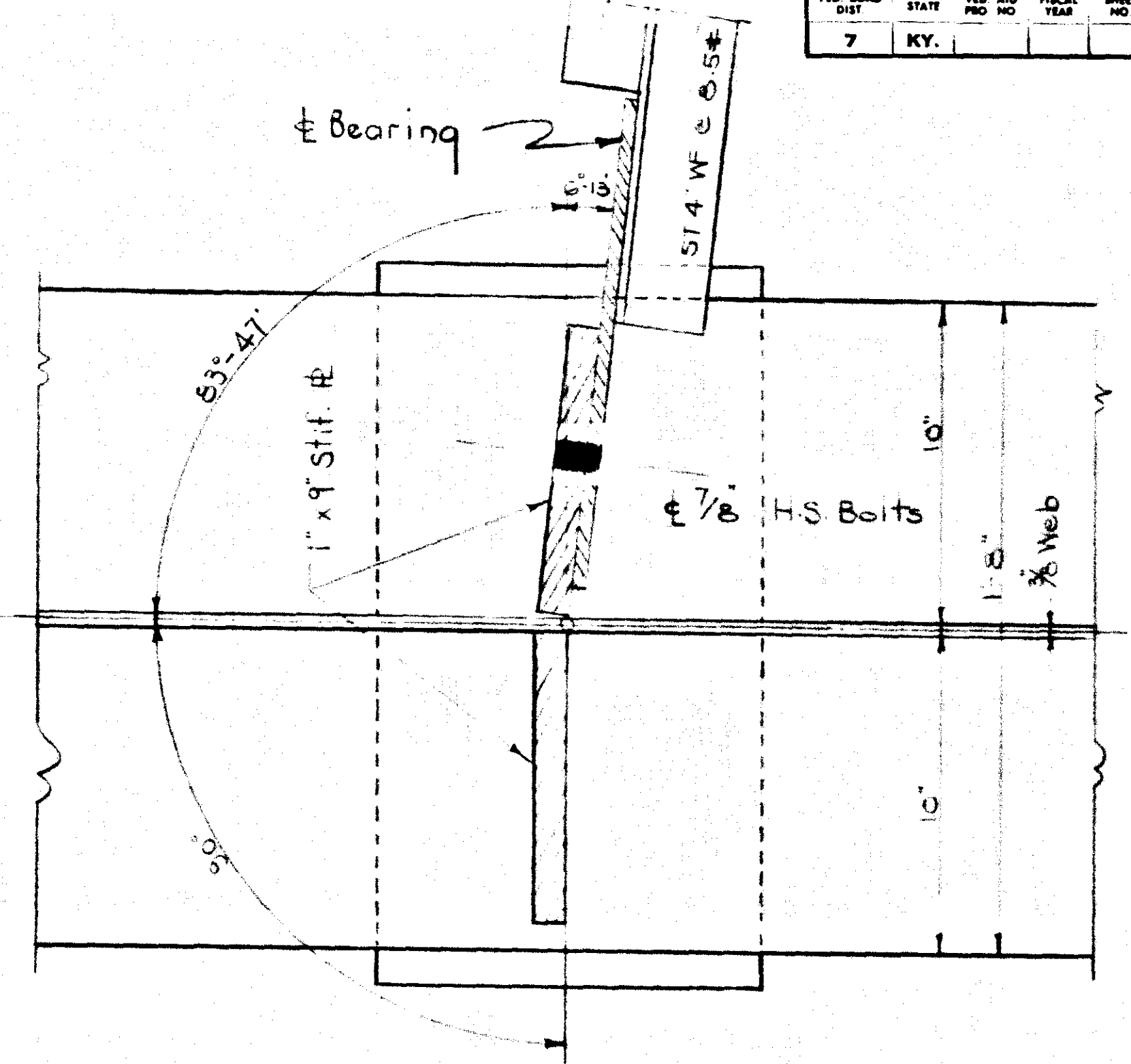
DETAIL "A"
(Showing Connections @ bottom of diaphragm & outside stiffener)



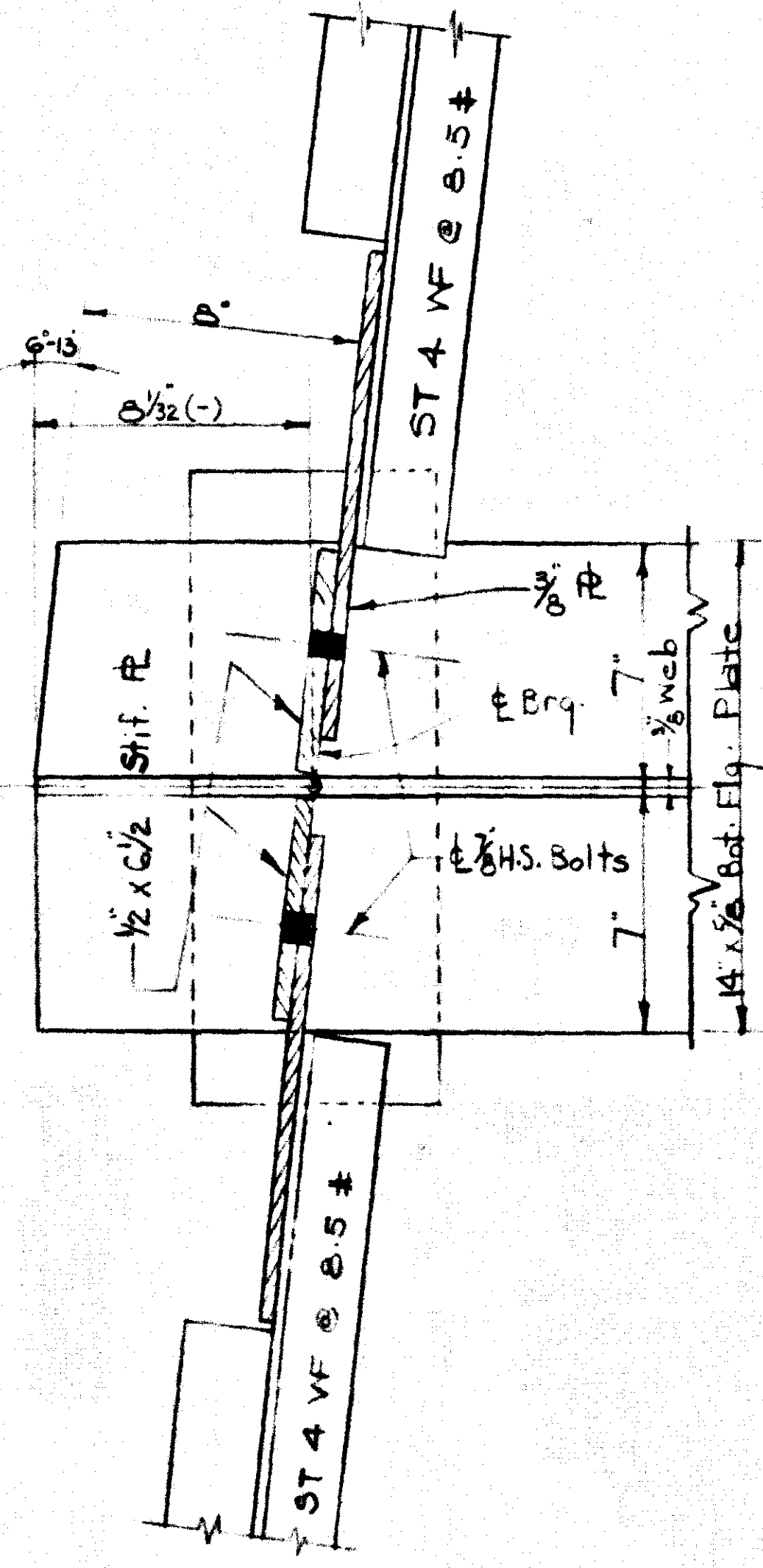
DETAIL "B"
(Showing Connections @ top of diaphragm)



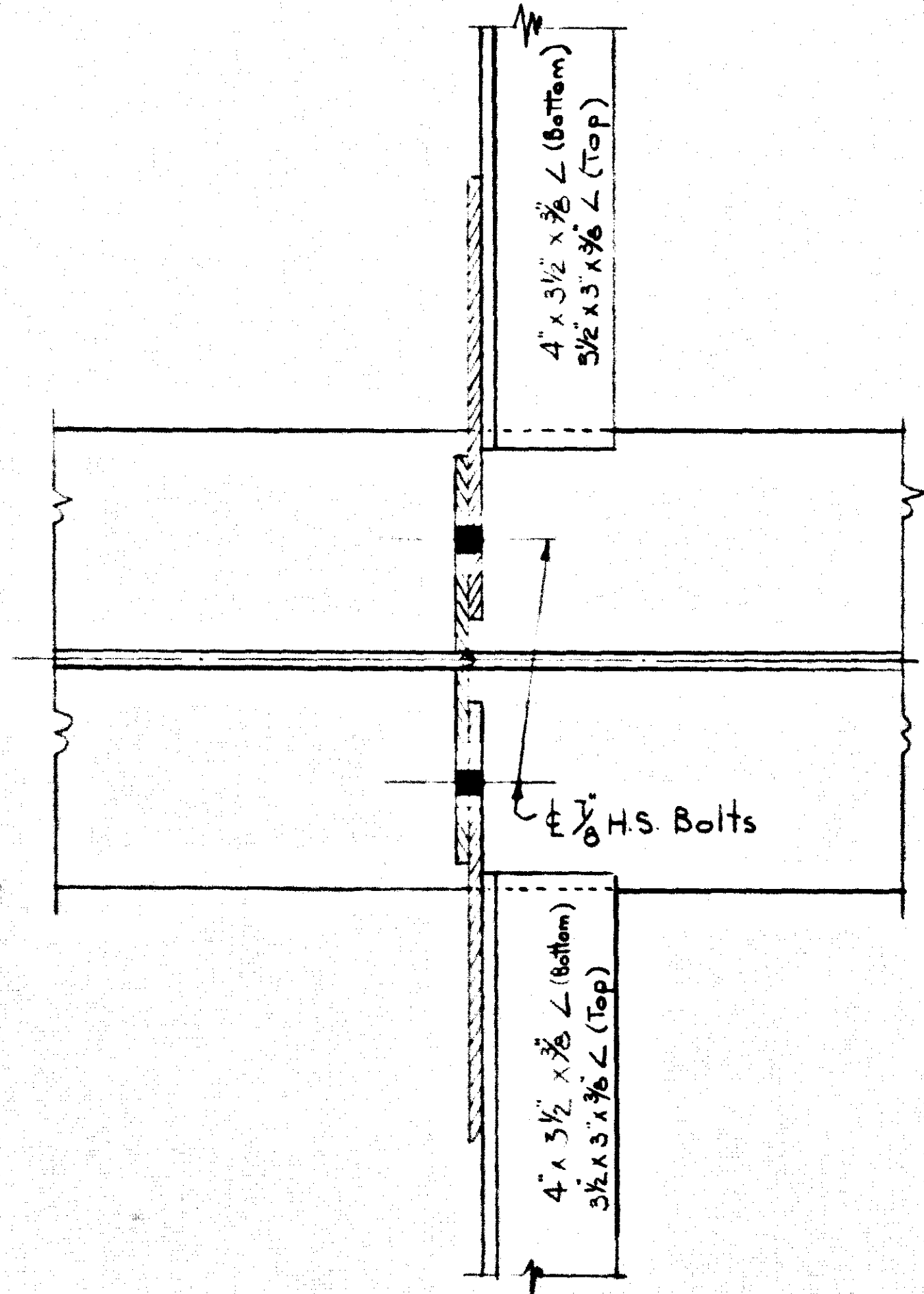
DETAIL "D"
(Showing connection @ bottom of diaphragm ~ top diaphragm
Connection similar except as noted)



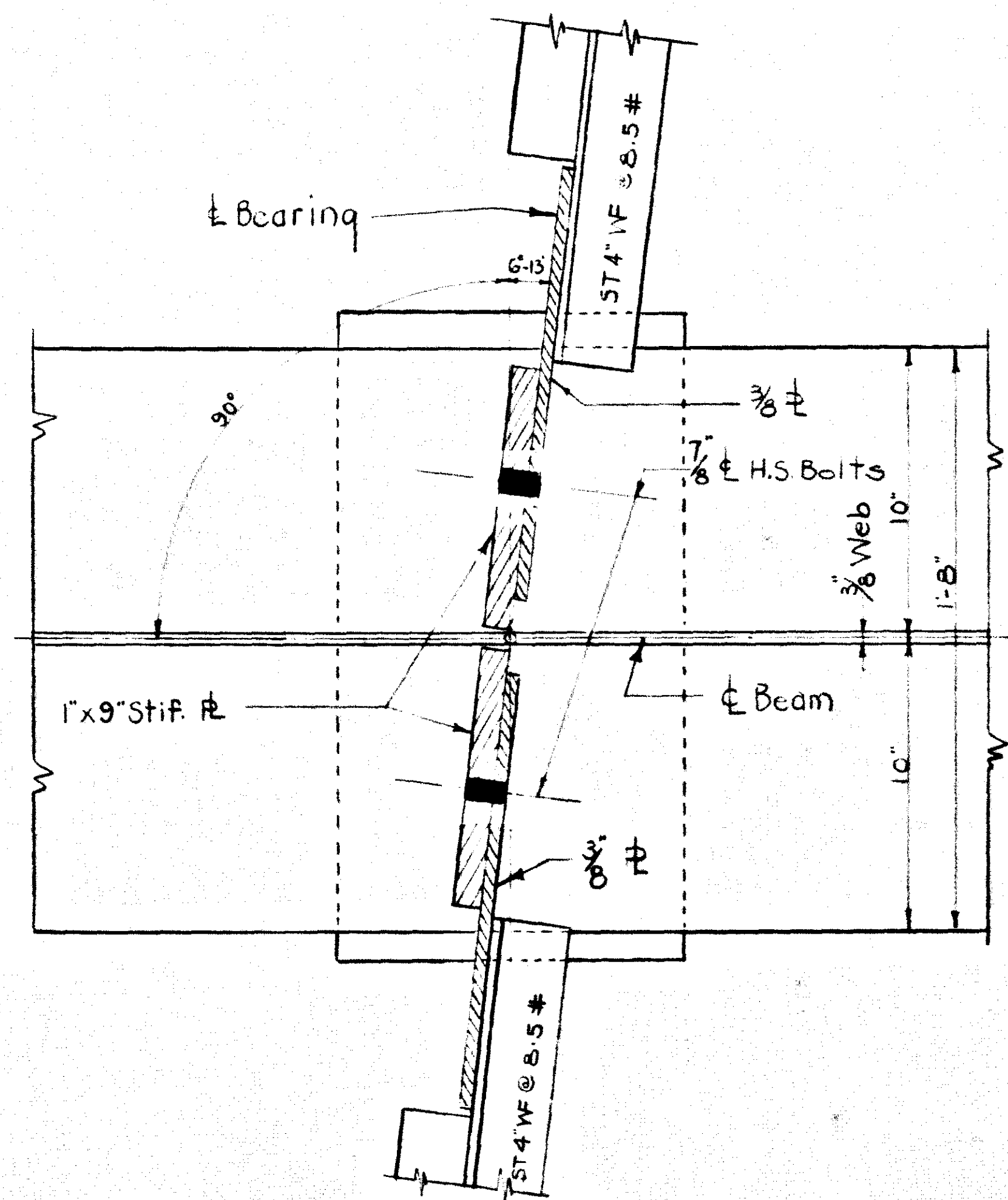
DETAIL "F"
(Showing Connections @ bottom of diaphragm ~ top diaphragm
Connection similar)



DETAIL "B"
(Showing Connections @ bottom of diaphragm)



DETAIL "C"
(Showing Connection at bottom of diaphragm
(Top similar)
(Except as noted))

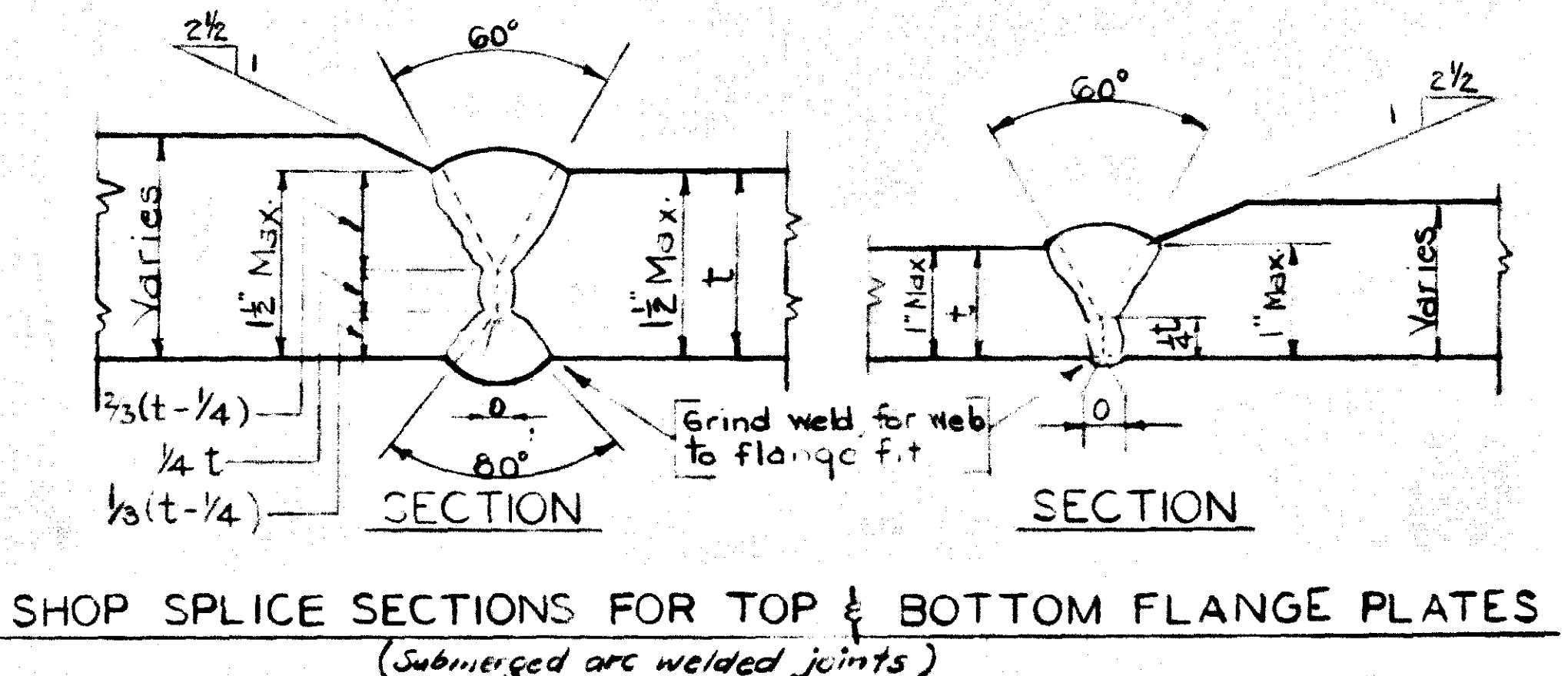
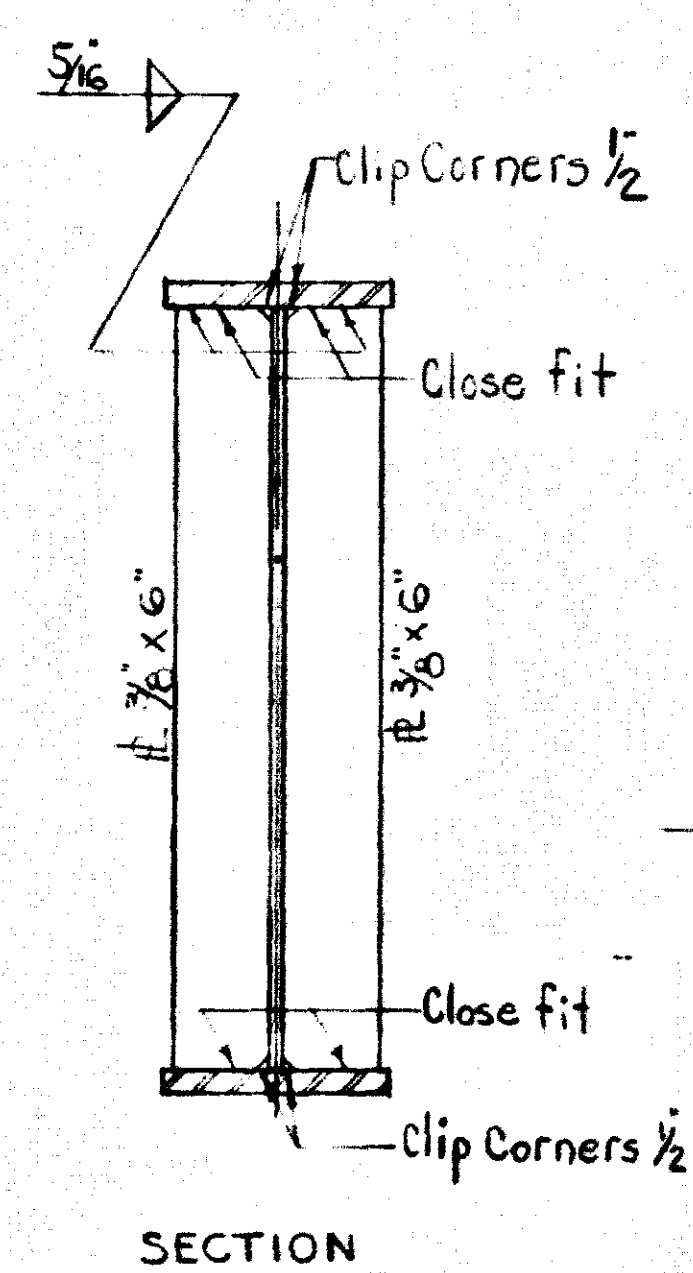
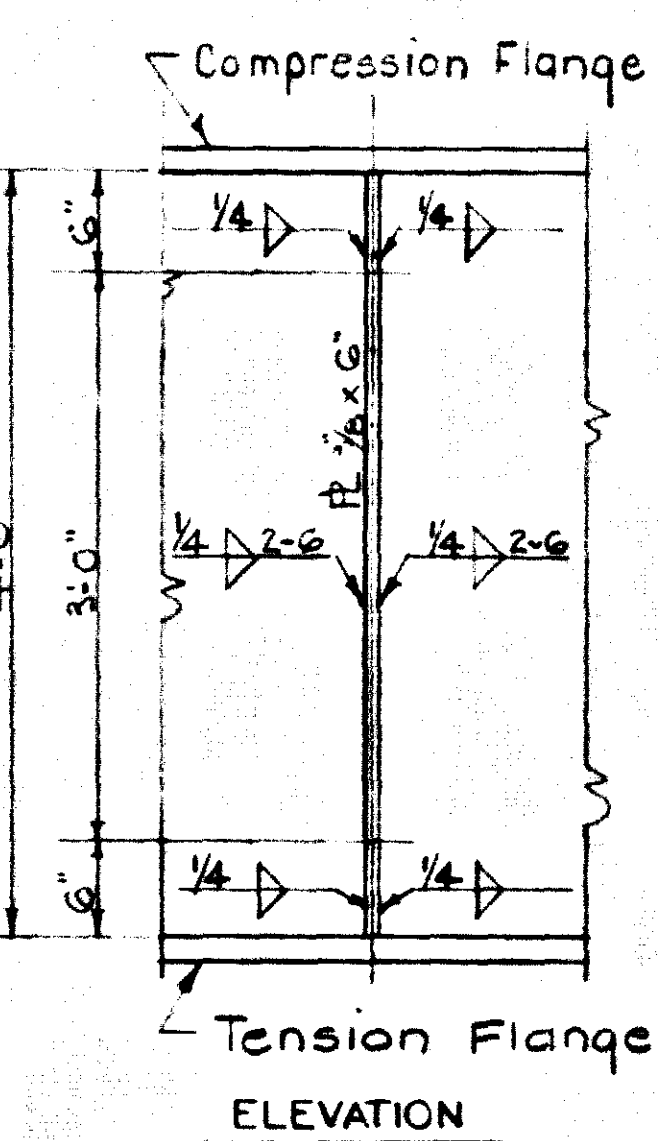
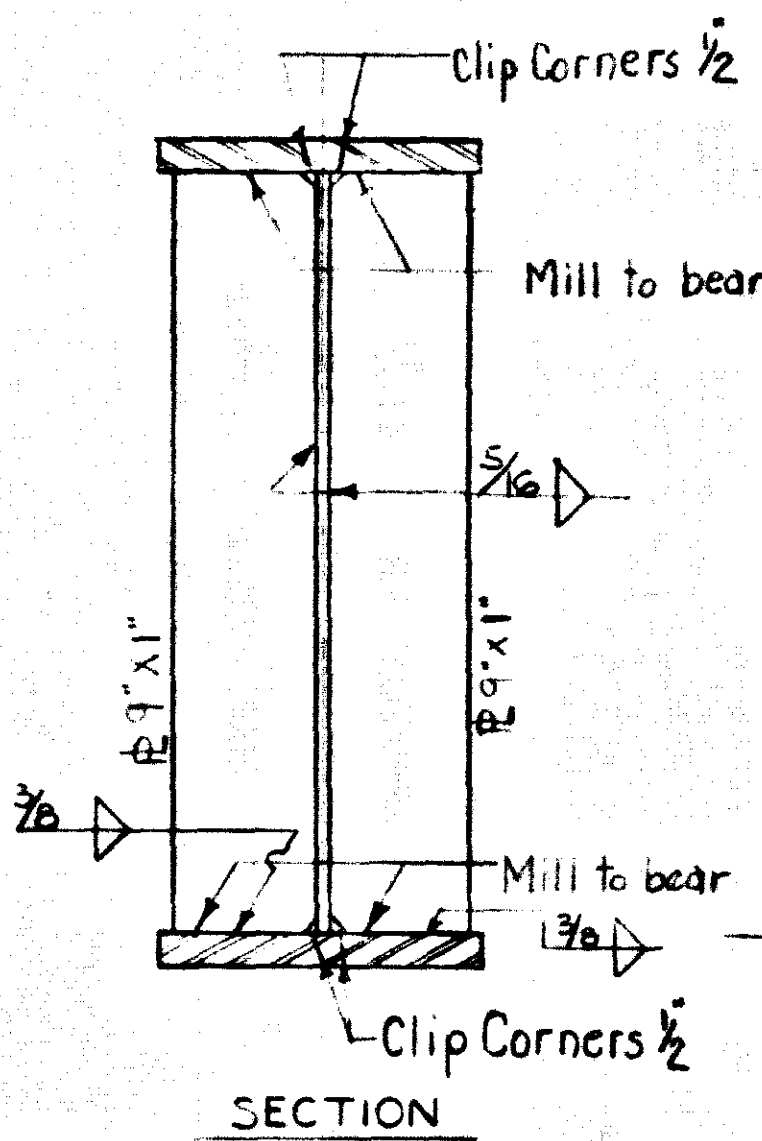
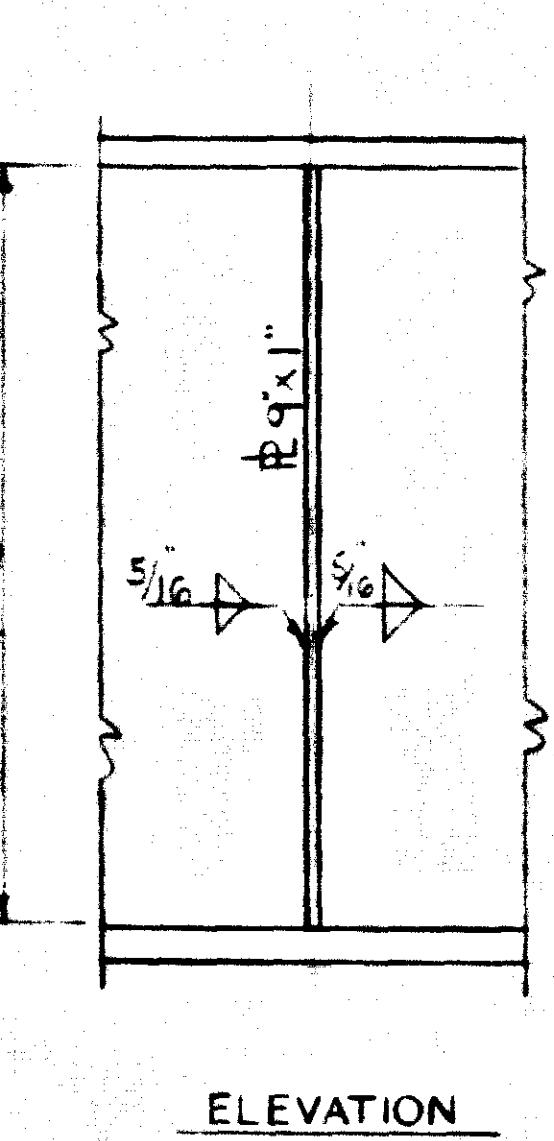
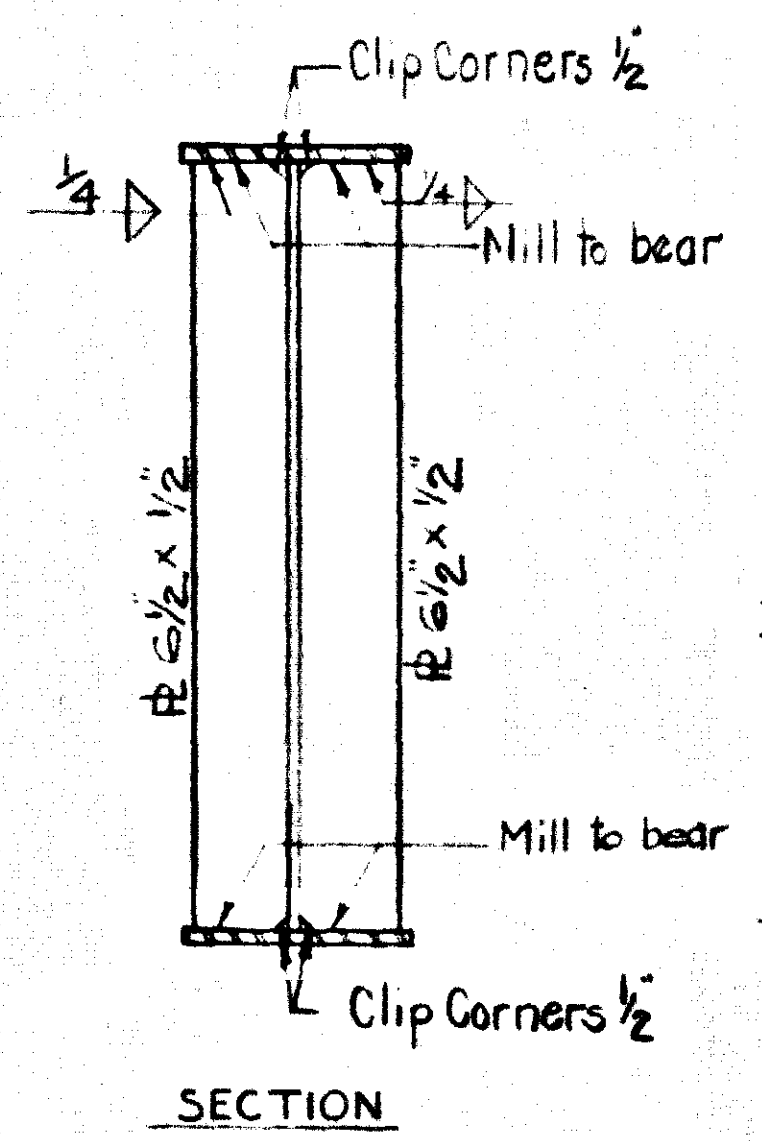
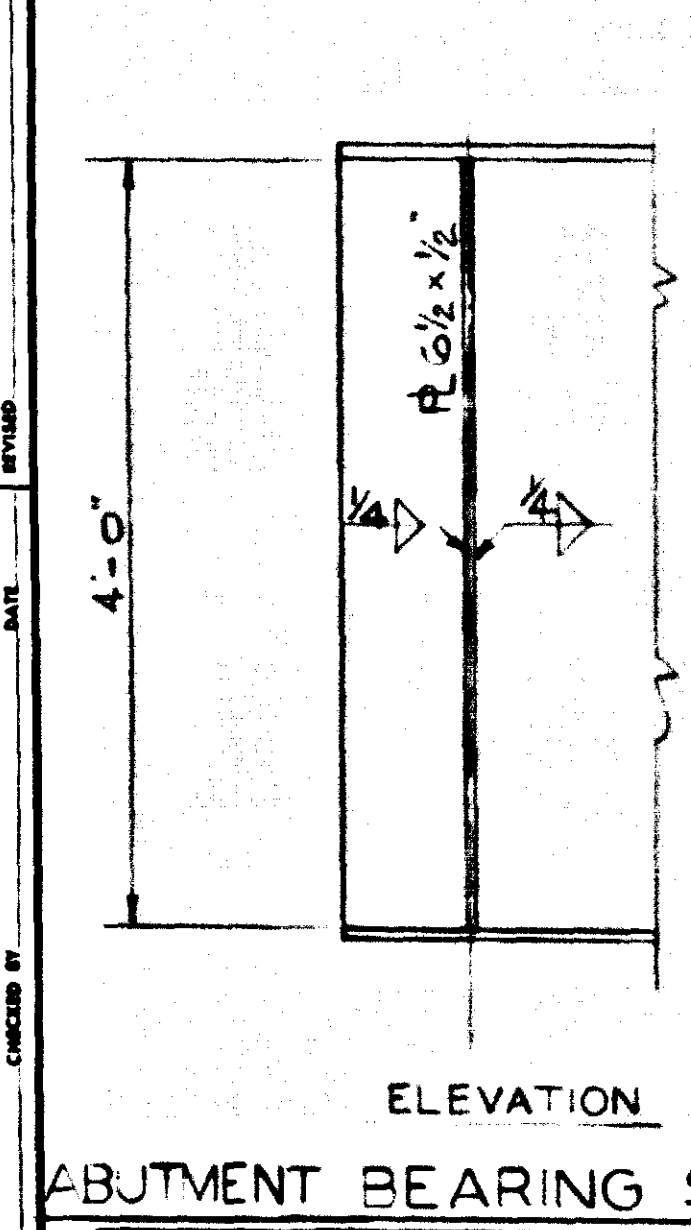
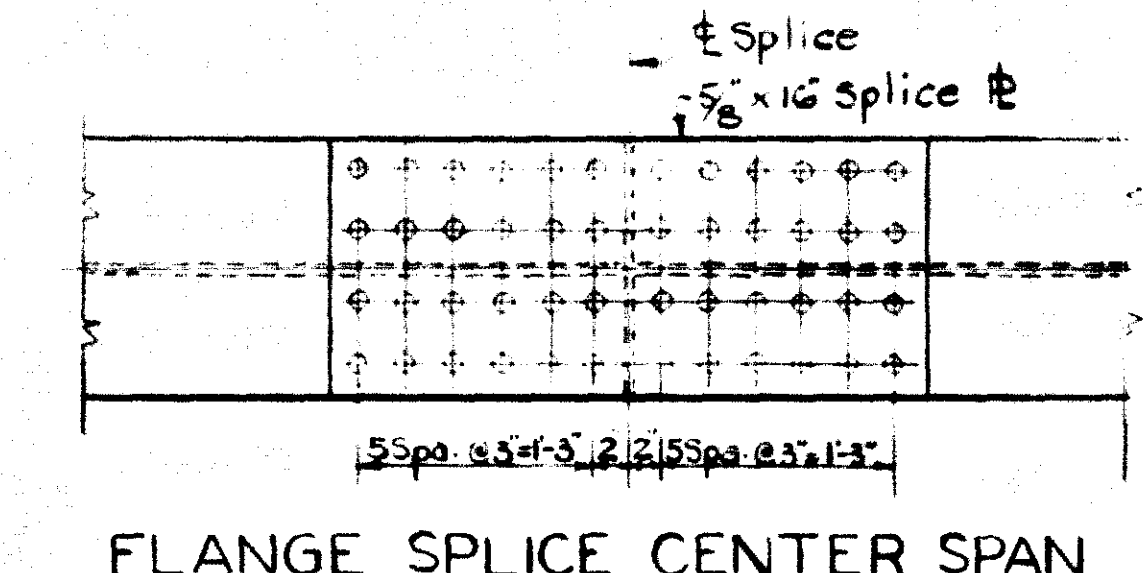
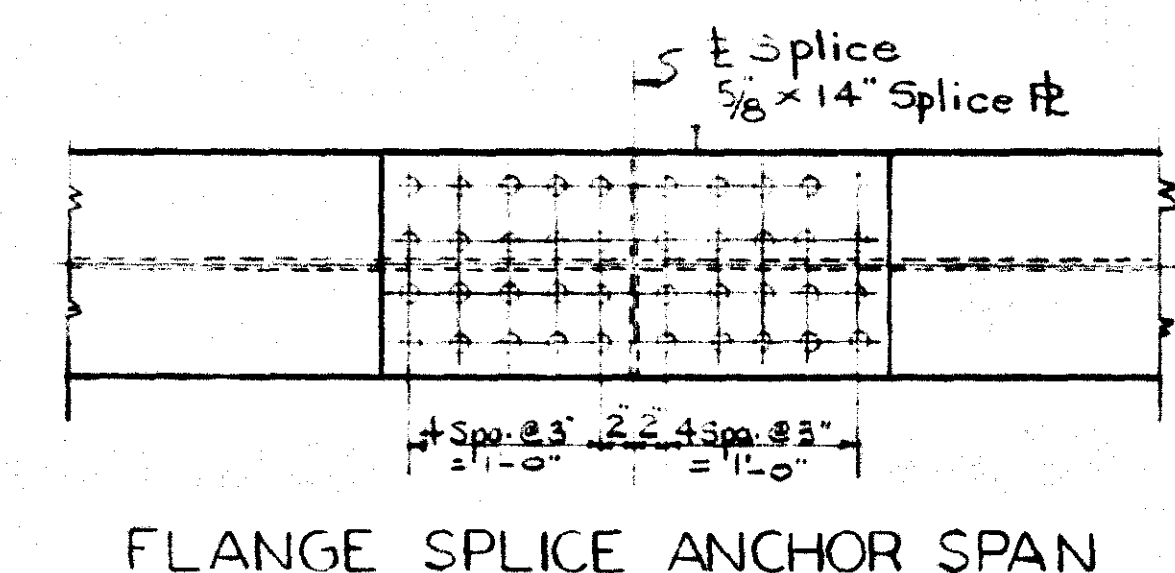
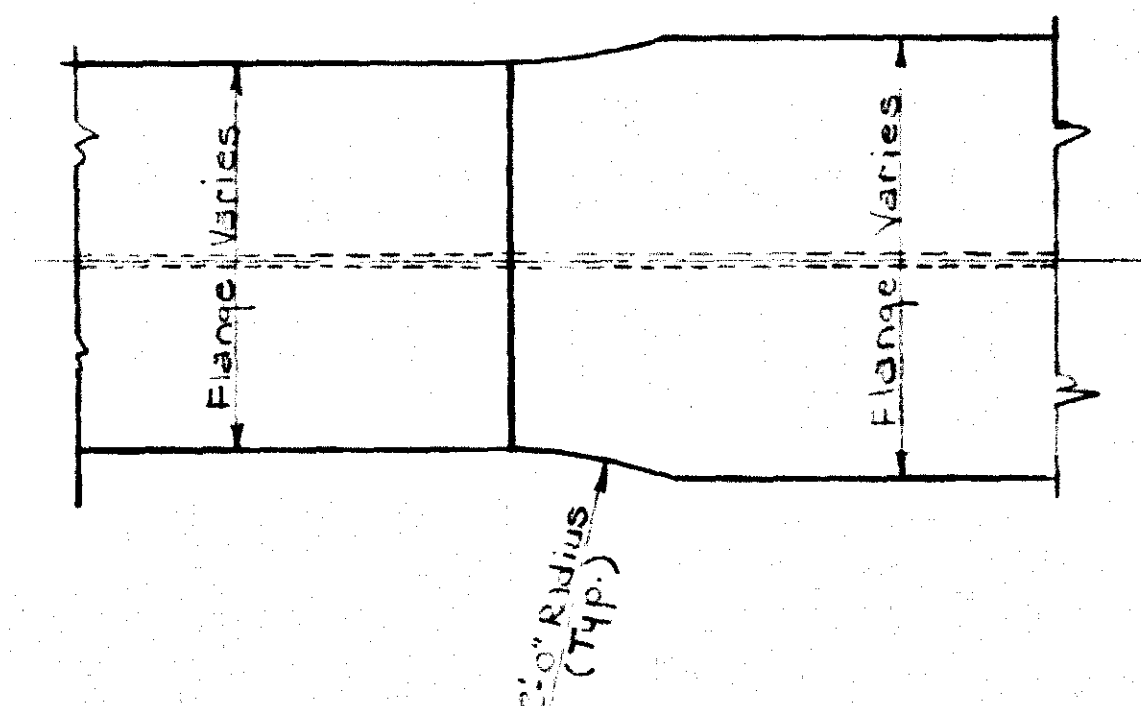
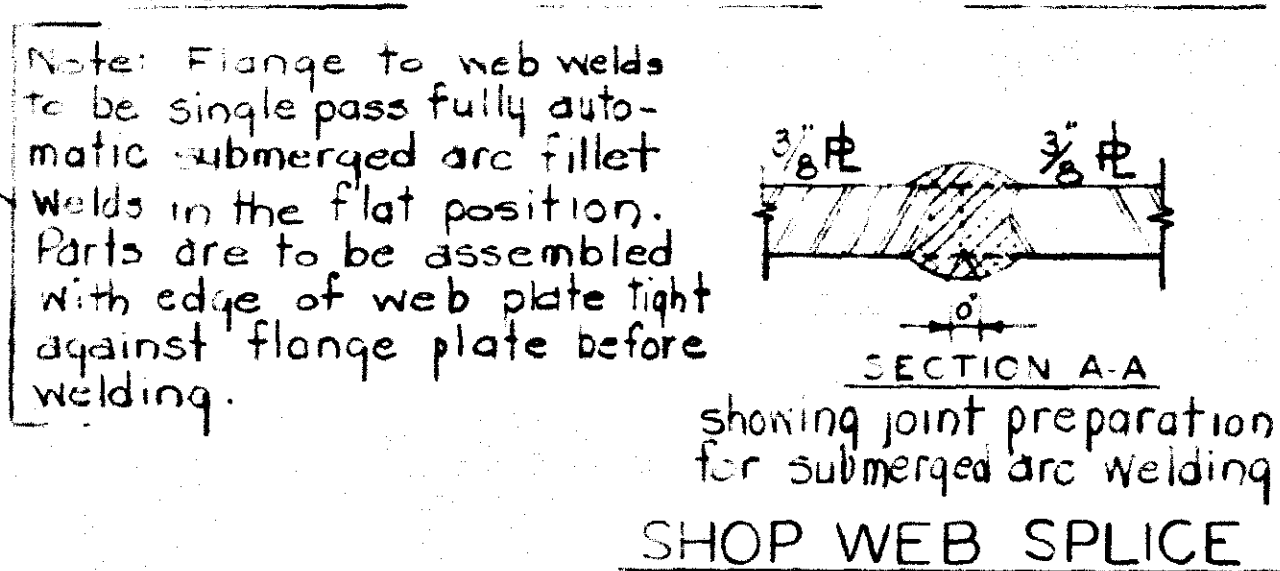
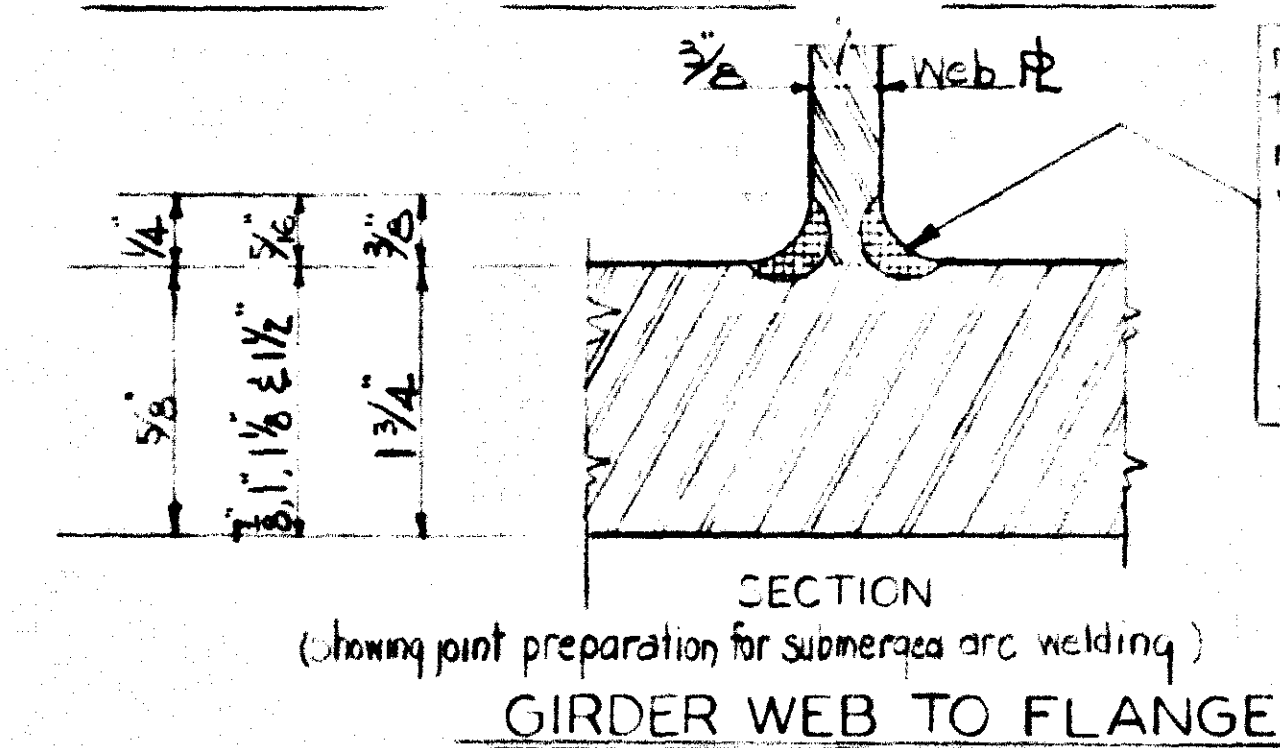
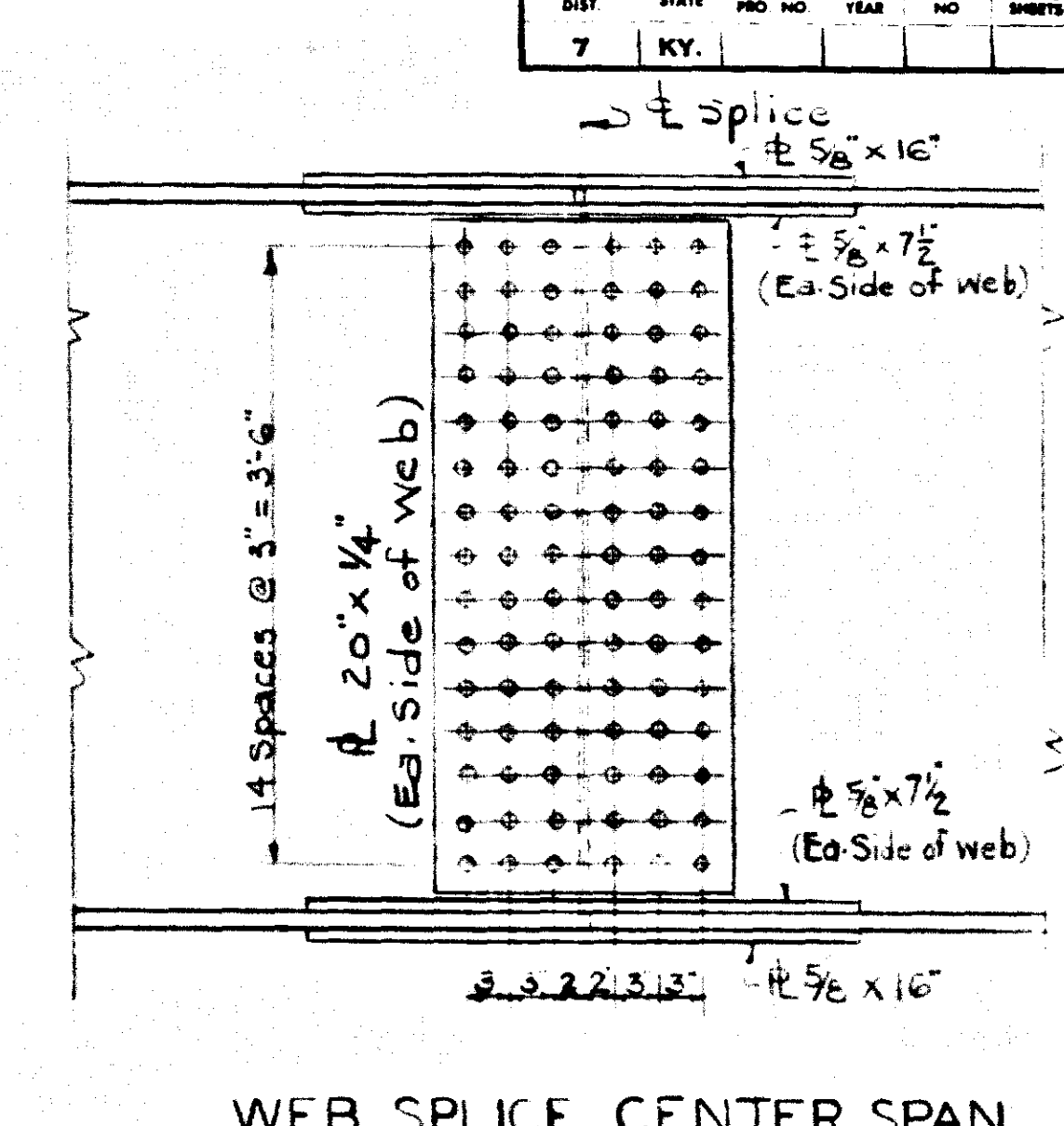
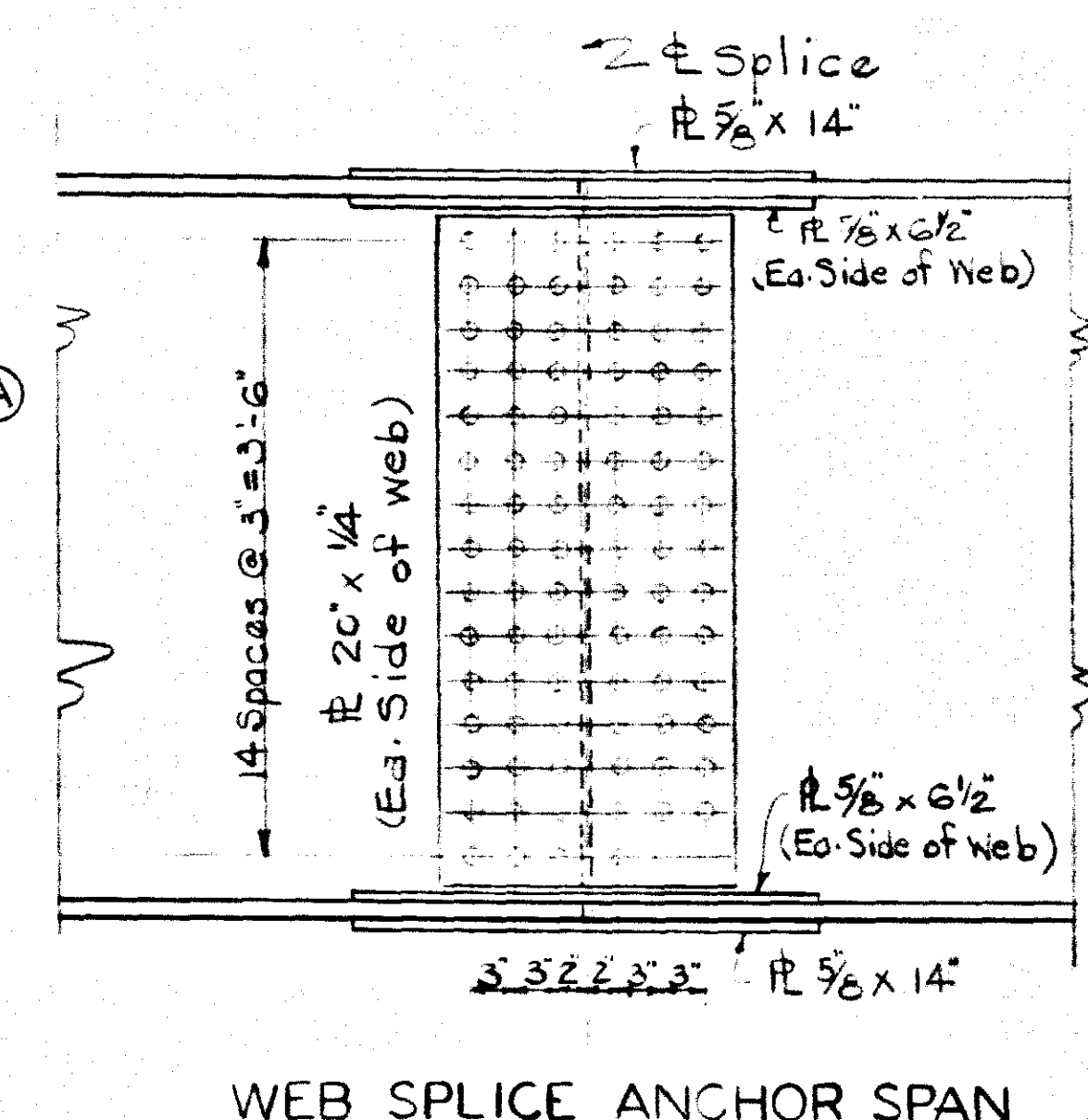
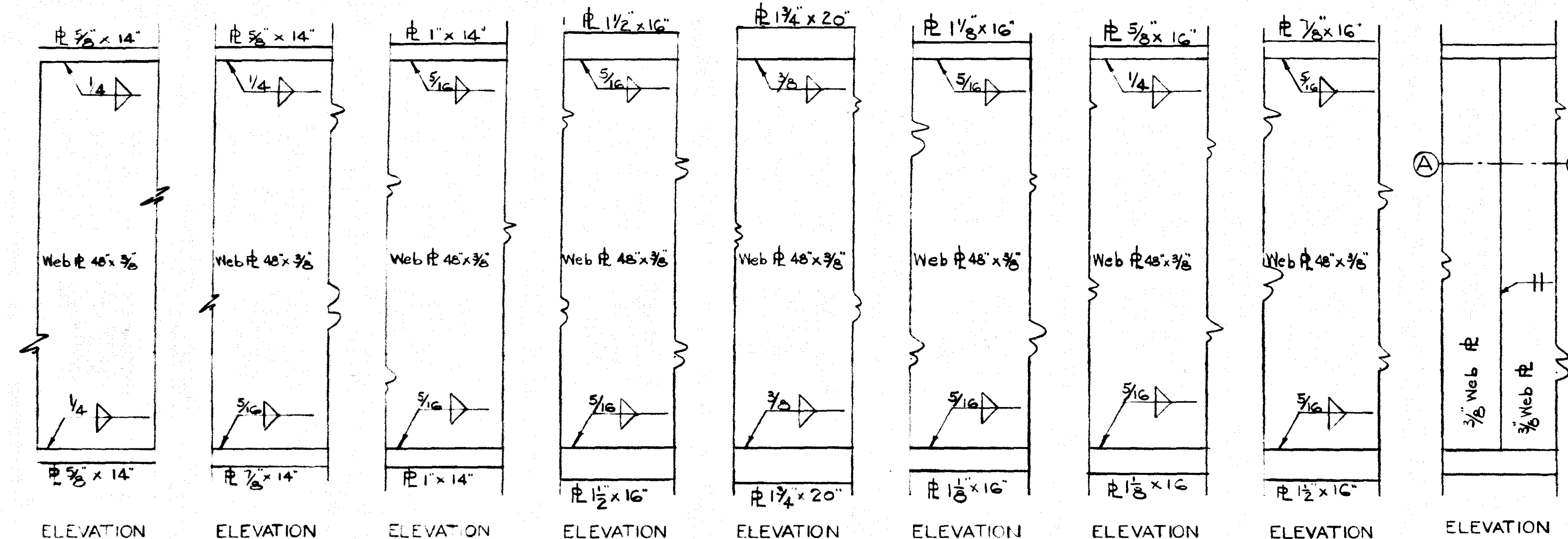


DETAIL "E"
(Showing connections @ bottom of diaphragm ~ top diaphragm
Connection similar)

SUPERSTRUCTURE

COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE~COVINGTON
ROAD
420+00 1-71
STATION 50+00 ZORN AVE PROJECT NO.
BRIDGE NUMBER
DRAWING NO. 1E/54

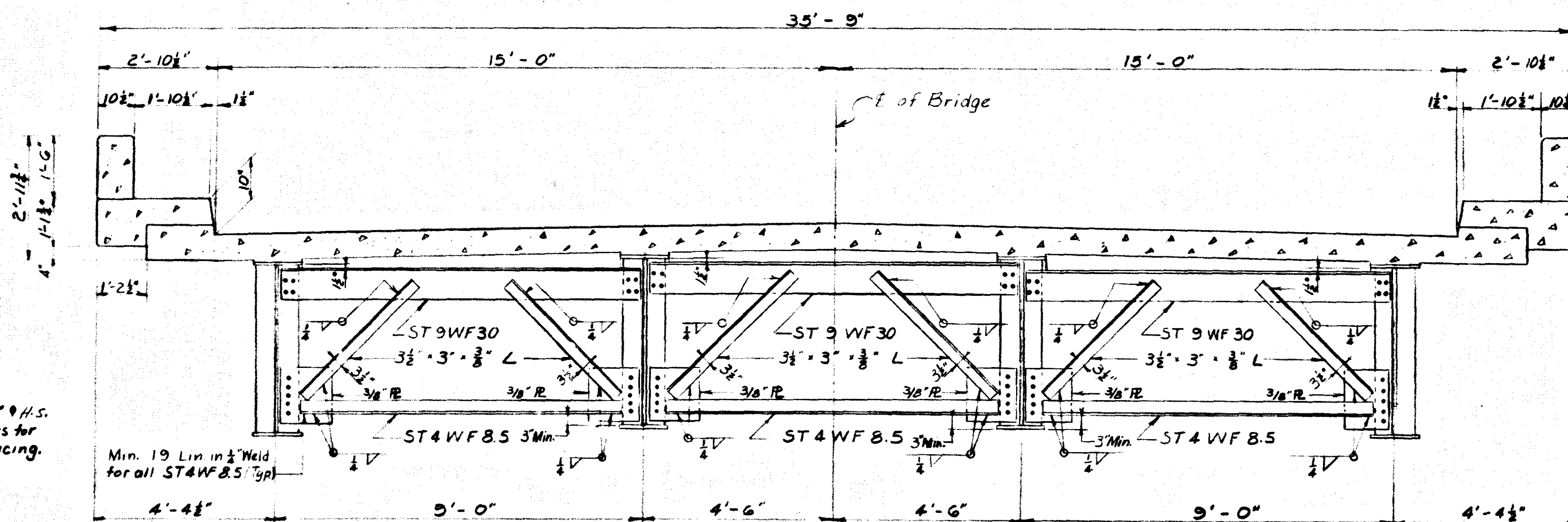
BRIDGE



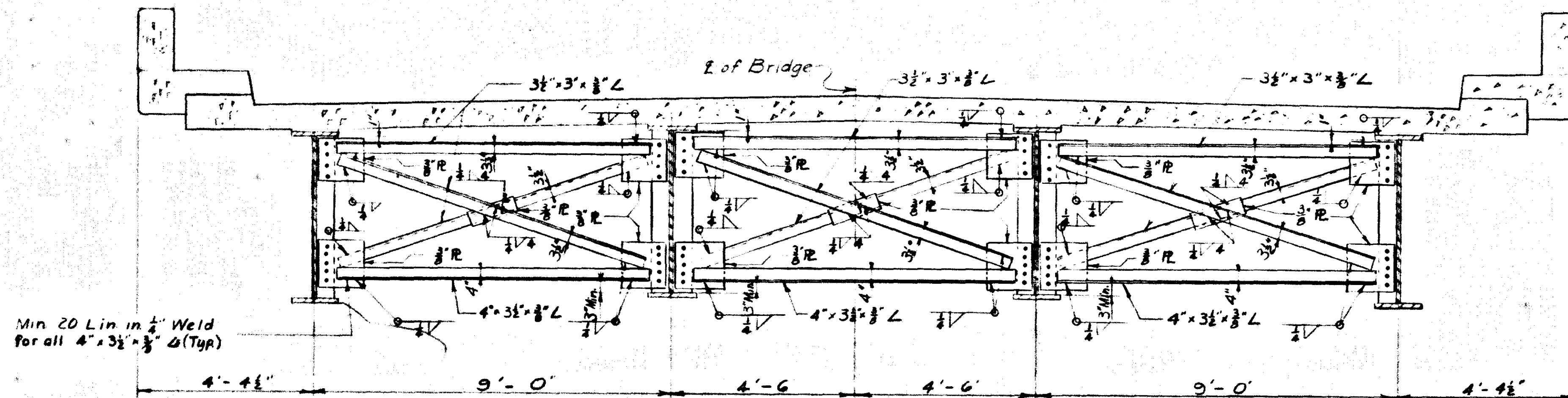
Note: For location of Compression & Tension flange See Sheet No. 27

SUPERSTRUCTURE

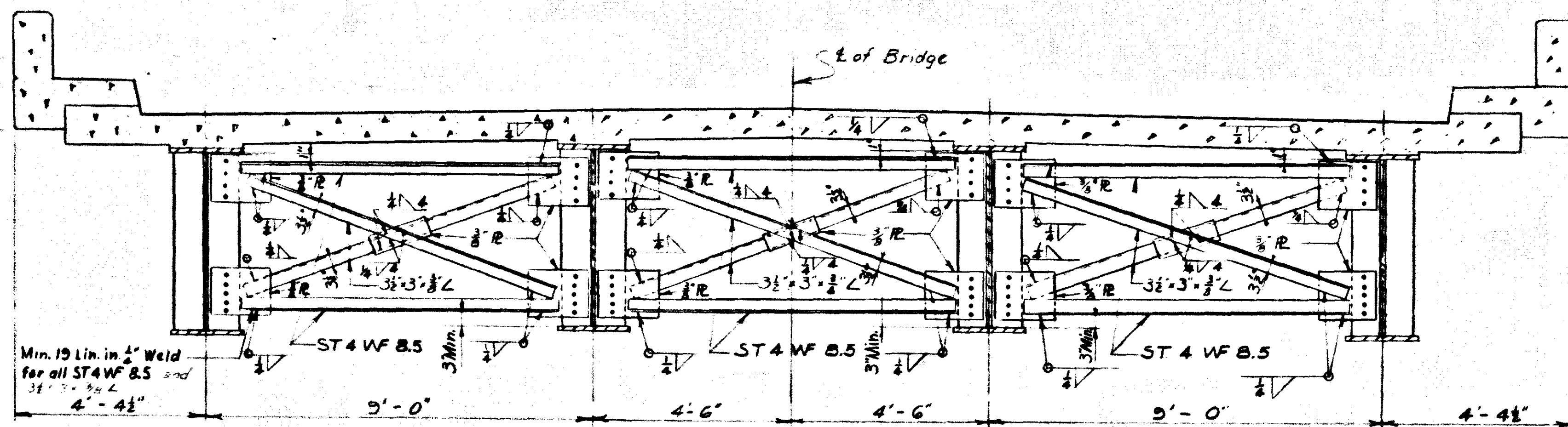
COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE-COVINGTON
ROAD
420+00 1-71
STATION 30+00 ZORN AVE. PROJECT NO.
BRIDGE NUMBER 16152



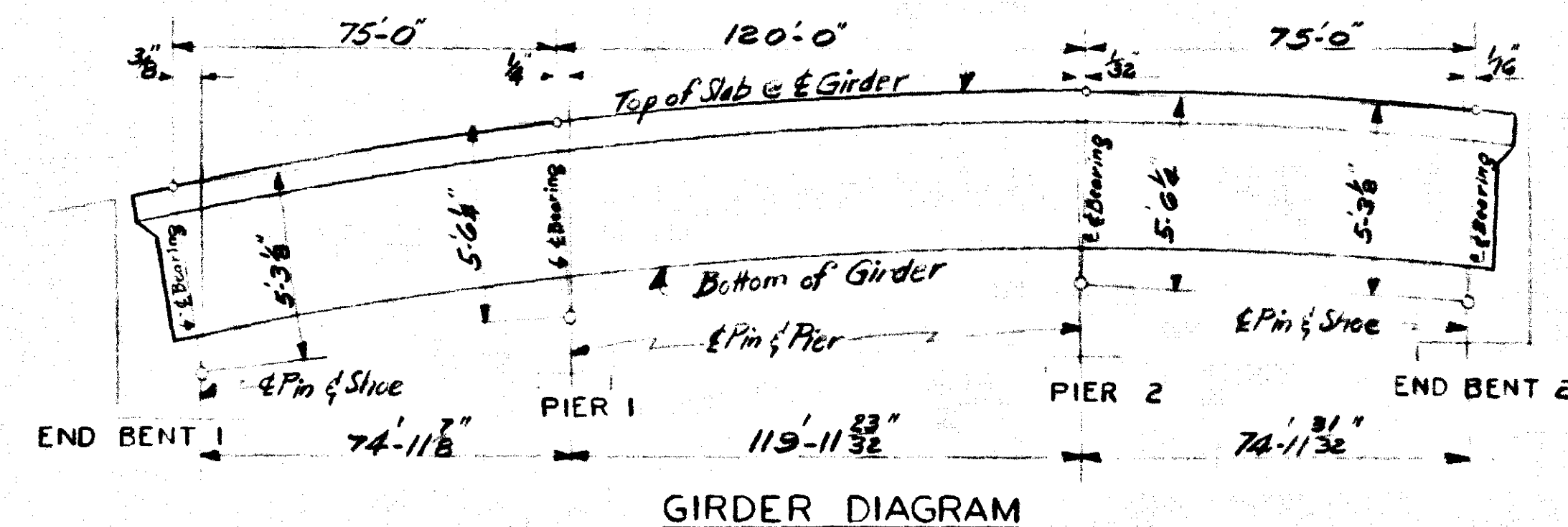
SECTION A-A
(See Sheet 27)



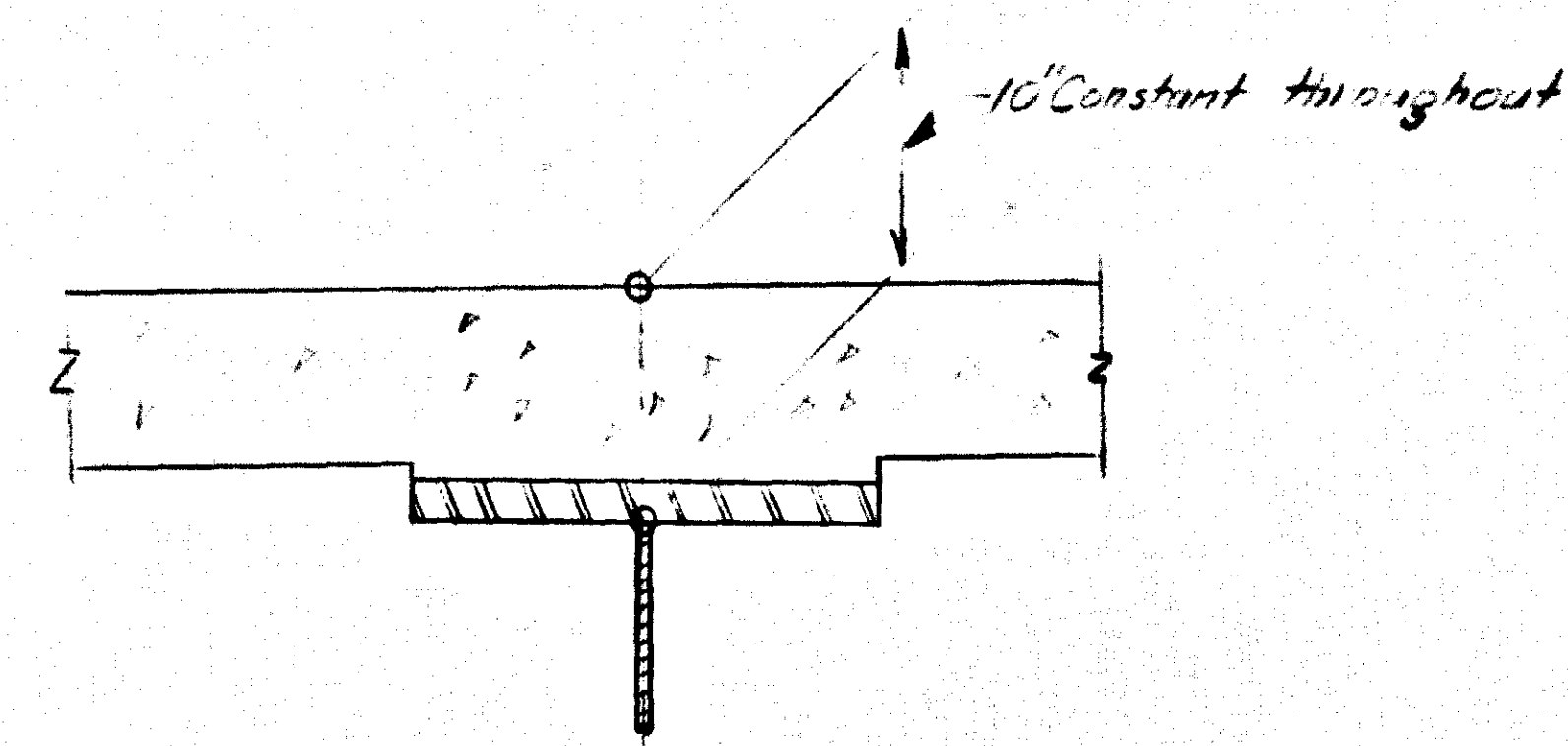
SECTION B-B
(See Sheet 27)



SECTION C-C
(See Sheet 27)



GIRDER DIAGRAM

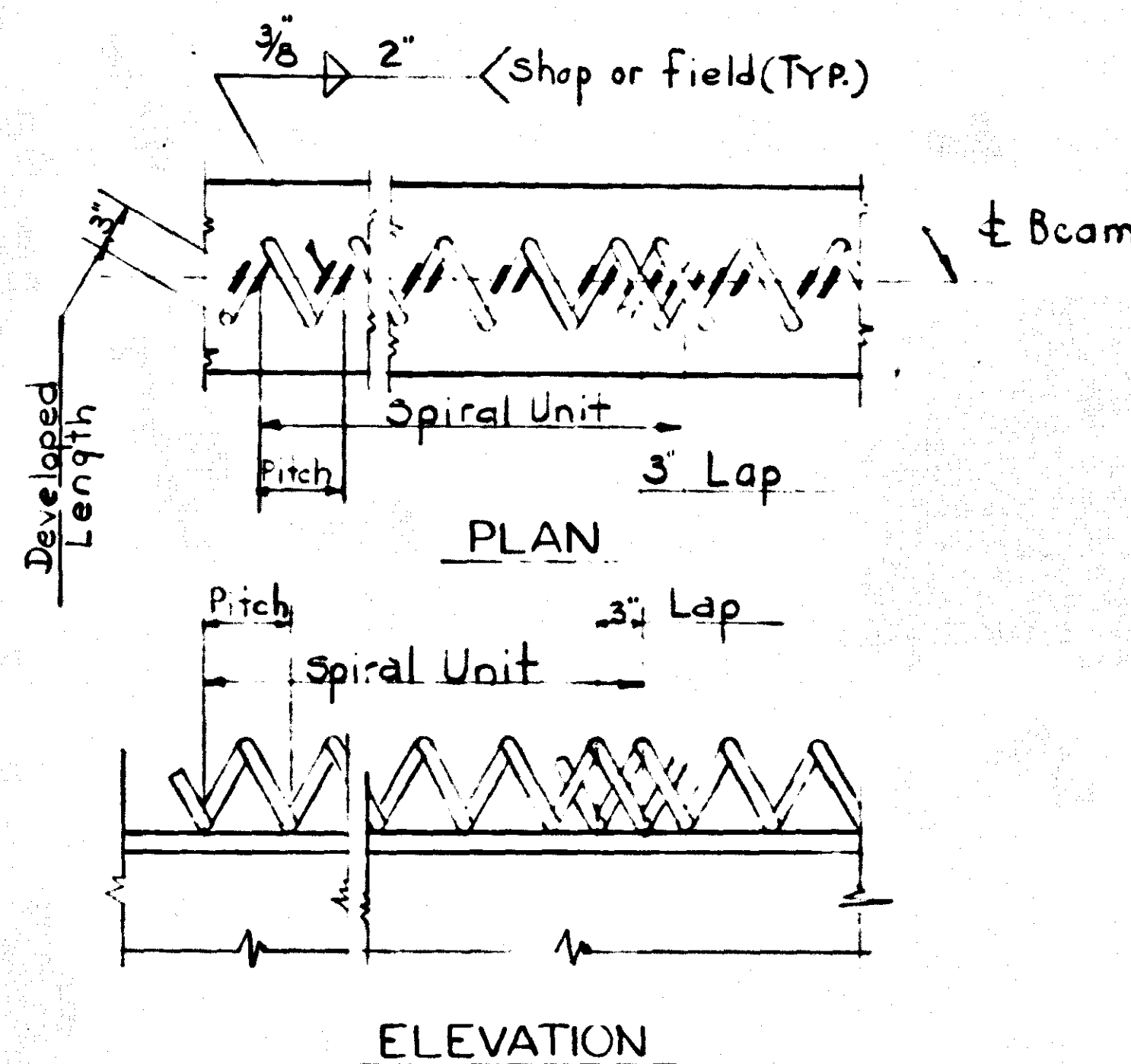
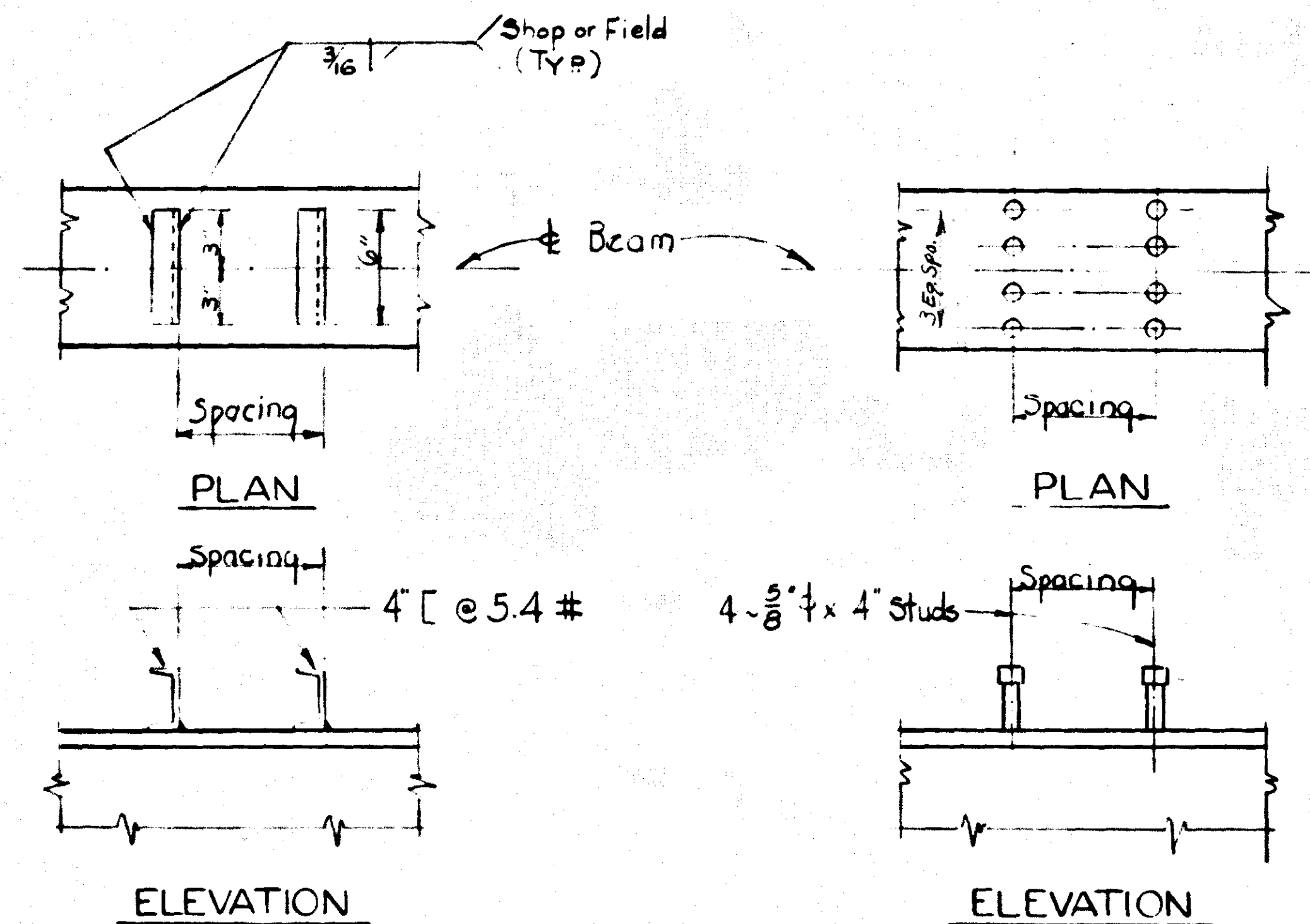
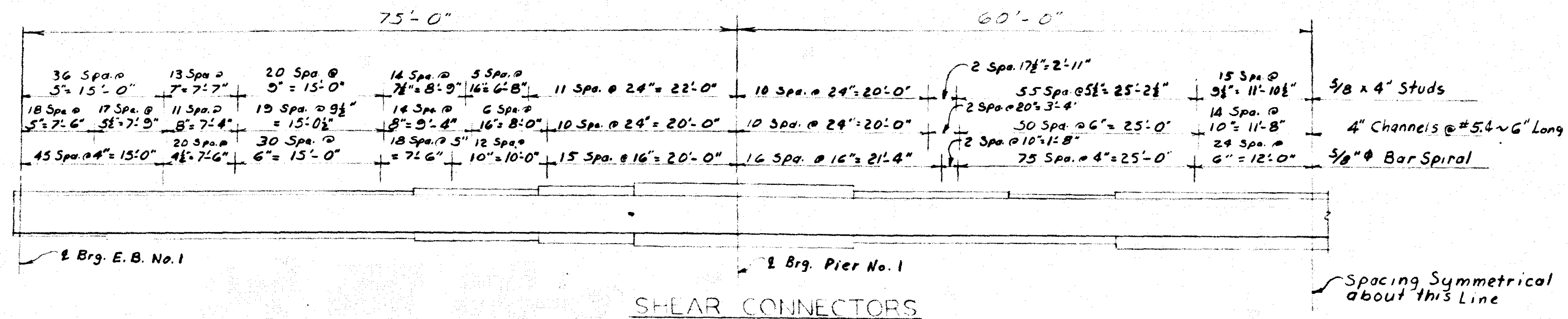


DETAIL
(Showing relationship of
Slab to Girder)

SUPERSTRUCTURE

7-71 OVER ZORN AVE.		POST 30
COMMONWEALTH OF KENTUCKY		
DEPARTMENT OF HIGHWAYS		
FRANKFORT		
COUNTY OF		
JEFFERSON		
LOUISVILLE - COVINGTON		
ROAD		
STATION	420+00 1-71	PROJECT NO.
BRIDGE NUMBER	50-00 ZORN AVE	DRAWN
		16.154

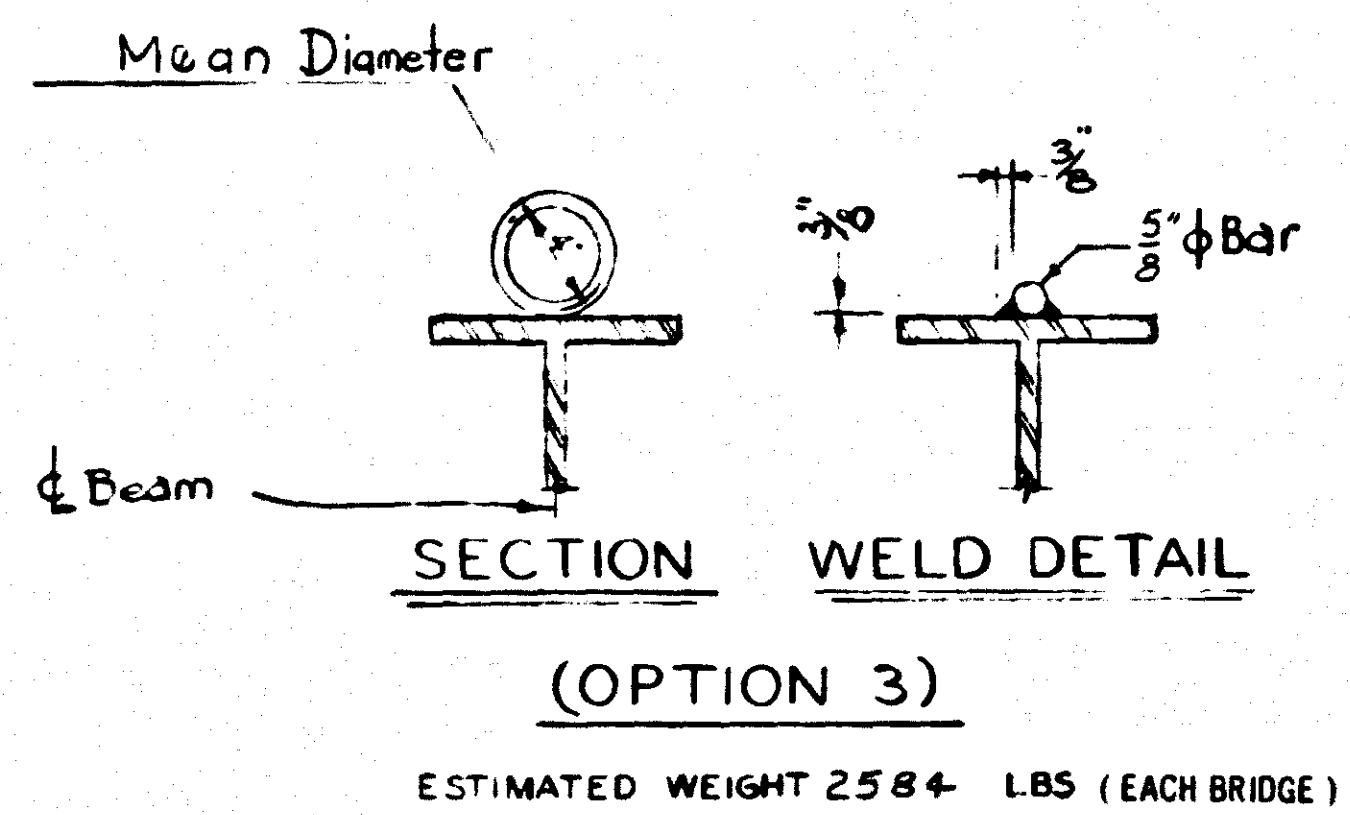
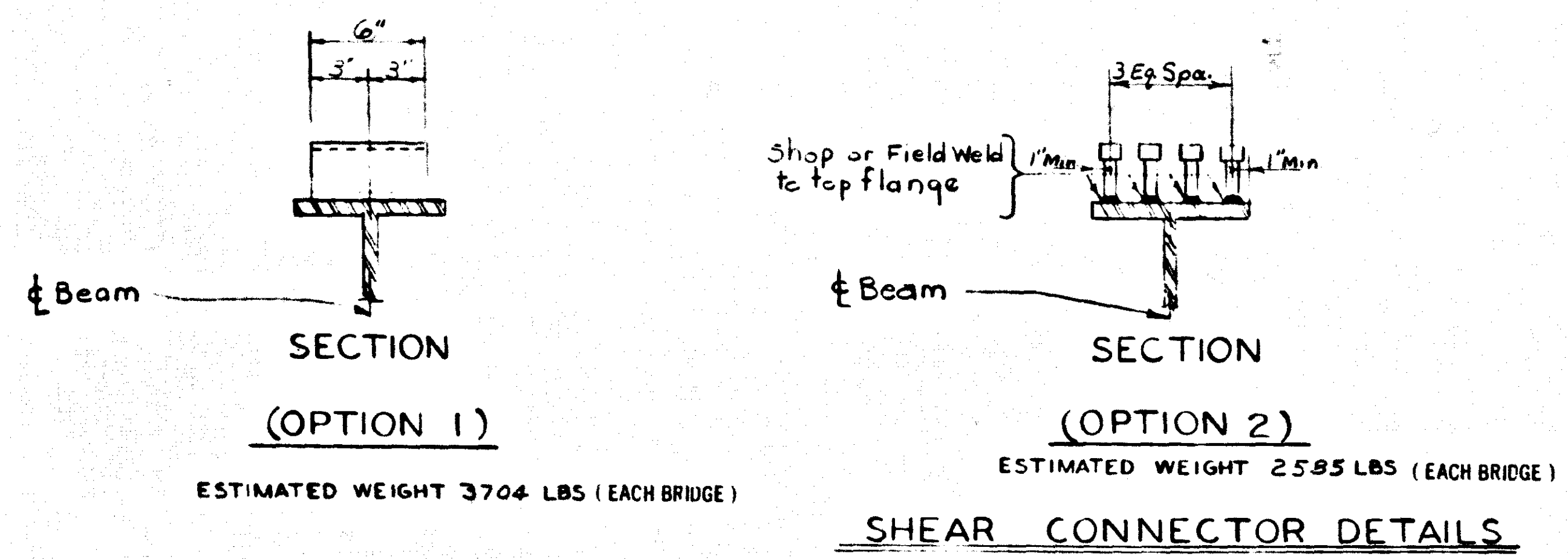
BRIDGE



TOTAL ESTIMATE OF QUANTITIES [EACH BRIDGE]

structural steel	250,090 Lbs.
Fixed & Expansion shoes	7,630 Lbs.
Expansion Dam	6,930 Lbs.
* Total	264,650 Lbs.

* Does not include shear connectors or weld material.



SHEAR CONNECTOR DETAILS

COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE COVINGTON
ROAD
STATION 420+00 1.71
BRIDGE NUMBER 50+00 ZORN AVE PROJECT NO.
DRAWN BY
CHECKED BY

BRIDGE

PLATES: Plates must be true and free of warp.

MILL TEST REPORTS: Notarized *Reports* in triplicate shall be furnished the Department of Highways showing that all structural steel furnished meets specifications.

WELDING MATERIAL: Welding material shall conform to the American Society for welding Highway and Railroad Bridges, Current Specification and subsequent adopted Amendments.

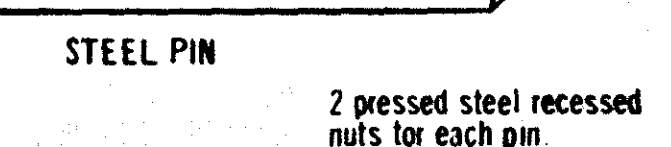
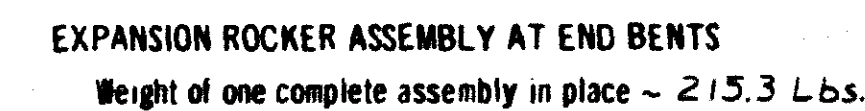
WELDING: The cost of welding material and labor to be included in lump sum bid for structural steel. No direct payment will be made for welding and welding material.

PAINT: All material shown on this sheet except finished surfaces of structural steel pins and pin bearing surfaces shall be given one shop coat and one field coat of type 1 red lead paint according to specifications. All exposed surfaces not in contact with concrete shall be given two field coats of aluminum paint in accordance with specifications.

WHITE LEAD AND TALLOW Finished surfaces of structural steel pins and pin bearing surfaces in steel shoes shall be coated with white lead and tallow in accordance with current specification and amendments.

ANCHOR BOLTS: The cost of lead required to set anchor bolts and the cost of drilling anchor bolt holes shall be included in the lump sum bid for structural steel. The Contractor shall be responsible for keeping the holes dry in wet and freezing weather. At the time of setting, anchor bolts are to be heated to a blue heat to assure free flow of lead to bottom of hole.

SHOP PLANS: The Contractor shall furnish the Department of Highways with complete shop detail plans for approval.



A. S. T. M. SPECIFICATION

Structural Steel	A36 Current Specifications
Sheet Lead and Lead for Anchor Bolts	B29 Current Specifications
Steel Pins	A108-61T (Grade 1016 to 1030 Incl.)

SURFACE FINISH OF STEEL SPECIFICATIONS

SPECIFICATIONS	
Pin and Pin Holes	A.S.A. 125
Steel Slabs	A.S.A. 2000
Heavy Plates in contact in shoes to be welded	A.S.A. 1000
Welded ends of compression members stiffeners and tilters	A.S.A. 500
Bridge Rollers and Rockers	A.S.A. 250

171 OVER ZORN AVE SHEET 32

COMMONWEALTH OF KENTUCKY

FRANKFORT
COUNTY OF

JEFFERSON

LOUISVILLE - COVINGTON

420+00 1-71

PROJECT NO.

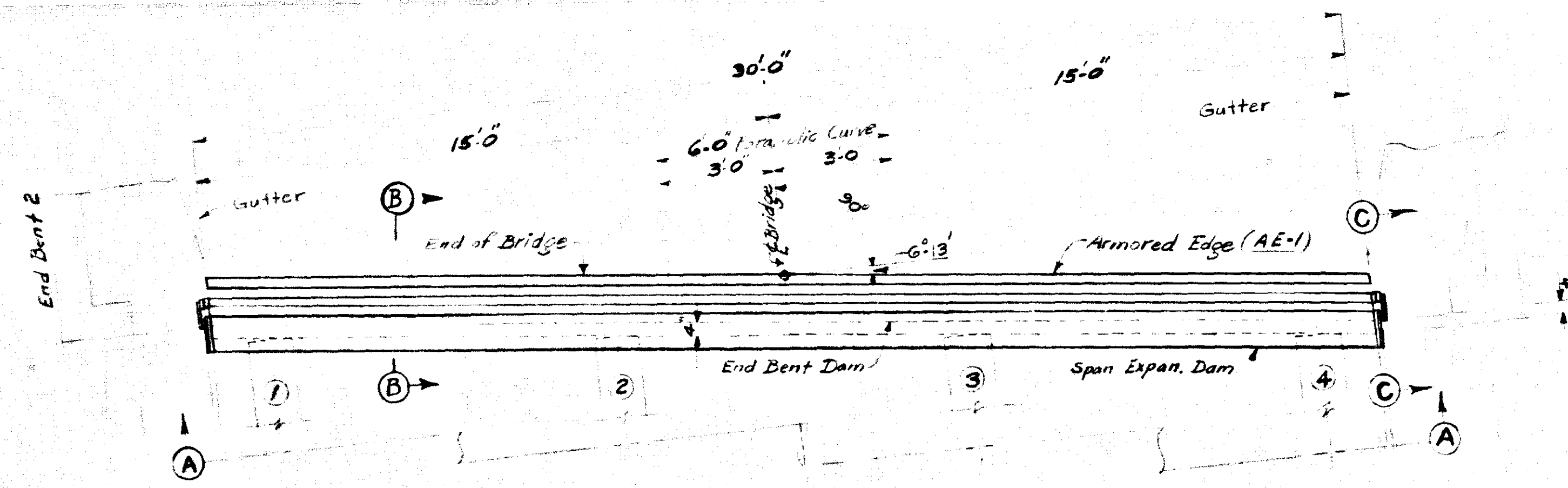
**BRIDGE
NUMBER**

DRAWING
61

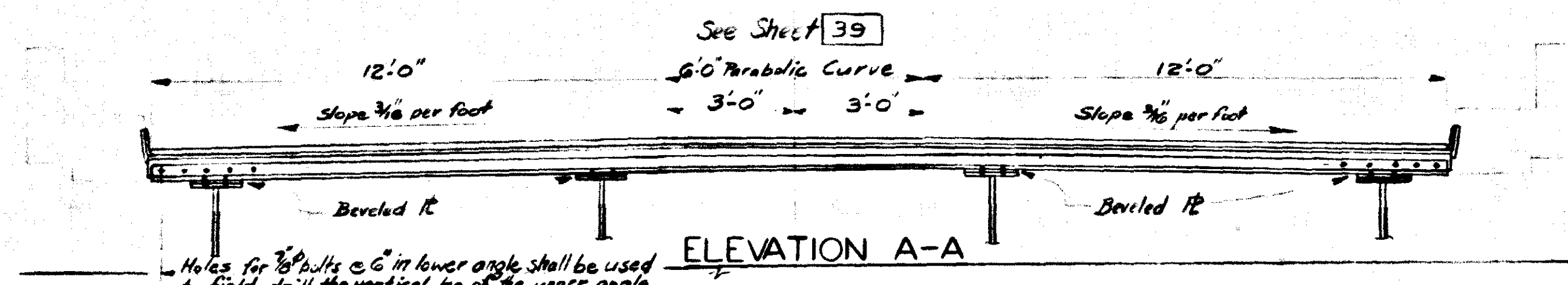
Abstract

SHOE DETAILS

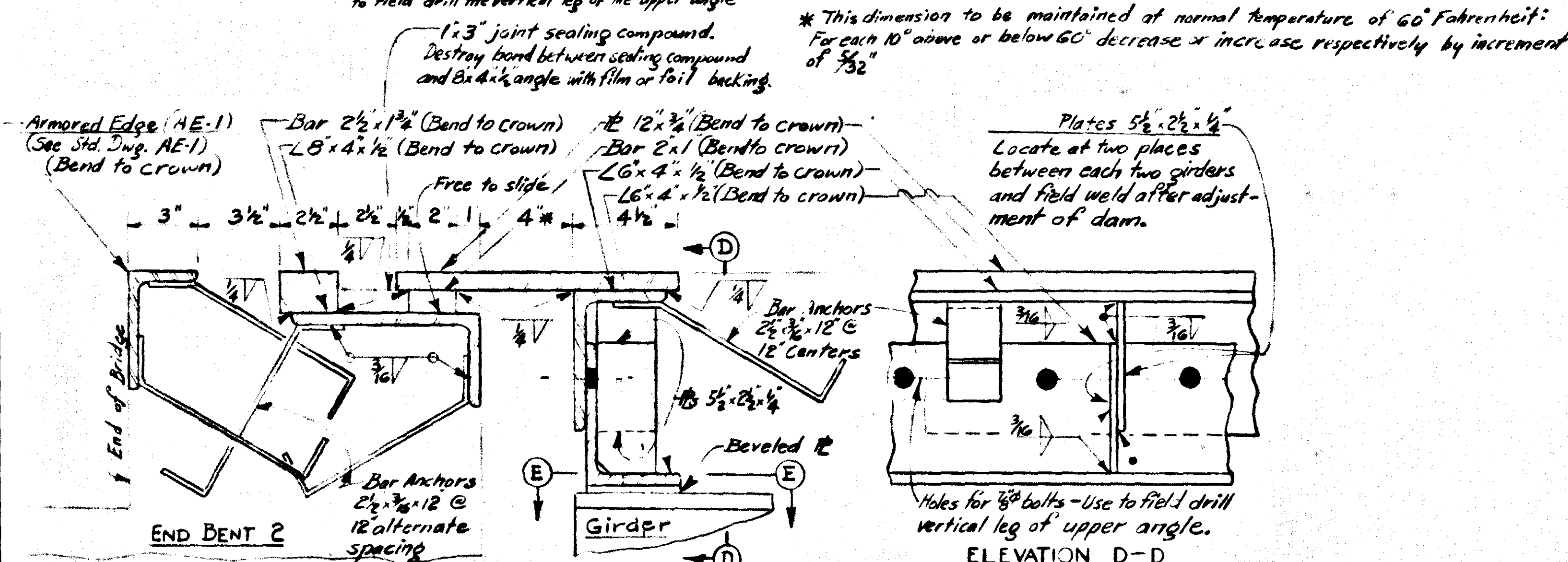
BRIDGE



PLAN OF DAM AND ARMORED EDGE
(End Bent 2, shown — End Bent 1, Opposite Hand)

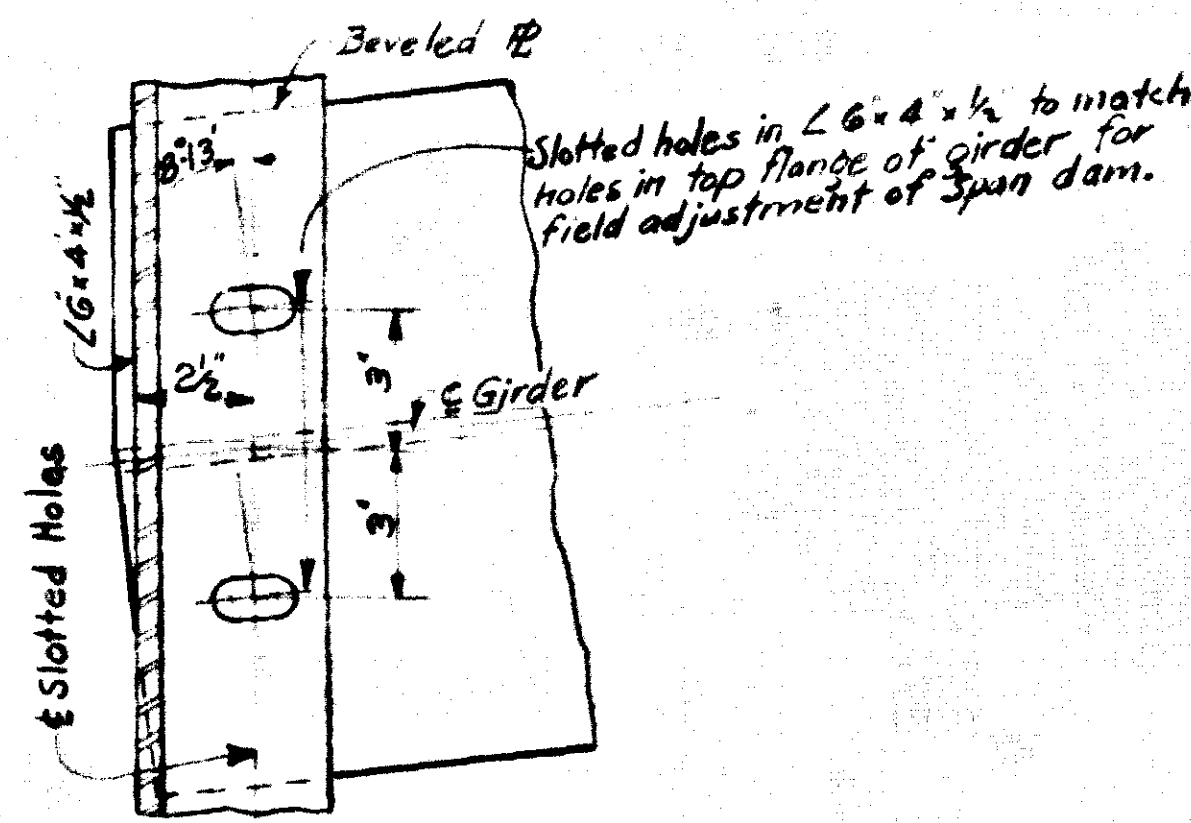


ELEVATION A-A

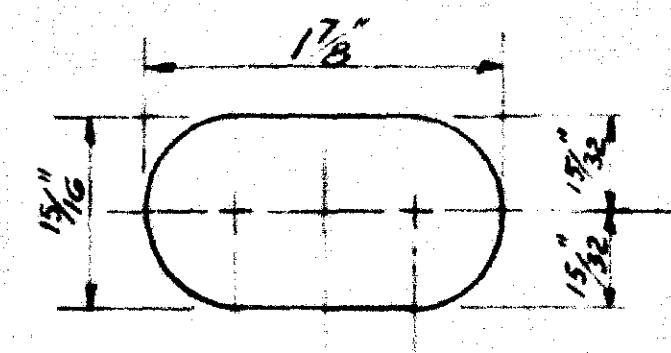


SECTION B-B

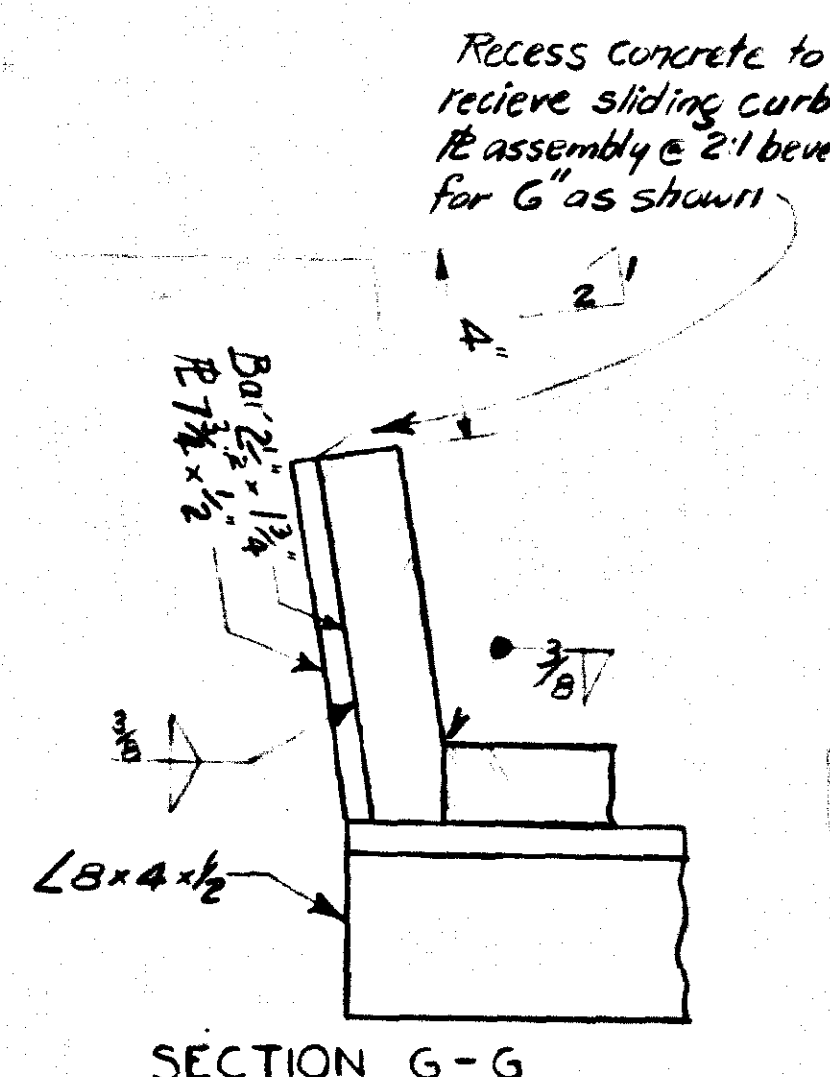
ELEVATION D-D



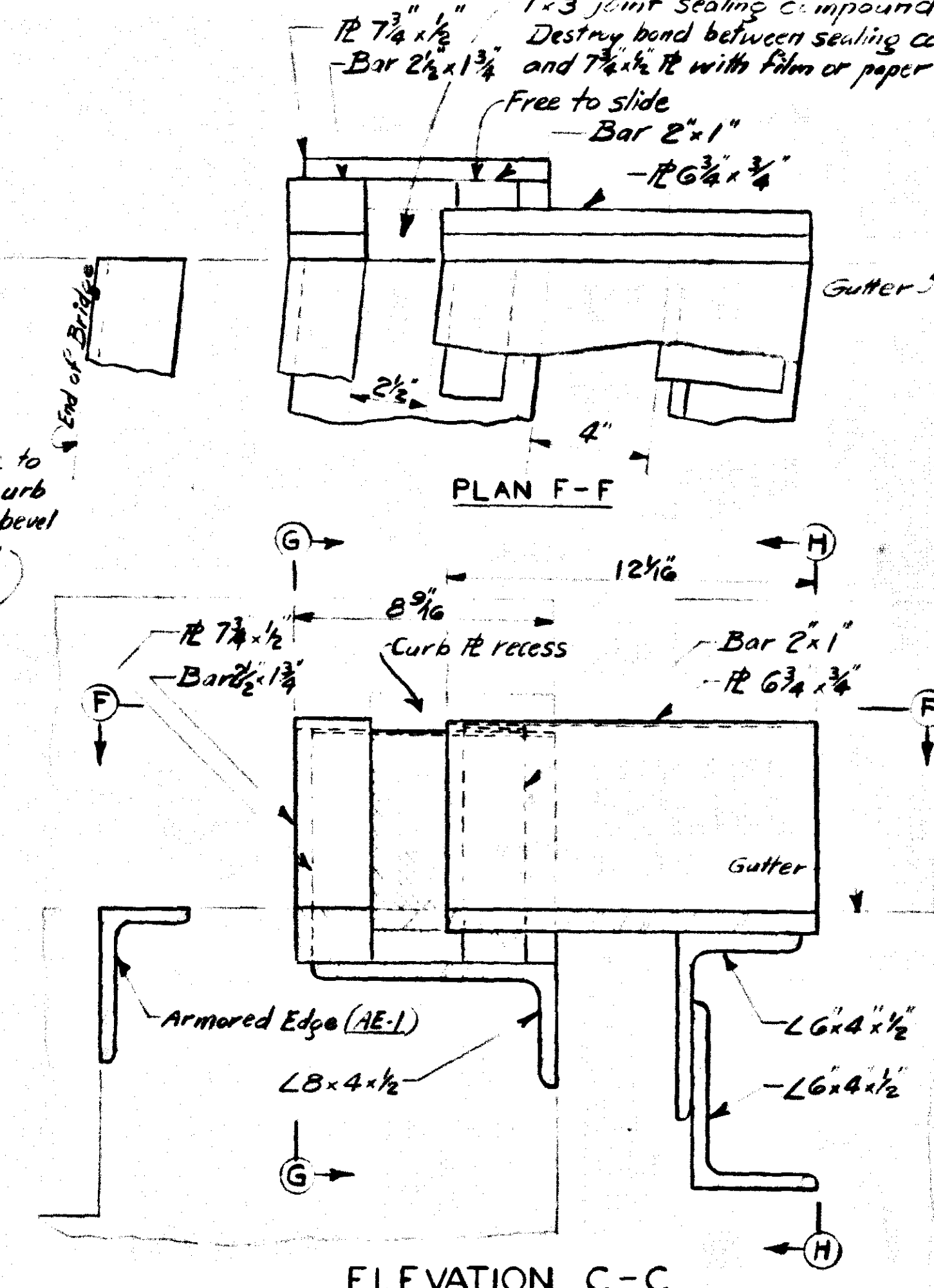
SECTION E-E



SLOTTED HOLE DETAIL
For field adjustment of expansion dam. Typical for all slotted holes



SECTION G-G



ELEVATION C-C

ESTIMATE OF QUANTITIES (one bridge)

2 Expansion Dam Assemblies	6830 Lbs. #
2 Armored Edge Assemblies	694 Lbs. #

*Weights include all component parts but do not include weld material.

COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE-COVINGTON
480+00 I-71 = ROAD
STATION 50+00 20th Ave. PROJECT NO.
BRIDGE NUMBER 16152

BRIDGE

FED. ROAD DIST.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
7	KY.				

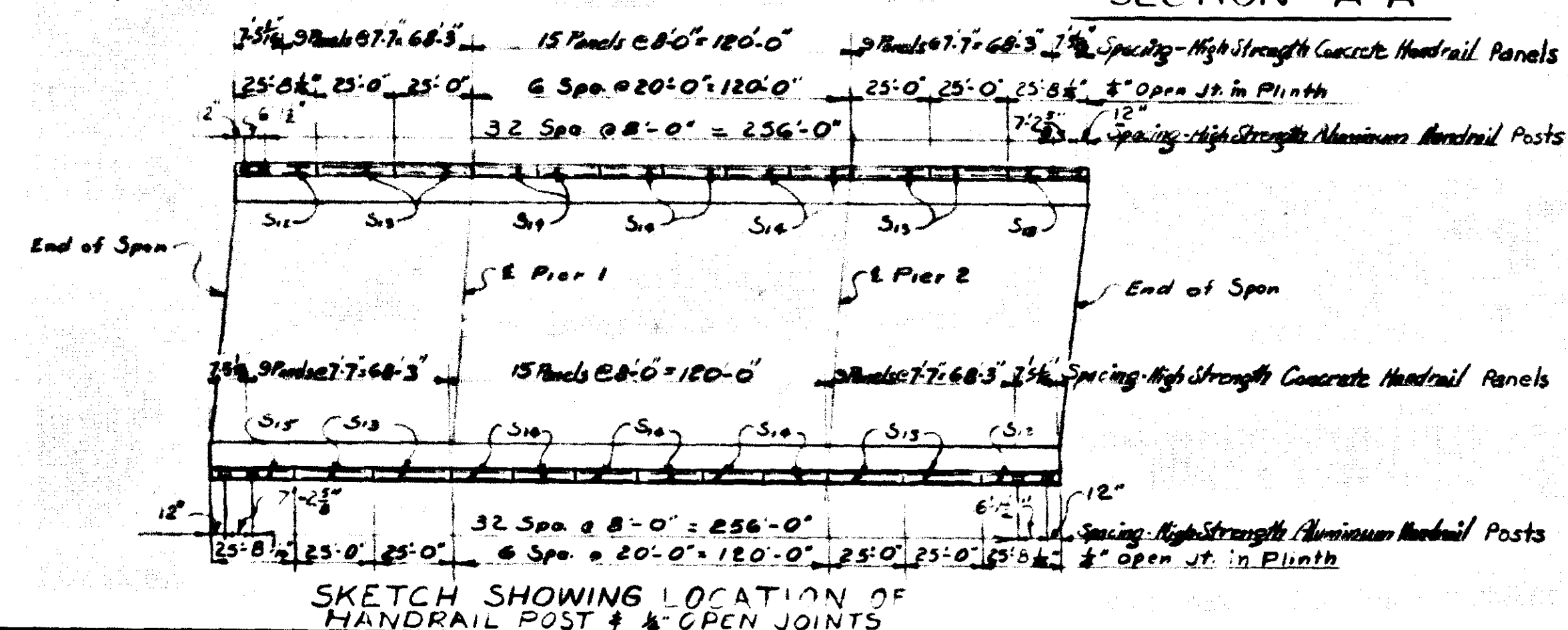
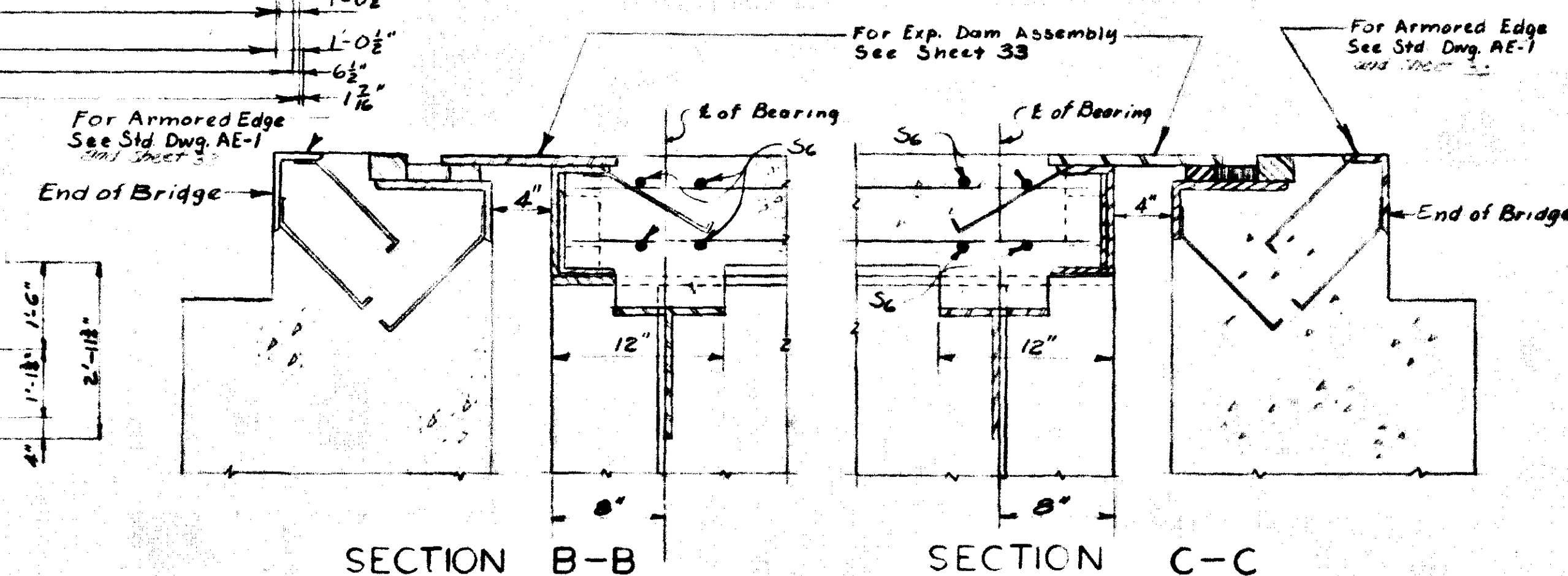
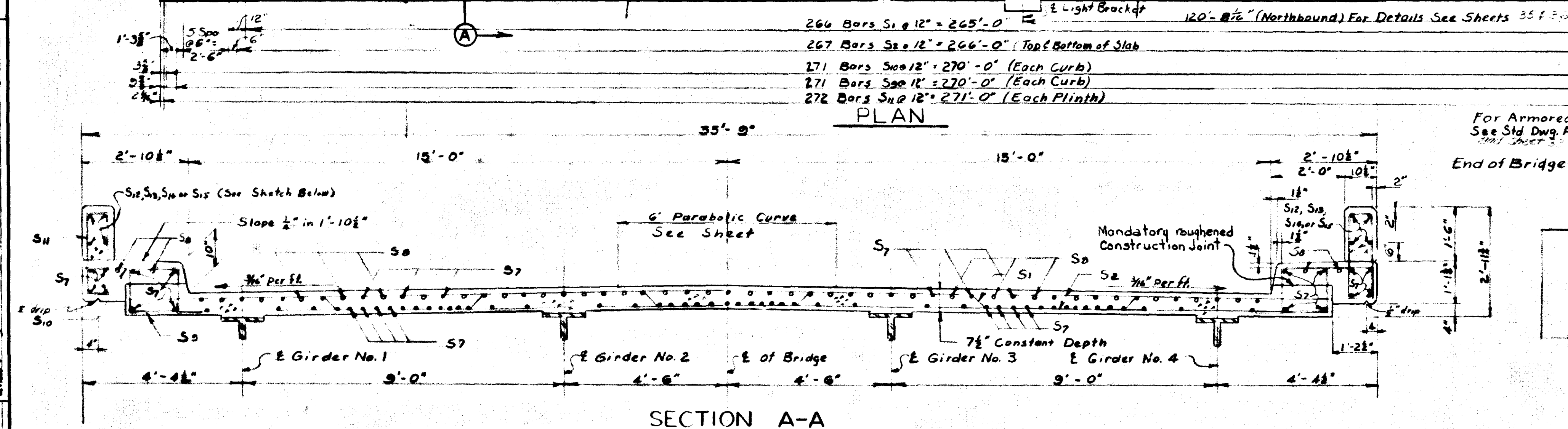
BILL OF REINFORCEMENT (EACH ENDING)

MARK	TYPE	NO.	SIZE	LENGTH FT. IN.	LOCATION	a		b		c		d	
						FT.	IN.	FT.	IN.	FT.	IN.	FT.	IN.
S	①	266	#6	33	8	Bridge Slab							
Str.		328	#6	33	0								
S1		8	#6	23	4								
S2		8	#6	13	2								
S3		8	#6	10	2								
S4		8	#6	33	2								
S5		244	#4	23	4								
S6		50	#4	16	0								
S7	②	542	#4	2	9	CURBS	1	27	1	37			
S8	③	542	#4	2	7	"	2	6	1	2	1	1	
S9	④	542	#4	2	6	PLINTH	2	4	3	61			
S10		8	#4	25	3	"							
S11		32	#4	24	8	"							
S12		48	#4	19	8	"							
S13		8	#4	25	4	"							
S14	⑤	6	#8	2	2	OUTRIGGER	3	1	1	2	1	1	
L1	⑥	6	#5	2	8	"	2	37	1	2			
L3	Str.	4	#4	1	9	"							

TYPE ①

TYPE ②

TYPE ③



ESTIMATE	OF	QUANTITIES
NORTHEOUND	BRIDGE	
CONCRETE CLASS "A"	297.7	CU. YDS.
REINFORCEMENT	69006	LBS.
SOUTHEOUND	BRIDGE	
CONCRETE CLASS "A"	297.7	CU. YDS.
REINFORCEMENT	69006	LBS.

NOTE: For location of brackets to receive future light standards see Sheet 20

T-71 OVER 70RN LYS. Spc. + 34

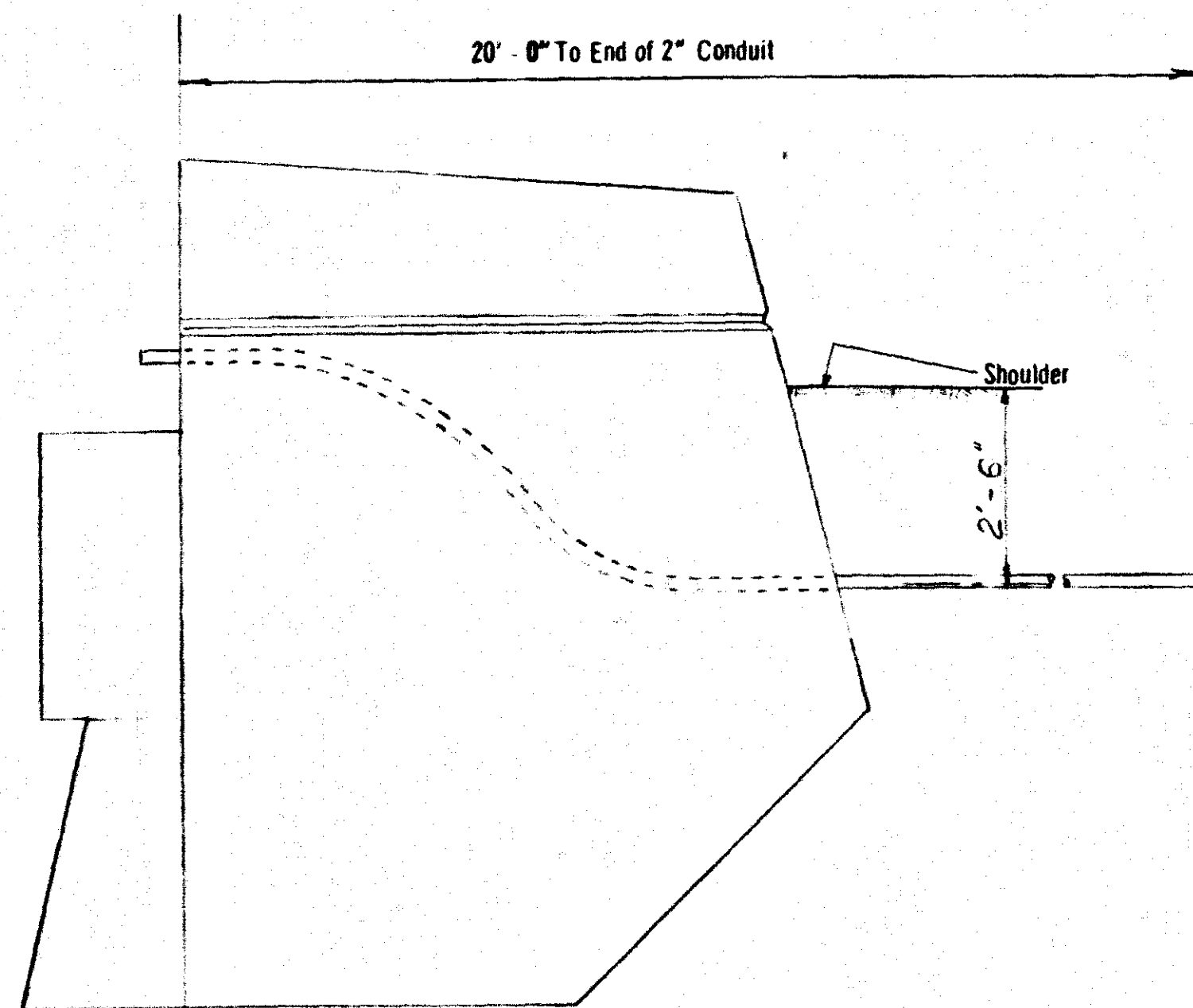
COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE-COVINGTON

420+00 I-71 ROAD
STATION 50+00 20RN Ave PROJECT NO.
BRIDGE
NUMBER

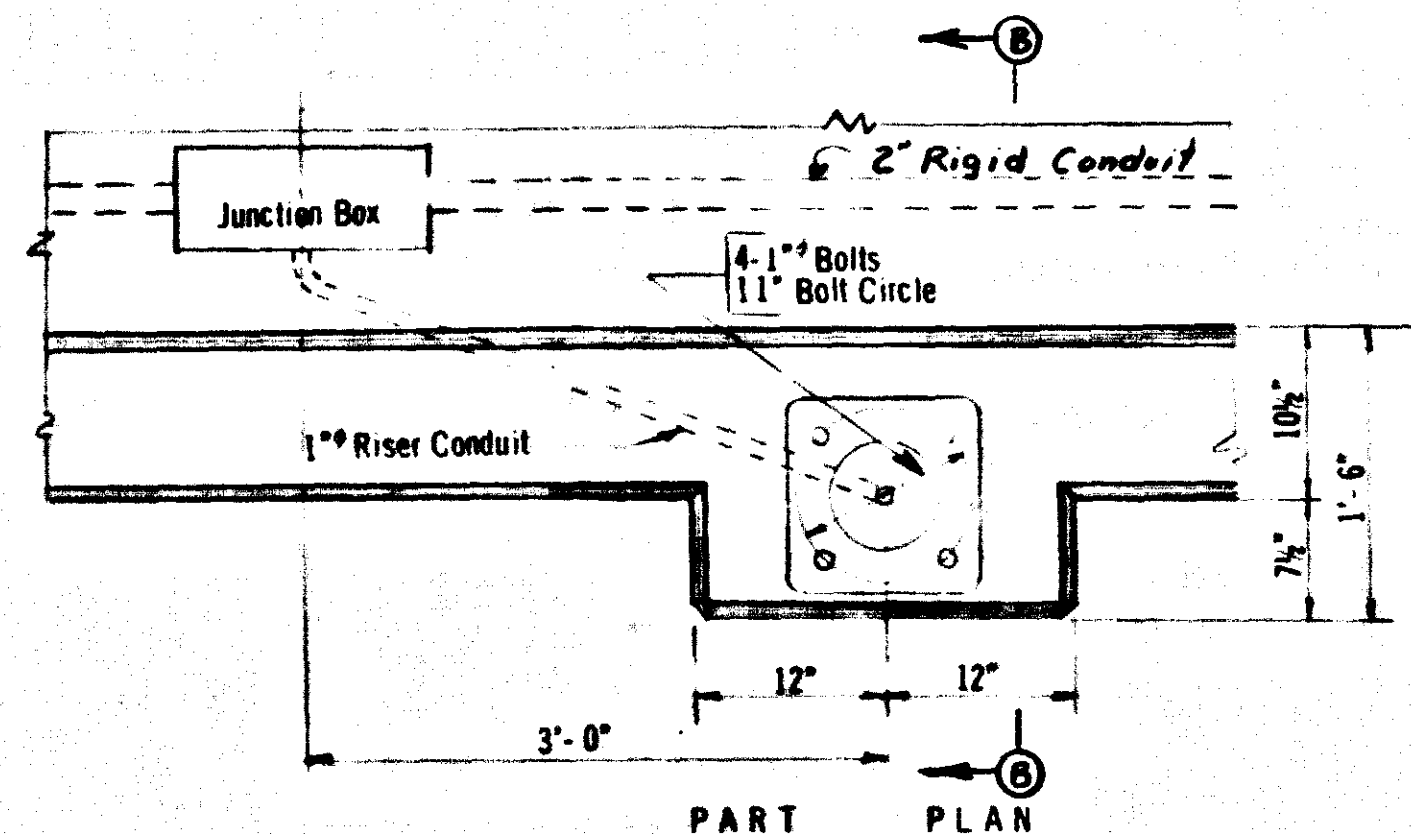
SLAB DETAILS

NORTHBOUND & SOUTHBOUND BRIDGES

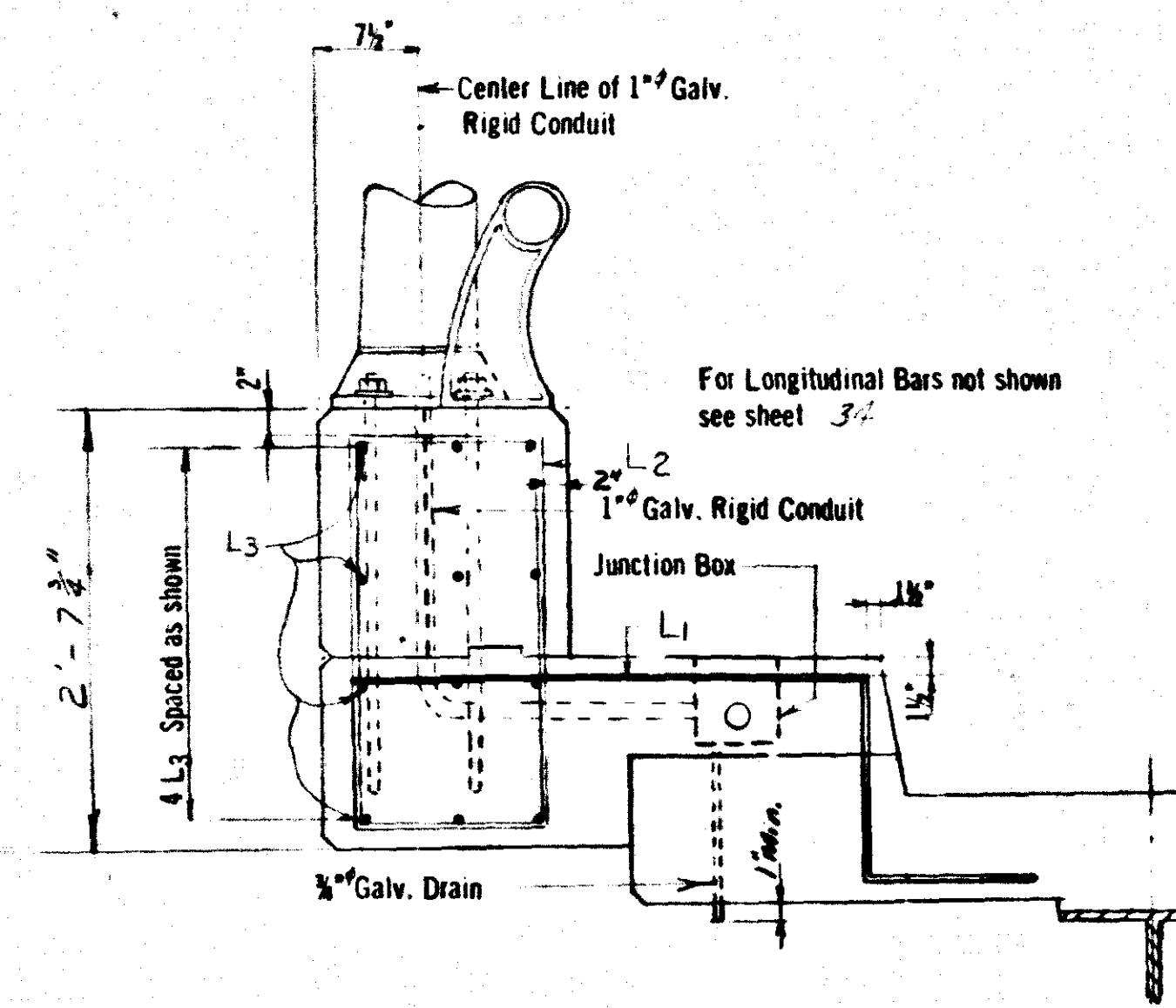
BRIDGE



ELEVATION A-A
(TYPICAL)

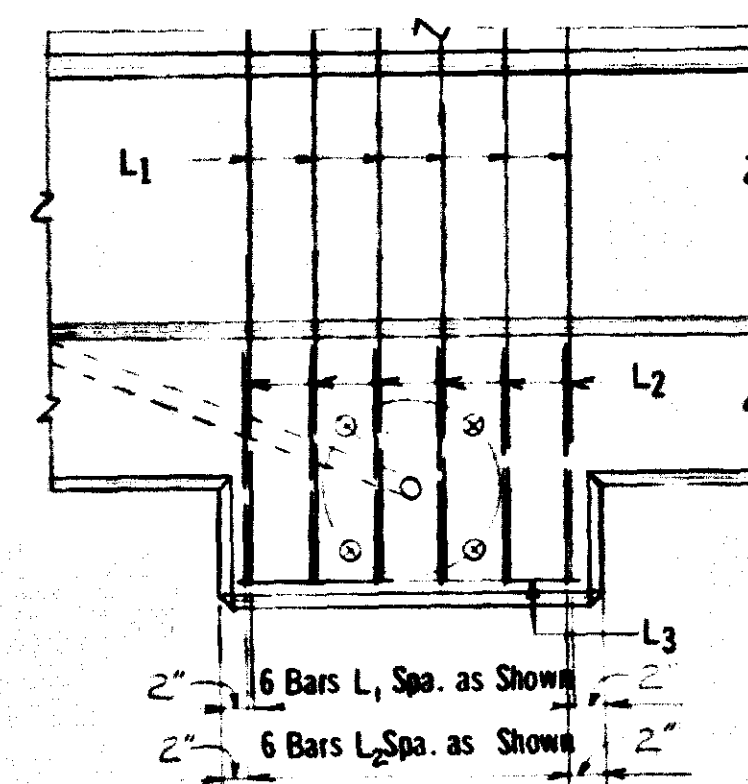


PART PLAN

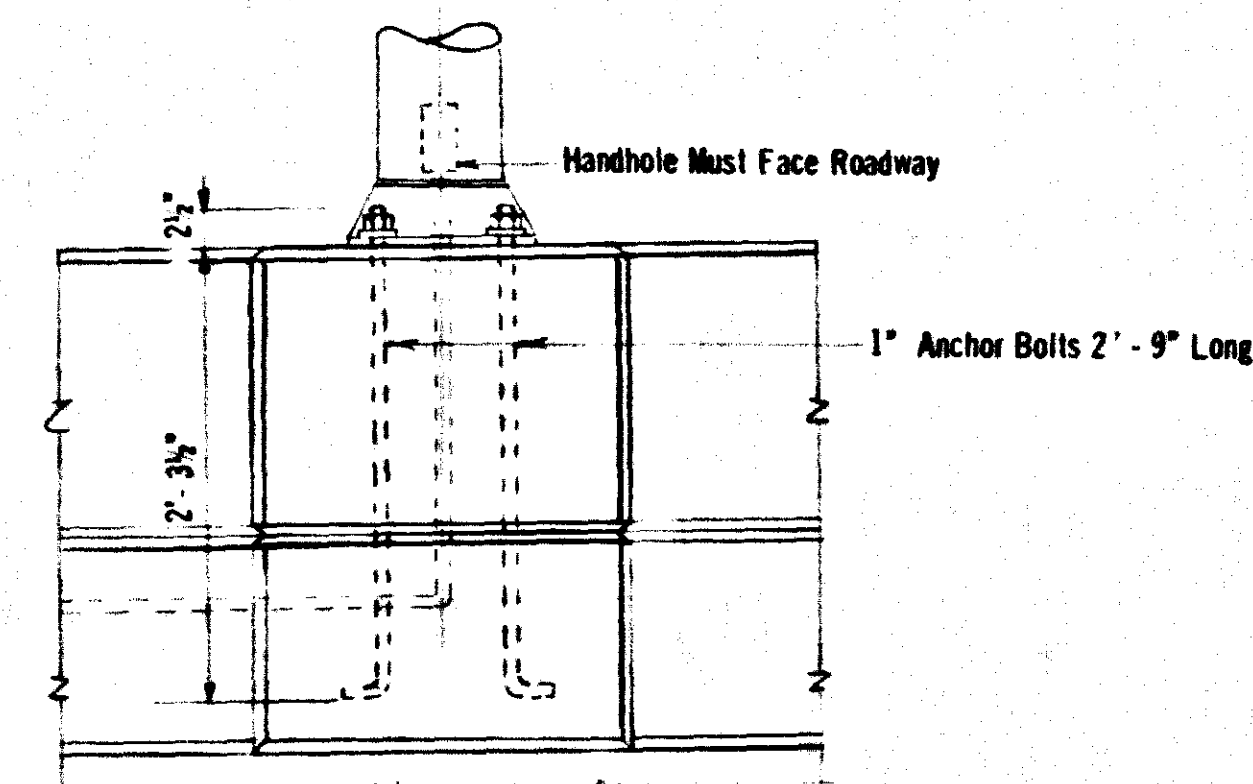


SECTION B-B

NOTE: Junction boxes and conduit are to be placed so as to interfere with a minimum amount of reinforcement. Bend where necessary.



PART PLAN
Showing Reinforcement in Outrigger



PART ELEVATION

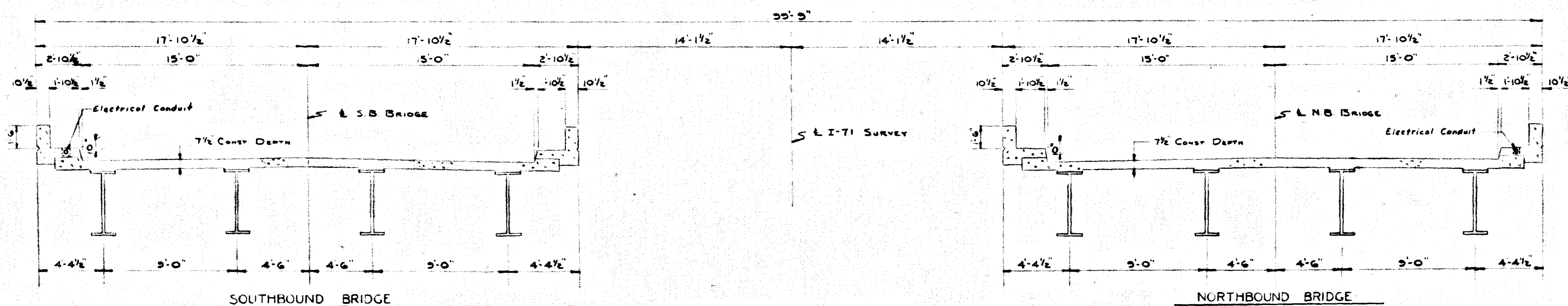
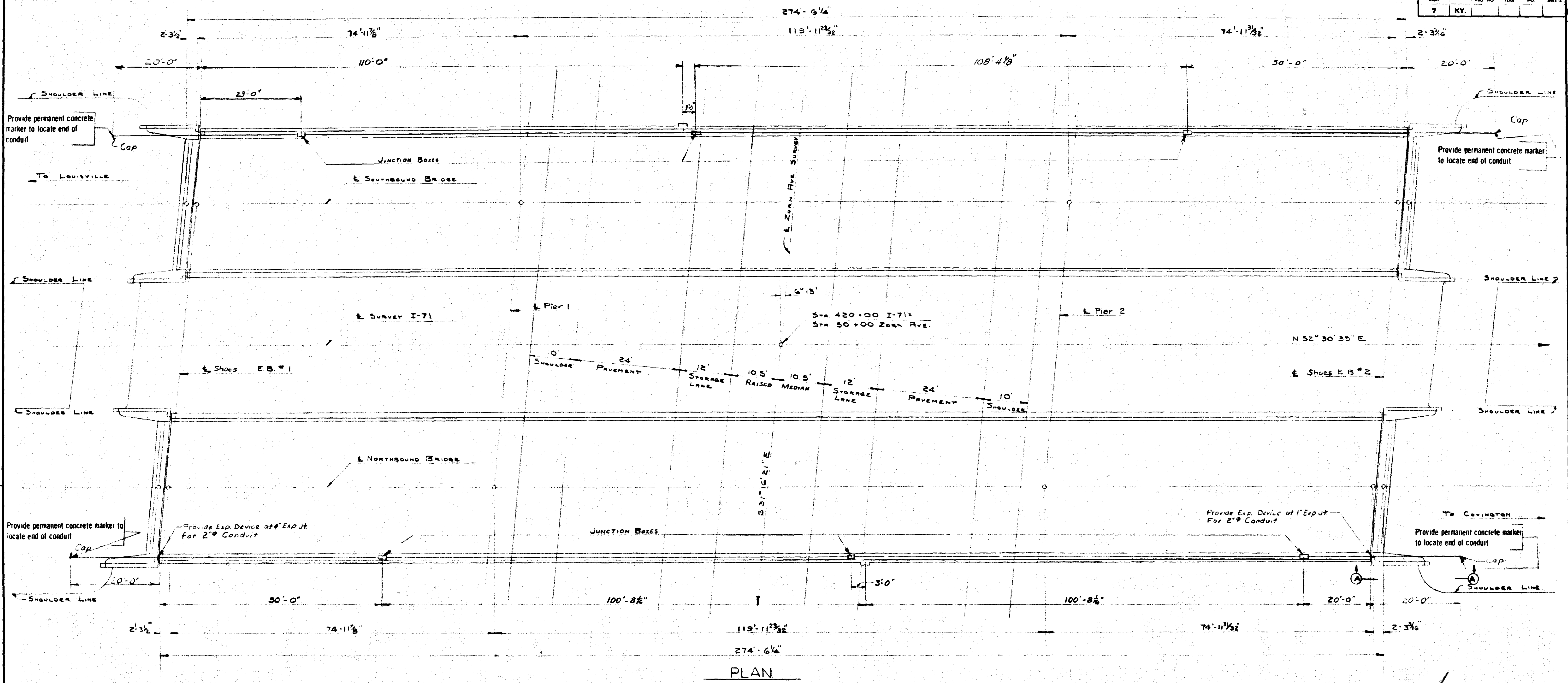
ESTIMATE OF QUANTITIES (BOTH BRIDGES)

2" GALV. RIGID CONDUIT	630 LIN. FT.
1" GALV. RIGID CONDUIT	11 LIN. FT.
3/4" GALV. RIGID CONDUIT (Drip Drains)	6 LIN. FT.
16" x 6" x 6" JUNCTION BOXES (QZ Electrical Type YU or approved equal)	6 EACH
EXPANSION FITTING (Crouse-Hinds XJE41 with GC 100 grounding strap)	4 EACH
2" GALV. CONDUIT CAPS	4 EACH
1" GALV. CONDUIT CAPS	2 EACH
1" x 2" 9" ANCHOR BOLTS NUTS AND WASHERS	8 EACH
PERMANENT CONCRETE MARKERS	4 EACH

LIGHT BRACKET DETAILS

171 OVER ZORN AVE.		SHEET 35	
COMMONWEALTH OF KENTUCKY			
DEPARTMENT OF HIGHWAYS			
FRANKFORT			
COUNTY OF			
JEFFERSON			
LOUISVILLE COVINGTON			
STATION 420+00 I-71		ROAD	
50+00 ZORN AVE.		PROJECT NO.	
BRIDGE NUMBER	1654	NO.	

BRIDGE



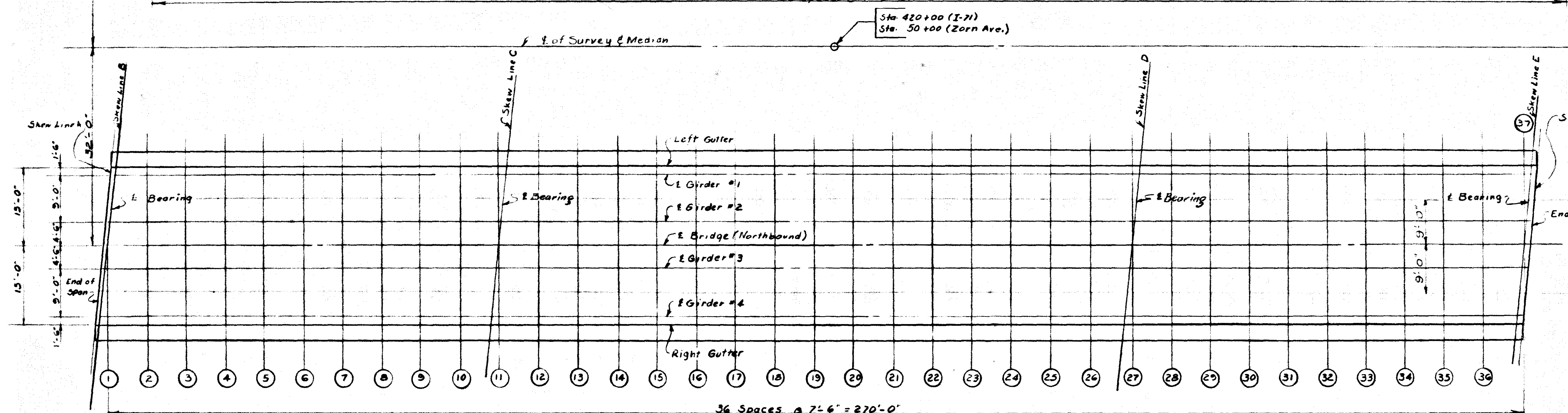
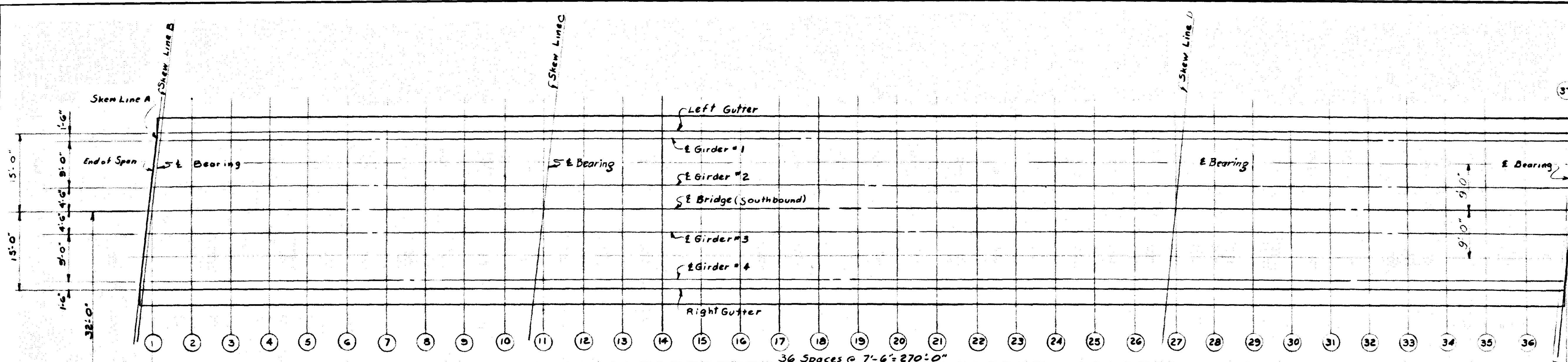
COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE - COVINGTON

STATION 420+00 I-71 ROAD
50+00 ZORN AVE PROJECT NO.

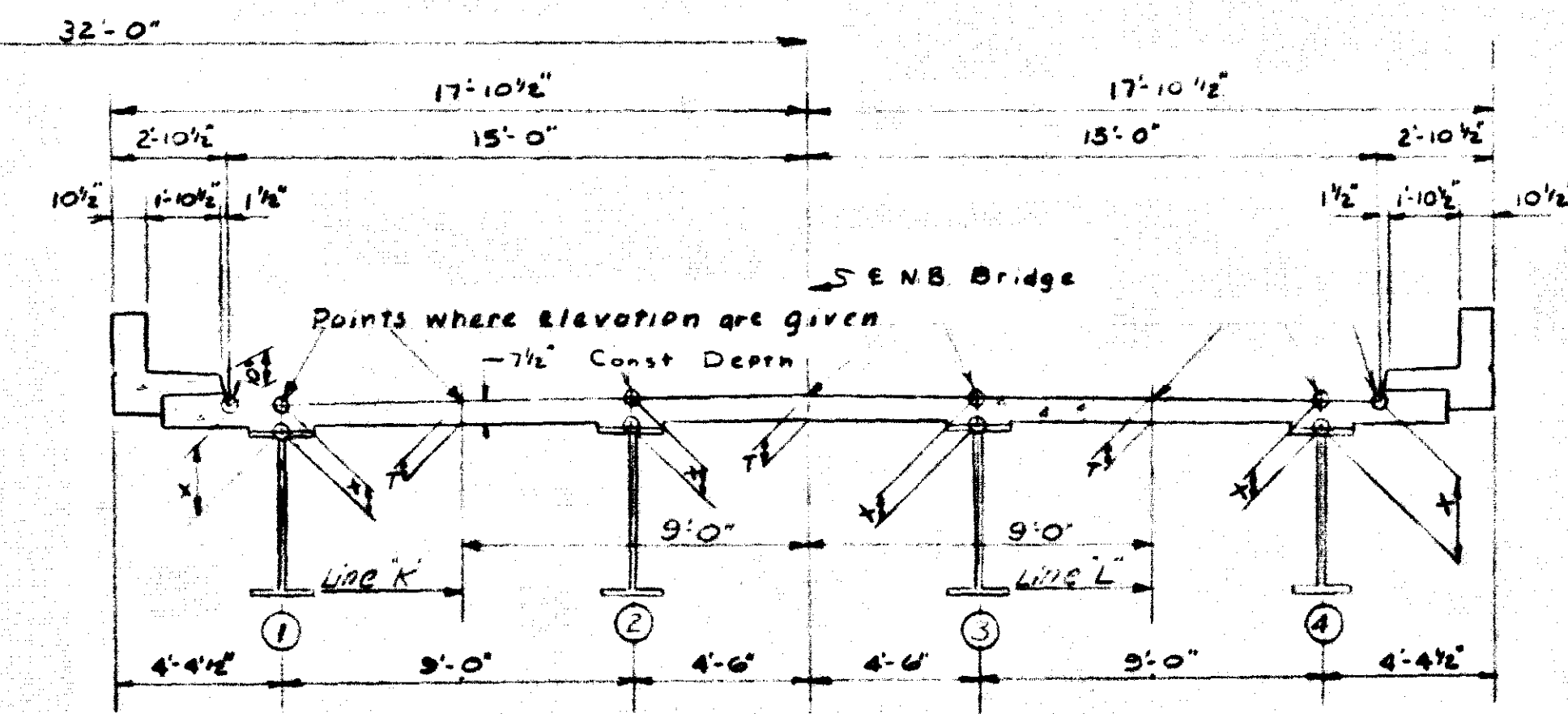
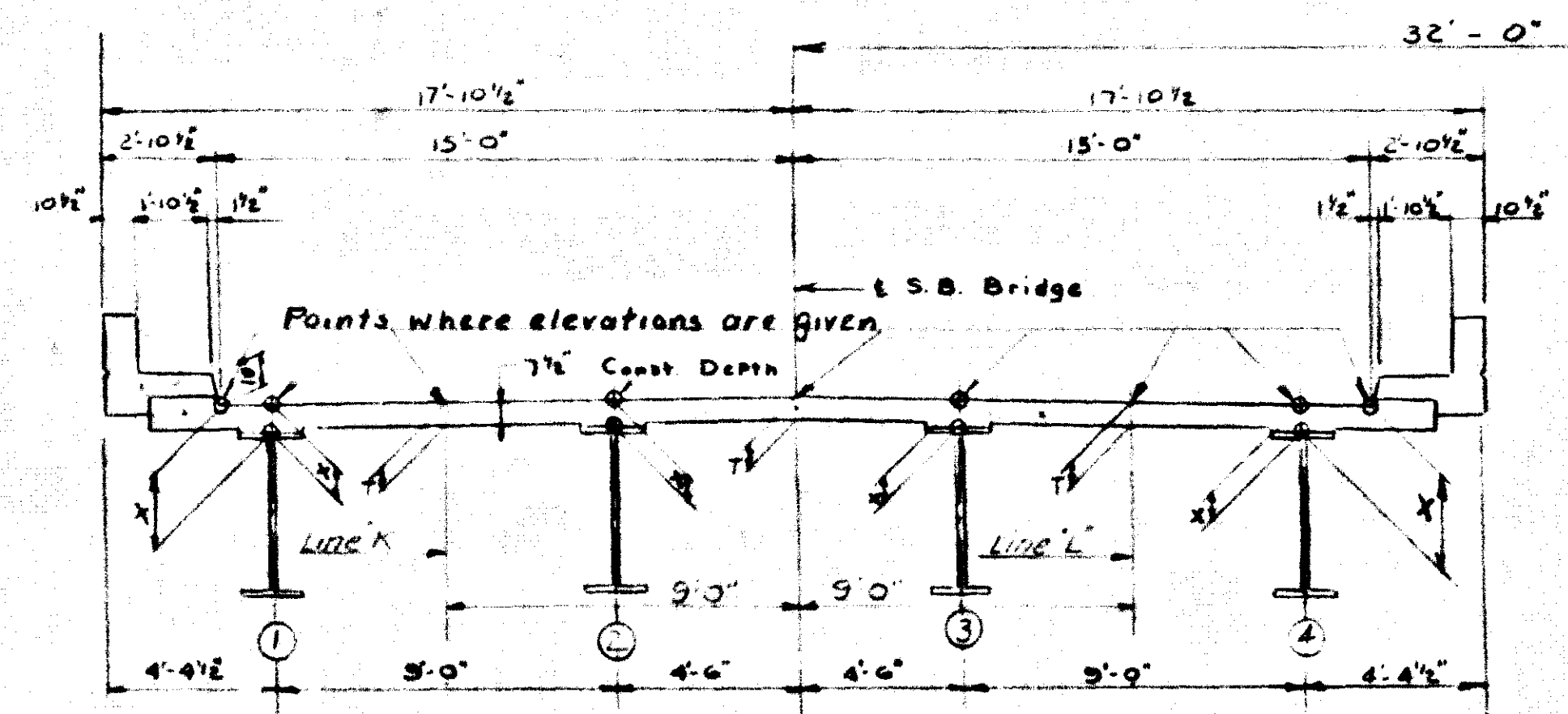
BRIDGE NUMBER 1654

DESIGNED BY: C.M. DATE: 10/1/54
CHECKED BY: J.R. DATE: 10/1/54
APPROVED BY: J.R. DATE: 10/1/54

BRIDGE



PLAN



ROADWAY SECTION

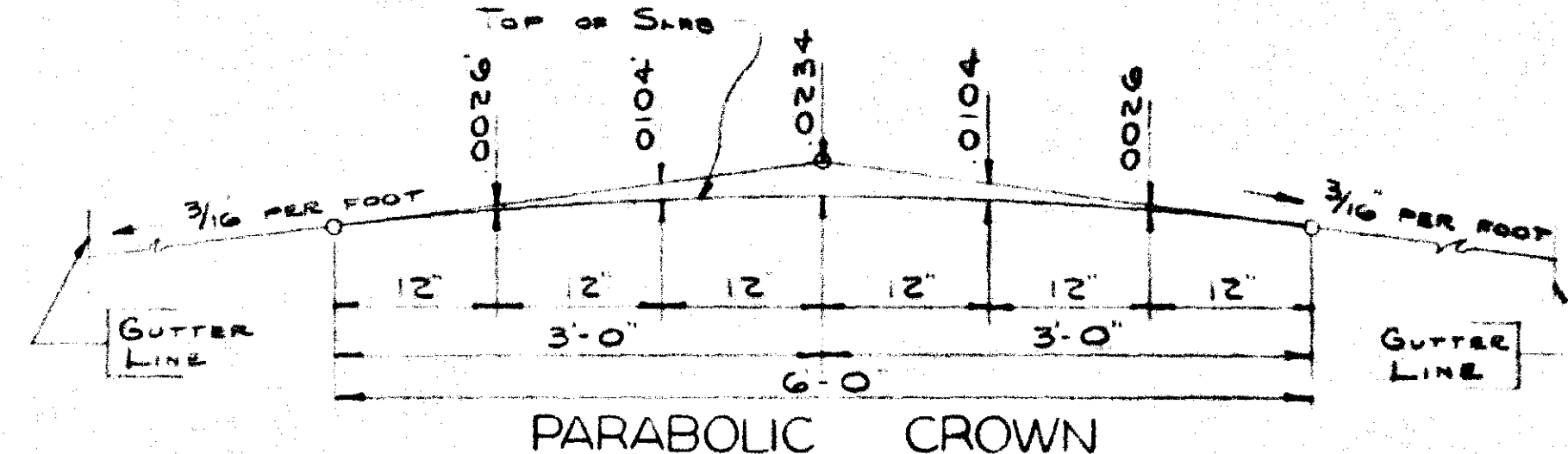
CONSTRUCTION ELEVATION LAYOUT NORTH AND SOUTHBOUND BRIDGES

COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE - COVINGTON
ROAD
STATION 420+00 I-71
50+00 ZORN AVE. PROJECT NO.
BRIDGE NUMBER
DRAWING NO. 615d

DESIGNED BY	DATE	REVISED BY	DATE
CHECKED BY	DATE	CHECKED BY	DATE
IN CHARGE	DATE	IN CHARGE	DATE

LOCATION	GRID LINE	LINE K		BRIDGE		LINE L	
		PLAN ELEVATION	FIELD COMPUTED SLAB THICKNESS T	PLAN ELEVATION	FIELD COMPUTED SLAB THICKNESS T	PLAN ELEVATION	FIELD COMPUTED SLAB THICKNESS T
2	464.810					464.814	
3				464.971			
4	464.888					464.888	
5				465.035			
7	464.959					464.956	
8				465.093			
9	464.997						
10				465.141		465.023	
12	465.090					465.096	
13				465.253			
15	465.218					465.226	
16				465.379			
17	465.293					465.299	
18				465.438			
20	465.340					465.338	
21				465.449			
23	465.298					465.290	
24				465.385			
25	465.247					465.239	
26				465.336			
28	465.186					465.186	
29				465.295			
30	465.174					465.175	
31				465.291			
33	465.170					465.171	
34				465.277			
35	465.144					465.144	
36				465.237			

* After the slab forms are erected and before the slab reinforcement is placed, the Resident Engineer shall take field elevations at the slab thickness check points and enter them in the table in the space provided. The slab thickness shall then be computed. If the computed slab thickness varies more than 1/4" from the plan thickness, allowing 1/360 of the slab span for deflection of the form work, the form shall be adjusted until the computed slab thickness is within the tolerance allowed.



CONSTRUCTION NOTE (FOR NORTH & SOUTHBOUND BRIDGES)

1. Take elevations on top of steel at points indicated after diaphragms are in place and after all falsework has been removed, but before forms for concrete slabs have been put in place. Read elevations to three decimals using a target rod and enter readings in table under steel elevations.
2. Compute dimension "X" as follows: Construction Elevation minus Steel Elevation equals Dimension "X". Construction Elevations include camber due to weight of concrete slab, plinth, curb, handrail and future surfacing.
3. For setting templates, measure Dimension "X" above top of steel for top of template. Do not set template by elevations.
4. Construct handrail plinth to curb grade. Do not add camber to handrail plinth.

SOUTHBOUND BRIDGE
CONSTRUCTION ELEVATIONS

Work with sheet No. 37

17. TOWN ZEPH AVENUE		SHEET 38	
COMMONWEALTH OF KENTUCKY			
DEPARTMENT OF HIGHWAYS			
FRANKFORT			
COUNTY OF			
JEFFERSON			
LOUISVILLE-COVINGTON			
STATION 10+00 TO 11+00		PROJECT NO.	
BRIDGE NUMBER		DRAWING NO.	
		16-522	

BRIDGE

DESIGNED BY: *John A. ...*
CHECKED BY: *...*
DATE: *1/24*

DATE: *1/24*
BY: *...*

LOCATION	BRIDGE			LINE K			LINE L		
	CONSTRUC- TION ELEV.	STEEL ELEV.	DIM. "X"	CONSTRUC- TION ELEV.	STEEL ELEV.	DIM. "X"	CONSTRUC- TION ELEV.	STEEL ELEV.	DIM. "X"
SKEN LN A TOP	464.643	464.666	464.802	464.846	464.797	464.651	464.627	464.627	
SKEN LN B TOP	464.647	464.669	464.805	464.850	464.800	464.655	464.630	464.630	
SKEN LN C TOP	464.944	464.967	465.105	465.150	465.102	464.958	464.934	464.934	
SKEN LN D TOP	465.106	465.129	465.270	465.317	465.271	465.107	465.081	465.081	
SKEN LN E TOP	465.011	465.035	465.178	465.224	465.180	465.042	465.017	465.017	
SKEN LN F TOP	465.010	465.034	465.176	465.224	465.179	465.040	464.660	464.660	
GRID LN 01 TOP				464.890	464.804	464.663	464.687	464.687	
GRID LN 02 TOP	464.684	464.708	464.849	464.896	464.851	464.711	464.730	464.730	
GRID LN 03 TOP	464.728	464.751	464.892	464.940	464.893	464.753	464.765	464.765	
GRID LN 04 TOP	464.765	464.788	464.929	464.976	464.929	464.788	464.794	464.794	
GRID LN 05 TOP	464.795	464.818	464.959	465.006	464.959	464.817	464.817	464.817	
GRID LN 06 TOP	464.821	464.844	464.984	465.030	464.983	464.840	464.836	464.836	
GRID LN 07 TOP	464.849	464.863	465.002	465.050	465.001	464.860	464.857	464.857	
GRID LN 08 TOP	464.879	464.882	465.023	465.070	465.021	464.880	464.880	464.880	
GRID LN 09 TOP	464.900	464.904	465.044	465.091	465.044	464.904	464.909	464.909	
GRID LN 10 TOP	464.907	464.930	465.071	465.118	465.072	464.932	464.942	464.942	
GRID LN 11 TOP	464.937	464.961	465.102	465.150	465.104	464.966	464.984	464.984	
GRID LN 12 TOP	464.977	465.000	465.143	465.191	465.145	465.007	465.027	465.027	
GRID LN 13 TOP	465.017	465.041	465.184	465.233	465.188	465.051	465.072	465.072	
GRID LN 14 TOP	465.063	465.086	465.230	465.279	465.234	465.095	465.117	465.117	
GRID LN 15 TOP	465.107	465.131	465.275	465.325	465.278	465.141	465.158	465.158	
GRID LN 16 TOP	465.151	465.174	465.317	465.366	465.320	465.181	465.192	465.192	
GRID LN 17 TOP	465.186	465.210	465.352	465.401	465.354	465.216	465.232	465.232	
GRID LN 18 TOP	465.215	465.238	465.380	465.427	465.382	465.242	465.256	465.256	
GRID LN 19 TOP	465.232	465.255	465.396	465.443	465.396	465.255	465.269	465.269	
GRID LN 20 TOP	465.240	465.263	465.403	465.448	465.401	465.259	465.274	465.274	
GRID LN 21 TOP	465.274	465.297	465.436	465.483	465.439	465.291	465.301	465.301	
GRID LN 22 TOP	465.221	465.244	465.383	465.429	465.380	465.237	465.244	465.244	
GRID LN 23 TOP	465.201	465.224	465.362	465.409	465.359	465.214	465.228	465.228	
GRID LN 24 TOP	465.176	465.200	465.338	465.383	465.334	465.191	465.204	465.204	
GRID LN 25 TOP	465.153	465.176	465.314	465.359	465.310	465.166	465.176	465.176	
GRID LN 26 TOP	465.130	465.154	465.291	465.337	465.289	465.147	465.157	465.157	
GRID LN 27 TOP	465.109	465.133	465.271	465.317	465.269	465.128	465.139	465.139	
GRID LN 28 TOP	465.097	465.120	465.260	465.306	465.259	465.118	465.128	465.128	
GRID LN 29 TOP	465.089	465.113	465.253	465.300	465.253	465.113	465.122	465.122	
GRID LN 30 TOP	465.087	465.110	465.251	465.300	465.253	465.112	465.122	465.122	
GRID LN 31 TOP	465.087	465.110	465.252	465.301	465.256	465.116	465.122	465.122	
GRID LN 32 TOP	465.088	465.112	465.255	465.301	465.256	465.116	465.122	465.122	
GRID LN 33 TOP	465.087	465.110	465.252	465.299	465.252	465.111	465.122	465.122	
GRID LN 34 TOP	465.078	465.102	465.242	465.289	465.242	465.102	465.119	465.119	
GRID LN 35 TOP	465.064	465.088	465.227	465.274	465.226	465.086	465.102	465.102	
GRID LN 36 TOP	465.043	465.066	465.206	465.252	465.204	465.063	465.078	465.078	
GRID LN 37 TOP	465.016	465.039	465.180	465.226	465.180	465.016	465.032	465.032	

* CHECK ELEVATIONS FOR SLAB THICKNESS									
LOCATION	PLAN ELEVATION	LINE K		PLAN ELEVATION	BRIDGE		PLAN ELEVATION	LINE L	
		FIELD ELEVATION SLAB FORM BOTTOM OF SLAB	FIELD COMPUTED SLAB THICKNESS "T"		FIELD ELEVATION SLAB FORM BOTTOM OF SLAB	FIELD COMPUTED SLAB THICKNESS "T"		FIELD ELEVATION SLAB FORM BOTTOM OF SLAB	FIELD COMPUTED SLAB THICKNESS "T"
GRID LINE 2	464.777						464.781		
3				464.940					
4	464.858						464.858		
5				465.006					
7	464.933						464.930		
8				465.069					
9	464.974								
10				465.119			465.032		
12	465.071						465.033		
13				465.235					
15	465.203						465.211		
16				465.366					
17	465.281						465.287		
18				465.286					
20	465.332						465.330		
21				465.443					
23	465.295						465.287		
24				465.383					
25	465.246						465.240		
26				465.337					
28	465.190						465.190		
29				465.300					
30	465.181						465.182		
31				465.299					
33	465.180						465.181		
34				465.289					
35	465.157						465.157		
36				465.252					

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CONSTRUCTION NOTE

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- Compute dimension "X" as follows: Construction Elevation minus Steel Elevation equals Dimension "X". Construction Elevations include camber due to weight of concrete slab, plinth, curb, handrail and future surfacing.
- For setting templates, measure Dimension "X" above top of steel for top of template. Do not set template by elevations.
- Construct handrail plinth to curb grade. Do not add camber to handrail plinth.

Work with sheet NO. 37

NORTHBOUND BRIDGE
CONSTRUCTION ELEVATIONS

COMMONWEALTH OF KENTUCKY
DEPARTMENT OF HIGHWAYS
FRANKFORT
COUNTY OF
JEFFERSON
LOUISVILLE - COVINGTON

STATION: 420+00 TO 471
BRIDGE NUMBER: 50-00 ZORN

ROAD: PROJECT NO.
DRAWN BY: NO. 12
CHECKED BY: NO.

BRIDGE

